SELF-CONTAINED CUBER

IM-100NE
IM-100NE-21
IM-100NE-23
IM-100NE-C
IM-100NE(KR)
IM-100NE-23(KR)
IM-100NE-21(KR)
IM-100WNE
IM-100WNE-21
IM-100WNE-23
IM-100WNE(KR)
IM-100WNE-21(KR)

PARTS LIST

[HE] [KOREA(60Hz)]

E1FE
E1FE-D001,D002,D003,D004,D005,D006,D007,D008,D009
E1FE-D013,D014,D016,D017,D018,D019,D020

B-1 OCT. 2012
C-0 JAN. 2013
D-0 JAN. 2014
E-0 JAN. 2015
F-0 JAN. 2016
G-0 JAN. 2017
G-1 APR. 2017
G-2 AUG. 2017
G-3 NOV. 2017

E1FE-3678 (0118)

List of Specifications

IM-100NE	E1FE	Standard
IM-100NE-23	E1FE-D001	23mm ICE of IM-100NE
IM-100WNE	E1FE-D002	Water cooled
IM-100NE-21	E1FE-D003	21mm ICE of IM-100NE
IM-100NE	E1FE-D004	60Hz
IM-100NE-21	E1FE-D005	For KOREA 21mm ICE,220V,60Hz of IM-100NE
IM-100NE-23	E1FE-D006	For KOREA 23mm ICE,220V,60Hz of IM-100NE
IM-100WNE-21	E1FE-D007	21mm ICE of IM-100WNE
IM-100WNE	E1FE-D008	Water cooled, 60Hz
IM-100WNE-21	E1FE-D009	For KOREA 21mm ICE,220V,60Hz of IM-100WNE
IM-100NE-C	E1FE-D013	Cylinder ICE of IM-100NE
IM-100WNE-23	E1FE-D014	For HE 23mm ICE of IM-100WNE
IM-100NE(KR)	E1FE-D016	For KOREA power cord：hard-wired type
IM-100NE-23(KR)	E1FE-D017	For KOREA 23mm ICE of IM-100NE power cord：hard-wired type
IM-100NE-21(KR)	E1FE-D018	For KOREA 21mm ICE of IM-100NE power cord：hard-wired type
IM-100WNE(KR)	E1FE-D019	For KOREA Water cooled power cord：hard-wired type
IM-100WNE-21(KR)	E1FE-D020	For KOREA Water cooled 21mm ICE power cord：hard-wired type

AUXILIARY CODE



The auxiliary code is the first two characters in the serial number. The first character indicates the production year. Years progress or regress in alphabetical order. The series of letters and skipped letters depend on UL listing, production, and model. See the auxiliary code(s) and corresponding year(s) on the front cover.

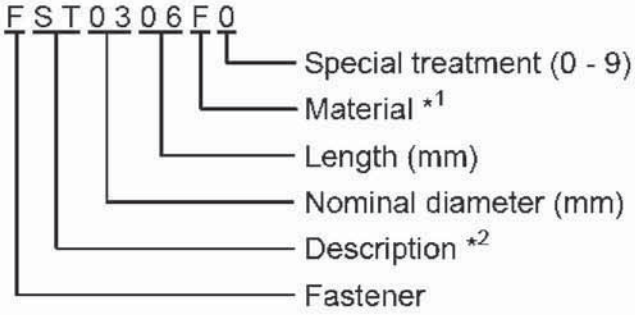
The second character indicates significant part changes within the same year. Base is "1" and this number advances for each change. If there is no significant part change at the turn of the year, this number starts from "0."

MARKS LOCATED UNDER THE AUXILIARY CODE

- \- = Part deleted.
- x = Part deleted and replaced by "o" part.
- o = New part in place of "x" part.

FASTENER PART NUMBER

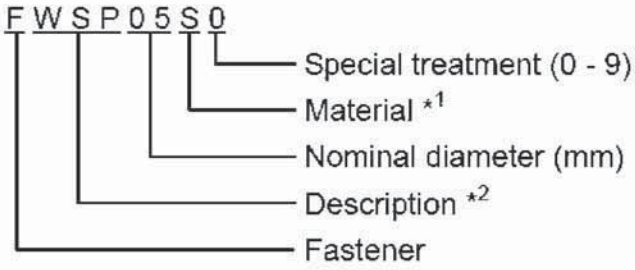
SCREWS



*1 Material

F: Steel
S: Austenitic stainless steel
M: Martensitic stainless steel
B: Copper alloy
P: Polycarbonate
N: Polyamide
V: PVC
A: ABS
X: Polyacetal
L: Aluminum

NUTS & WASHERS

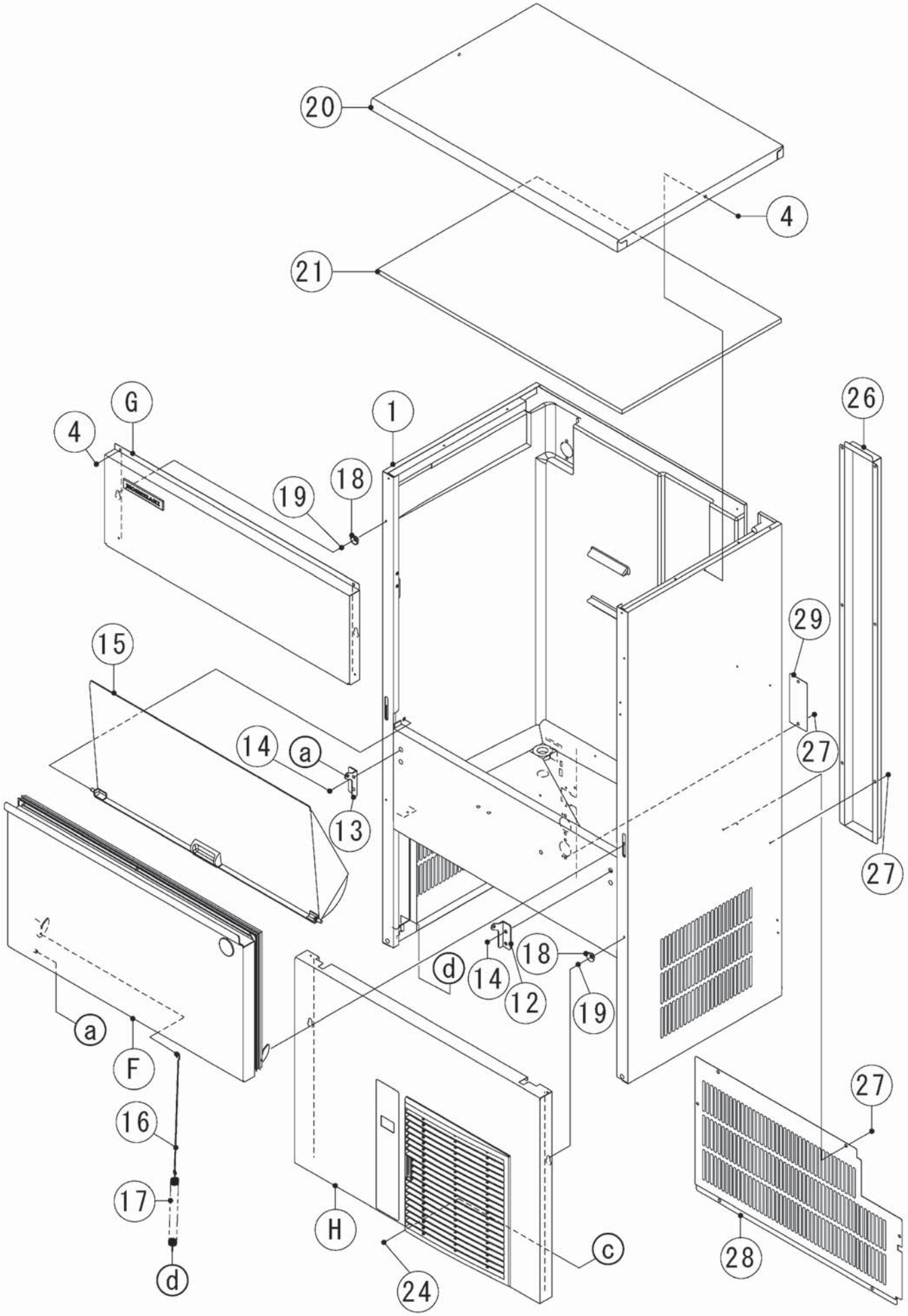


*2 Description

First letter
S: Machine screw
T: Tapping screw
M: Wood screw
B: Bolt
W: Washer
N: Nut

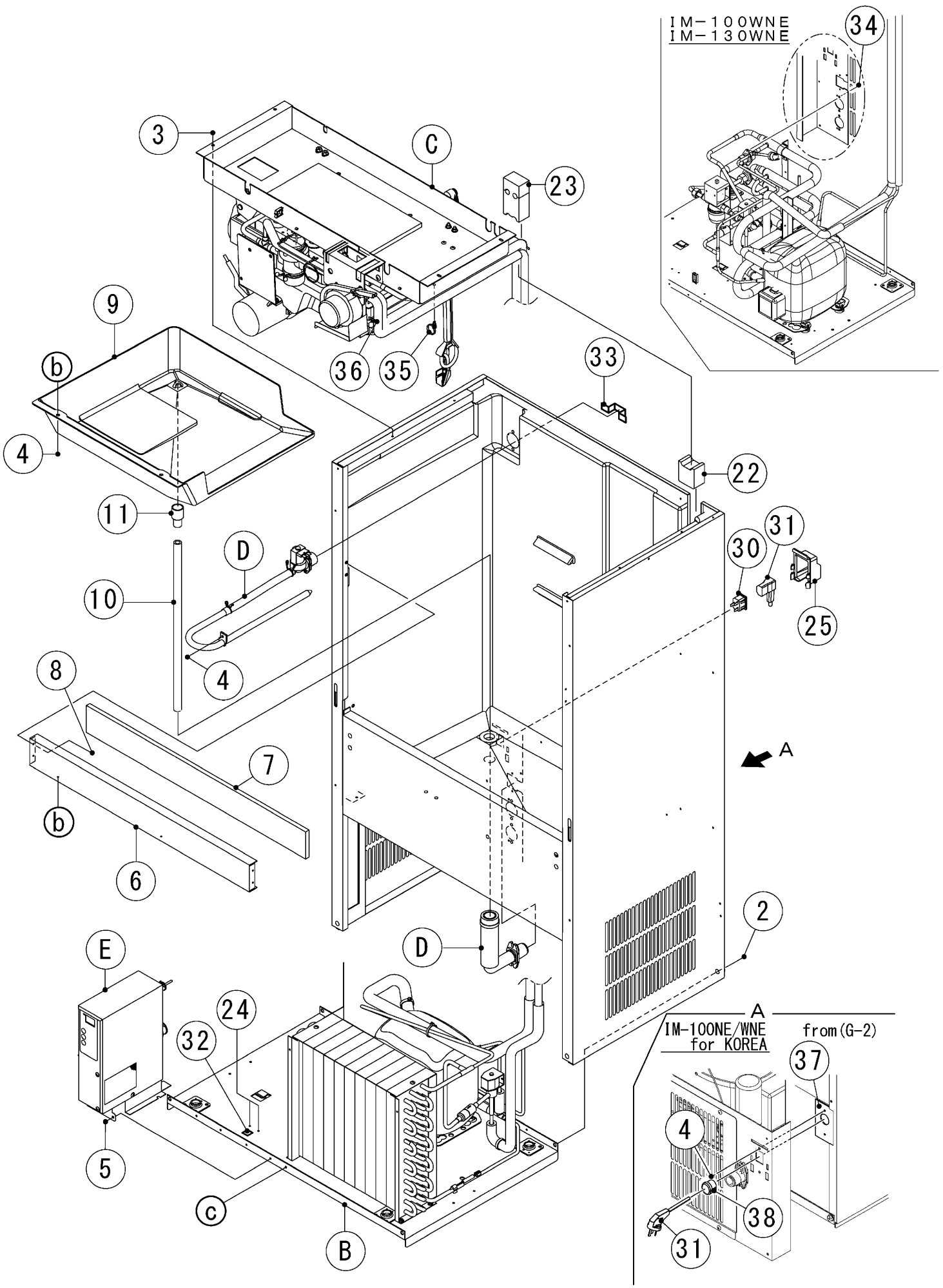
IM−100NE(−21,−23,−C)
IM−100WNE(−21,−23)
IM−130NE(−21,−23)
IM−130WNE (−23)

A. ICE CUBBER ASSY (1／2) (B−1) and later



IM－１００NE(－２１,－２３,－C)
IM－１００WNE(－２１,－２３)
IM－１３０NE(－２１,－２３)
IM－１３０WNE (－２３)

A. ICE CUBBER ASSY (2／2) (B－1) and later



HE,KOREA(60Hz)

MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

TITLE:**A.ICE CUBER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
B	REFRIGERATION ASSY	(100NE)	1H4953A01	1	1	1	-	
			1H6006A01	-	-	-	1	
		(100NE-21,-23,-C)	1H4953A01	1	1	1	1	
		(100WNE)	1H5155A01	1	1	1	-	
			1H6008A01	-	-	-	1	
		(100WNE-21,-23)	1H5155A01	1	1	1	1	
C	MECHANISM ASSY		1H4992A01	1	1	1	1	
		(100NE-C)	1H5391A01	1	1	1	1	
D	WATER CIRCUIT ASSY		3Y6135A01	1	1	1	1	
E	CONTROL BOX ASSY	(100NE,100WNE)	2X1252A01	1	1	1	-	
			2X3408A01	-	-	-	1	
		(100NE-21,-23,-C) (100WNE-21,-23)	2X1252A01	1	1	1	1	
F	DOOR ASSY		3Y5436A01	1	1	1	1	
G	FRONT COVER UPPER ASSY		3Y6139A01	1	1	1	1	
H	FRONT COVER LOWER ASSY		3Y6141A01	1	1	1	1	
		(100WNE,-21,-23)	3Y6621A01	1	1	1	1	
1	UNIT BODY		1H4951G01	1	1	1	1	
2	TRUSS HEAD TAPPING SCREW T2	6*16	1H4392Z02	4	4	4	4	
3	TRUSS HEAD MACHINE SCREW		FST0410S0	4	4	4	4	
4	TRUSS HEAD MACHINE SCREW		FST0408S0	7	7	7	7	
		(KOREA)		-	-	9	9	
5	FLANGE BOLT (S-TITE)		FTR0408M0	2	2	2	2	
6	FRONT FRAME		3Y6546M01	1	1	1	1	
7	INSULATION - FRONT FRAME		4H2687-01	1	1	1	1	
8	RIVET	SSD42SSBS(t1.6〜3.2)	7170-0002	4	4	4	4	
9	DRAIN PAN		2H1935-01	1	1	1	1	
10	DRAIN PIPE		4Y7493P05	1	1	1	1	
11	DRAIN TUBE		4H2585-01	1	1	1	1	
12	HINGE (RIGHT)		4H2583-01	1	1	1	1	
13	HINGE (LEFT)		4H2584-01	1	1	1	1	
14	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0616S0	4	4	4	4	
15	SLOPE		3H2978G01	1	1	1	1	
16	HOOK		4H2685-01	1	1	1	1	
17	SPRING		4H0823-01	1	1	1	1	
18	TAPER COLLAR		4H0171-01	4	4	4	4	
19	RIVET	SSD42BS	7170-0001	4	4	4	4	

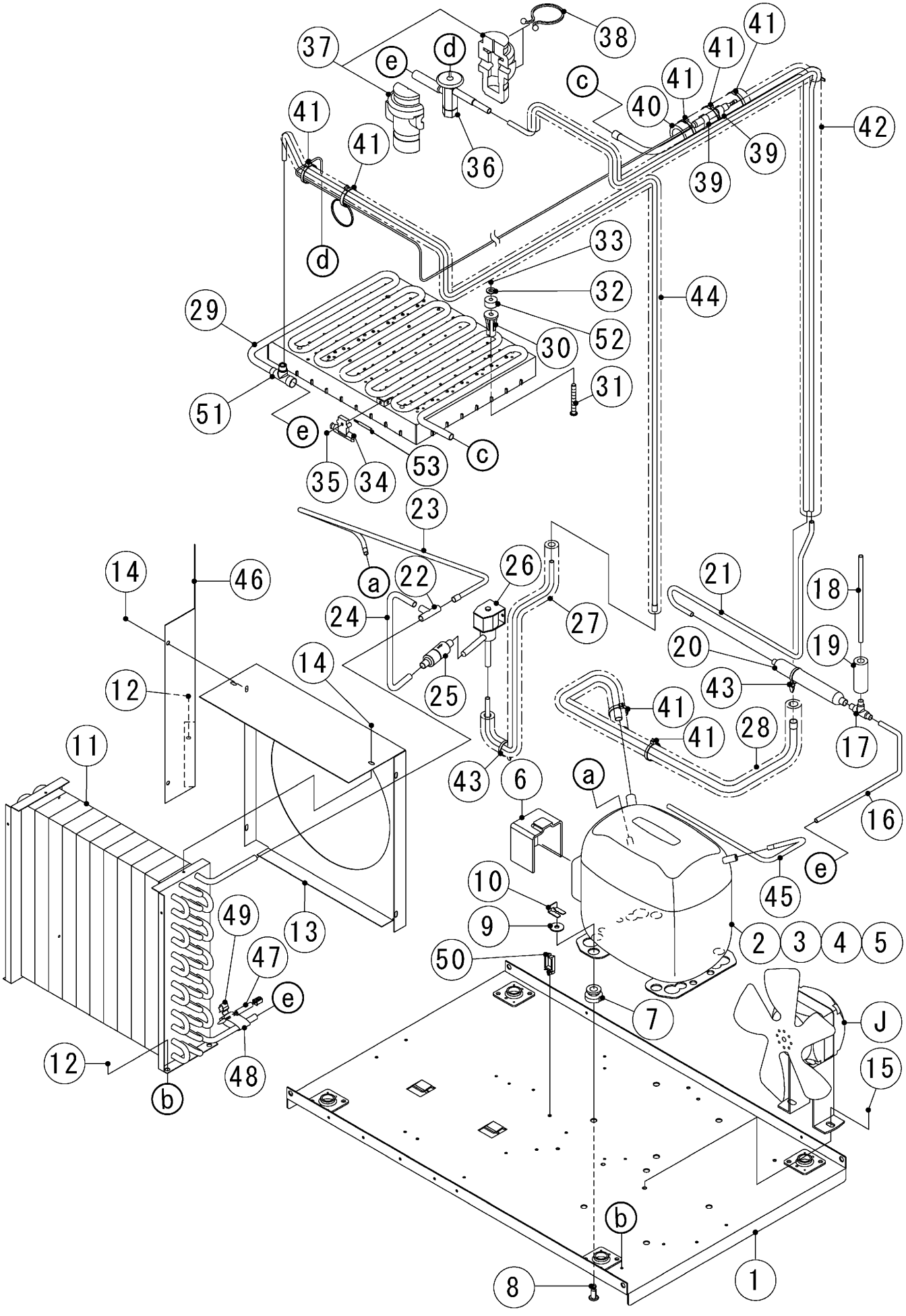
HE,KOREA(60Hz)

MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

TITLE:**A.ICE CUBER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
20	TOP PANEL		1H4995M01	1	1	1	1	
21	INSULATION - TOP PANEL		3H9602-01	1	1	1	1	
22	INSULATION (A)		4H2683-01	1	1	1	1	
23	INSULATION (B)		4Y7510P01	1	1	1	1	
24	PAN HEAD SCREW SW		FSK0408S0	3	3	3	3	
25	COVER - CONNECTOR	ACCESSORIES NO.6 EXCEPT(KOREA)	2X0271P01	1	1	1	1	
26	COVER - PIPE		3Y6142M01	1	1	1	1	
27	TRUSS HEAD TAPPING SCREW T2		FT20408F0	14	14	14	14	
		(100WNE,-21,-23)		12	12	12	12	
28	REAR COVER		2X0843M01	1	1	1	1	
29	COVER - REAR	(100NE,-21,-23,-C)	4Y7004M01	1	1	1	1	
30	CONNECTOR	EXCEPT(KOREA)	P00245-02	1	1	1	1	
31	POWER SUPPLY CORD	EU-PLUG(10A)	P03359-01	1	1	1	1	
		UK-PLUG(10A)	P03360-01	1	1	1	1	
		AS-PLUG(10A)	P03361-01	1	1	1	1	
		KC-PLUG(10A)	P03365-01	1	1	-	-	
			P04435-01	-	-	1	1	
32	LABEL - GROUND (B)		450452-02	1	1	1	1	
33	CAUTION - LABEL		452552-01	1	1	1	1	
34	S-TITE TRUSS HEAD SCREW	(100WNE,-21,-23)	FTS0408F0	4	4	4	4	
35	TIE		457167-01	1	1	1	1	
36	TIE		7920-0003	1	1	1	1	
37	BRACKET - POWER CORD		483273M01	-	-	1	1	
38	BUSHING		420472-02	-	-	1	1	

B. REFRIGERATION ASSY (B−1) and later



HE,KOREA(60Hz)

MODEL: **IM-100NE(-21,-23,-C)** TITLE:**B.REFRIGERATION ASSY**

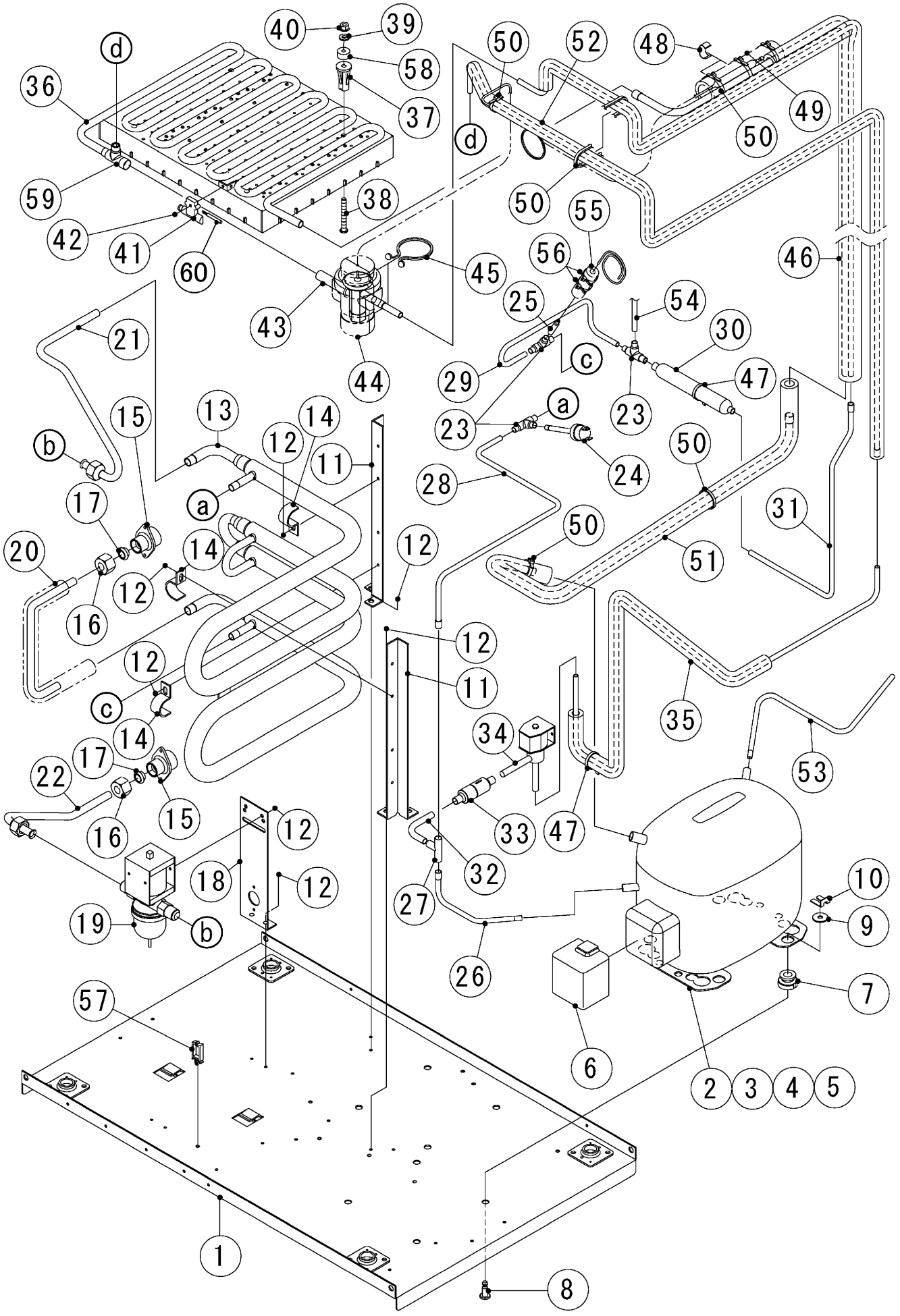
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
J	FAN MOTOR ASSY		3Y6055A01	1	1	1	1	
1	BASE(G)		3Y6034G01	1	1	1	1	
2	COMPRESSOR		452236-01	1	1	1	1	
3	STARTING RELAY		452237-01	1	1	1	1	
4	START CAPACITOR		456350-01	1	1	1	1	
5	CORD RELIEF		452239-01	1	1	1	1	
6	COVER		459924-01	1	1	1	1	
7	RUBBER GROMMET		450897-01	4	4	4	4	
8	STEEL PIN		452255-01	4	4	4	4	
9	WASHER CUSHION		450894-01	4	4	4	4	
10	CLIP		452256-01	4	4	4	4	
11	CONDENSER		P03383-01	1	1	1	1	
12	FLANGE BOLT (S-TITE)		FTR0408M0	5	5	5	5	
13	SHROUD		3Y6035M01	1	1	1	1	
14	TRUSS HEAD TAPPING SCREW T2		FT20408F0	6	6	6	6	
15	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0612F0	2	2	2	2	
16	PIPE(A) - HIGH SIDE		4Y7464M01	1	1	1	1	
17	TEE		456655-01	1	1	1	1	
18	PROCESS TUBE		4Y0273-01	1	1	1	1	
19	INSULATION TUBE		H71020050	1	1	1	1	
20	DRIER		458776-01	1	1	1	1	
21	PIPE(C) - HIGH SIDE		3Y6037M01	1	1	1	1	
22	TEE		420041-11	1	1	1	1	
23	PIPE(B) - HIGH SIDE		3Y6036M01	1	1	1	1	
24	PIPE(A) - HOT GAS		4Y7465M01	1	1	1	1	
25	STRAINER		P00812-01	1	1	1	1	
26	HOT GAS VALVE	(50Hz)	P04242-01	1	1	1	1	
		(60Hz)	P01871-01	1	1	1	1	
27	PIPE(C) - HOT GAS		3Y6038G01	1	1	1	1	
28	PIPE(B) - LOW SIDE		3Y6039G01	1	1	1	1	
29	EVAPORATOR		2H6438G03	1	1	1	-	
			2X2463G01	-	-	-	1	
		(100NE-21)	2H0716G02	1	1	1	1	
	EVAPORATOR 23MM	(100NE-23)	2H1836G01	1	1	1	1	
	EVAPORATOR	(100NE-C)	2X0260G01	1	1	1	1	

HE,KOREA(60Hz)

MODEL: **IM-100NE(-21,-23,-C)** TITLE:**B.REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
30	COLLAR		3H3879-01	4	4	4	4	
	SPACER	(100NE-C)	4H0471-01	4	4	4	4	
31	SCREW EVAPORATOR		4Y4922M02	4	4	4	4	
		(100NE-21,-23)	4Y4922M03	4	4	4	4	
		(100NE-C)	4Y4922M01	4	4	4	4	
32	WASHER		4H0777-01	4	4	4	4	
33	FLANGE NUT		FNHF06S0	4	4	4	4	
34	HOLDER - THERMISTOR		315479-01	1	1	1	1	
35	TRUSS HEAD TAPPING SCREW (S-TITE)		FTS0408M0	1	1	1	1	
36	EXPANSION VALVE		P00650-01	1	1	1	1	
37	VALVE COVER		3Y3051P01	1	1	1	1	
38	CLAMP		P00752-01	2	2	2	2	
39	CLIP		452254-01	2	2	2	2	
40	INSULATION		4X8643-01	1	1	1	1	
41	TIE	CV-150	7920-0003	7	7	7	7	
42	HEAT EXCHANGER		2X0782G01	1	1	1	1	
43	TIE		457167-01	3	3	3	3	
44	PIPE(D) - HOT GAS		3Y6042G01	1	1	1	1	
45	PIPE(A) - PROSESS		4Y7466M01	1	1	1	1	
46	BARRIER		3Y6144M01	1	1	1	1	
47	THERMISTOR(G) - FILTER		4Y4859G01	1	1	1	1	
48	ALUMINUM TAPE		1H4761-01	1	1	1	1	
49	CLIP - THERMISTOR		4R2938-01	1	1	1	1	
50	WIRE SADDLE		428060-02	1	1	1	1	
51	TEE	(100NE,100NE-23)	420335-01	1	1	1	1	
52	WASHER	(100NE-21)	4H1365-06	4	4	4	4	
		(100NE-23)	4H1365-05	4	4	4	4	
53	THERMISTOR - CUBE CONTROL		P00350-04	1	1	1	1	

B. REFRIGERATION ASSY (B-1) and later



HE,KOREA(60Hz)

MODEL: **IM-100WNE(-21,-23)** TITLE:**B.REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
1	BASE(G)		3Y6034G01	1	1	1	1	
2	COMPRESSOR		452236-01	1	1	1	1	
3	STARTING RELAY		452237-01	1	1	1	1	
4	START CAPACITOR		456350-01	1	1	1	1	
5	CORD RELIEF		452239-01	1	1	1	1	
6	COVER		459924-01	1	1	1	1	
7	GROMMET		450897-01	4	4	4	4	
8	STEEL PIN		452255-01	4	4	4	4	
9	WASHER CUSHION		450894-01	4	4	4	4	
10	CLIP		452256-01	4	4	4	4	
11	BOLT EVAPORATOR LEG		4H0564-01	2	2	2	2	
12	T2 TRUSS HEAD SCREW		FT20408F0	11	11	11	11	
13	CONDENSER / W		2H9059G01	1	1	1	1	
14	CLAMP(B) - CONDENSER		4H0622-01	3	3	3	3	
15	FITTING(P)		3Y0747-01	2	2	2	2	
16	NUT (A) - FITTING		415713-03	2	2	2	2	
17	TAPPERED PACKING		415715-01	2	2	2	2	
18	BRACKET - WATER REGURATOR		4X5632-01	1	1	1	1	
19	WATER REGULATOR		P04020-01	1	1	1	1	
20	PIPE(A) - WATER		4Y7738G01	1	1	1	1	
21	PIPE(B) - WATER		4Y7740G01	1	1	1	1	
22	PIPE(C) - WATER		4Y7739G01	1	1	1	1	
23	TEE		456655-01	3	3	3	3	
24	PRESSURE SWITCH	R134a,R22,R404A	459863-01	1	1	1	1	
25	SLEEVE		441322-01	1	1	1	1	
26	PIPE(A) - HIGH SIDE		4Y7741M01	1	1	1	1	
27	TEE		420041-11	1	1	1	1	
28	PIPE(B) - HIGH SIDE		3Y6617M01	1	1	1	1	
29	PIPE(C) - HIGH SIDE		4Y7742M01	1	1	1	1	
30	DRIER		458776-01	1	1	1	1	
31	PIPE(D) - HIGH SIDE		4Y7744M01	1	1	1	1	
32	PIPE(A) - HOT GAS		4Y7743M01	1	1	1	1	
33	STRAINER		P00812-01	1	1	1	1	
34	HOT GAS VALVE	(50Hz)	P04242-01	1	1	1	1	
		(60Hz)	P01871-01	1	1	1	1	
35	PIPE(B) - HOTGAS		3Y6618G01	1	1	1	1	

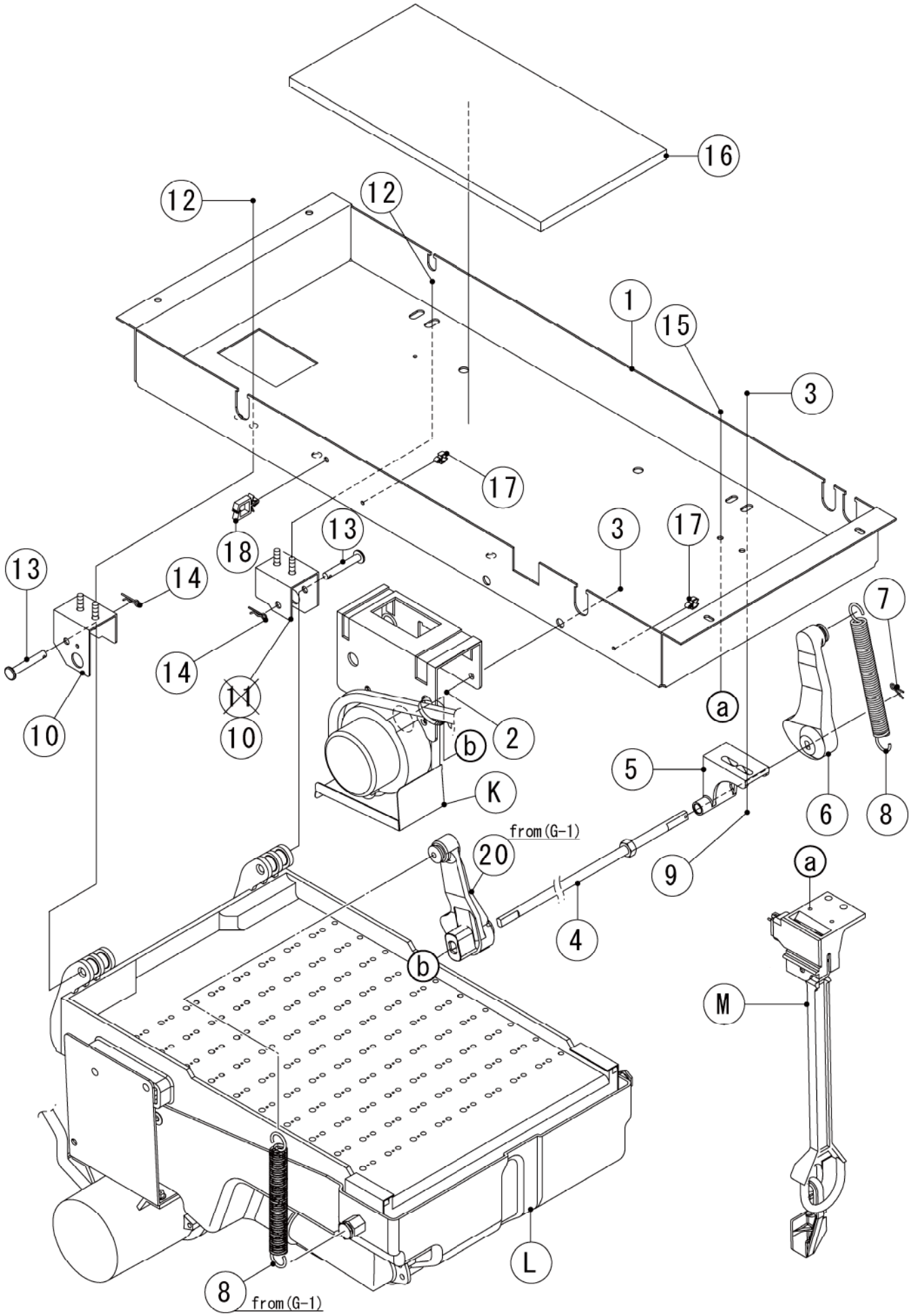
HE,KOREA(60Hz)

MODEL: **IM-100WNE(-21,-23)** TITLE:**B.REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
36	EVAPORATOR		2H6438G03	1	1	1	-	
			2X2463G01	-	-	-	1	
	EVAPORATOR 21MM	(100WNE-21)	2H0716G01	1	1	1	1	
	EVAPORATOR 23MM	(100WNE-23)	2H1836G01	1	1	1	1	
37	COLLAR		3H3879-01	4	4	4	4	
38	SCREW EVAPORATOR		4Y4922M02	4	4	4	4	
		(100WNE-21,-23)	4Y4922M03	4	4	4	4	
39	WASHER		4H0777-01	4	4	4	4	
40	FLANGE NUT		FNHF06S0	4	4	4	4	
41	HOLDER - THERMISTOR		315479-01	1	1	1	1	
42	TRUSS HEAD TAPPING SCREW (S-TITE)		FTS0408M0	1	1	1	1	
43	EXPANSION VALVE		P00650-01	1	1	1	1	
44	VALVE COVER		3Y3051P01	1	1	1	1	
45	CLAMP		P00752-01	2	2	2	2	
46	HEAT EXCHANGER		2X0782G01	1	1	1	1	
47	TIE		457167-01	2	2	2	2	
48	CLIP		452254-01	2	2	2	2	
49	INSULATION		4X8643-01	1	1	1	1	
50	TIE	CV-150	7920-0003	7	7	7	7	
51	PIPE(B) - LOW SIDE		3Y6619G01	1	1	1	1	
52	PIPE(D) - HOT GAS		3Y6042G01	1	1	1	1	
53	PIPE(A) - PROSESS		4Y7745M01	1	1	1	1	
54	PROCESS TUBE		4Y0273-01	1	1	1	1	
55	INSULATION - CAP		4H9594-01	1	1	1	1	
56	TIE	CV-100	7920-0002	2	2	2	2	
57	WIRE SADDLE		428060-03	1	1	1	1	
58	WASHER	(100WNE-21)	4H1365-06	4	4	4	4	
		(100WNE-23)	4H1365-05	4	4	4	4	
59	TEE	(100WNE)	420335-01	1	1	1	1	
60	THERMISTOR - CUBE CONTROL		P00350-04	1	1	1	1	

C. MECHANISM ASSY

(B－1) and later



HE,KOREA(60Hz)

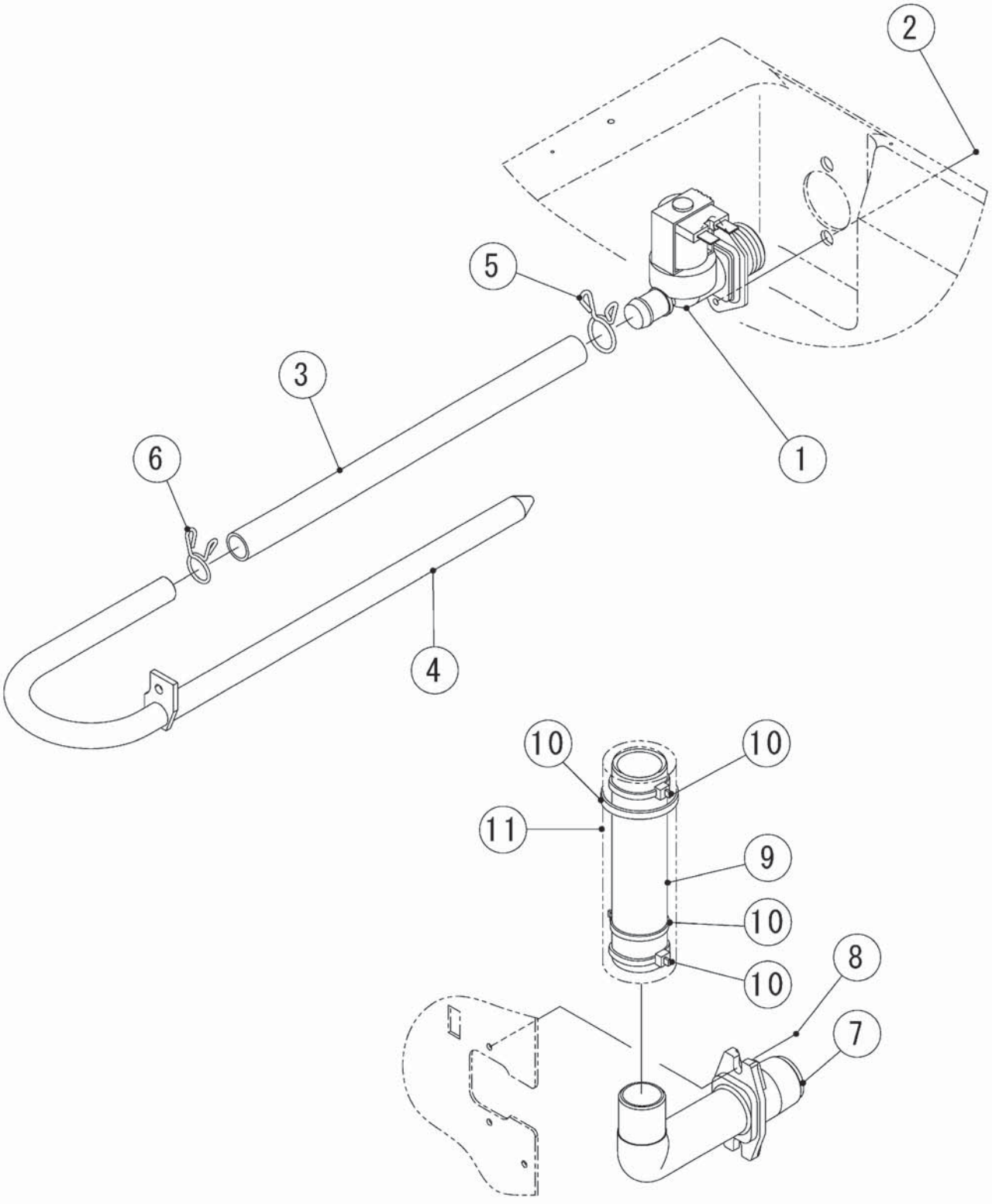
MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

TITLE:**C.MECHANISM ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
K	ACTUATOR MOTOR ASSY		3Y8847A02	1	-	-	-	
			3Y9860A01	-	1	1	1	
L	WATER PAN ASSY		2X0844A01	1	1	1	1	
M	BIN CONTROL SWITCH		3H1538A02	1	1	1	1	
1	MECHANISM BASE		2X0788M01	1	1	1	1	
		(100NE-21,100WNE-21)	2X1272M01	1	1	1	1	
2	TRUSS HEAD MACHINE SCREW		FST0512S0	2	2	2	2	
3	FLANGE NUT		FNHF05S0	4	4	4	4	
4	CAM SHAFT		4H2702G02	1	1	1	1	
5	BEARING - CAM SHAFT		3X8307-02	1	1	1	1	
6	CAM (B)		376546P01	1	1	1	1	
7	COTTER PIN		711S-0212	1	1	1	1	
8	SPRING		4H0287-01	1	2	2	2	
9	TRUSS HEAD MACHINE SCREW		FST0516S0	2	-	-	-	
	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0516S1	-	2	2	2	
10	BEARING PLATE	EXCEPT(100NE-C)	3H1440G03	2	2	2	2	
11	BEARING PLATE	EXCEPT(101NE-C)	3H1440G04	-	-	-	-	
12	FLANGE NUT		FNHF06S0	4	4	4	4	
13	SHAFT (B)		4H1184-02	2	2	2	2	
	SHAFT (A)	(100NE-C)	4H1184-01	2	2	2	2	
14	SNAP PIN		715S-0006	2	2	2	2	
15	TRUSS HEAD TAPPING SCREW T2		FT20408M0	2	2	2	2	
16	INSULATION (D)		4Y7504P01	1	1	1	1	
17	CLAMP		426197-01	2	2	2	2	
18	WIRE SADDLE		428060-03	1	1	1	1	
19	BEARING/WATER PAN	(100NE-C)	3Y5036G01	2	2	2	2	
20	CAM(A)		306543G04	-	1	1	1	

D. WATER CIRCUIT ASSY

(B−1) and later



HE,KOREA(60Hz)

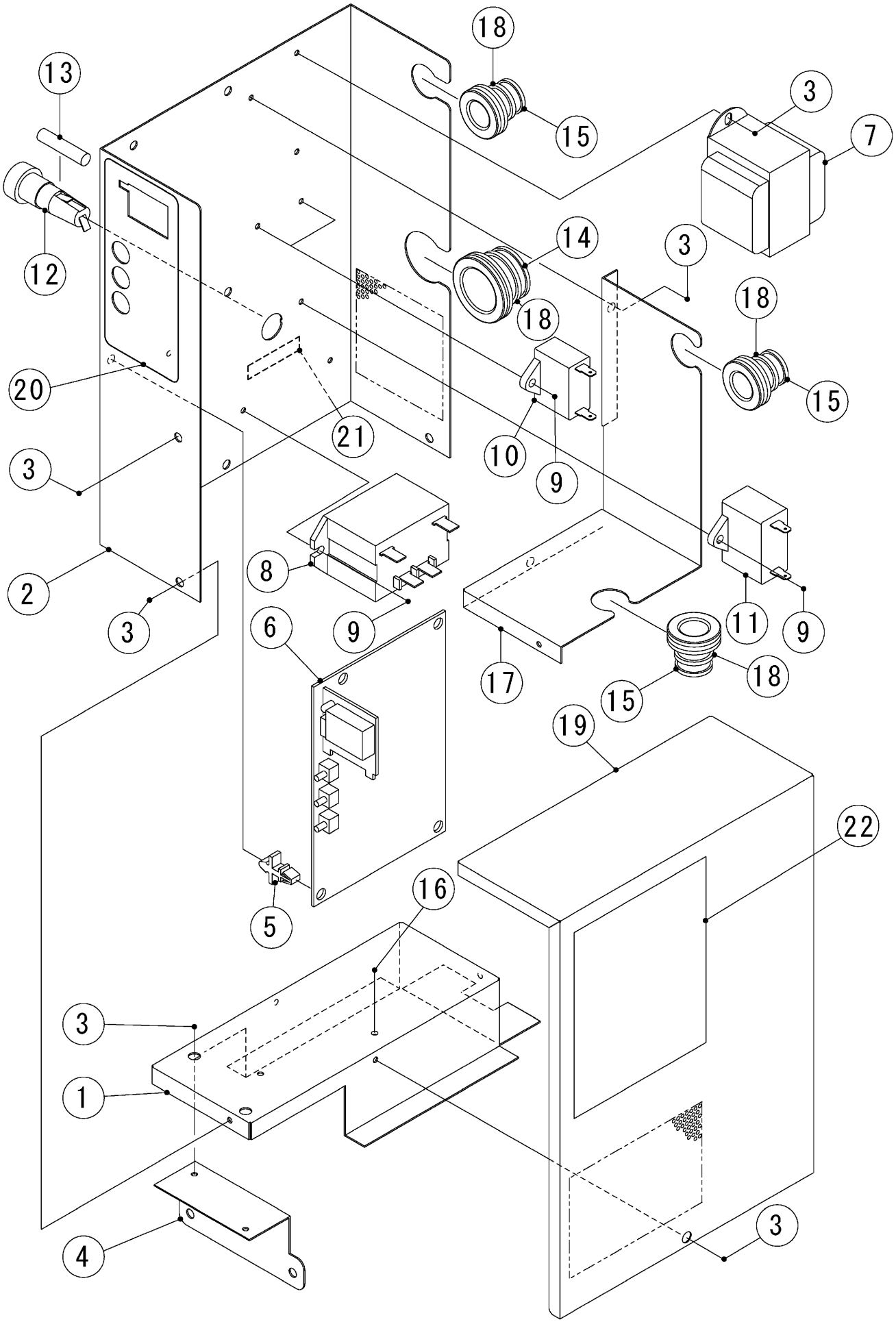
MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

TITLE:**D.WATER CIRCUIT ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
1	WATER VALVE		P02056-01	1	1	1	1	
2	HEX HEAD BOLT		FBH0408S0	2	2	2	2	
3	SILICONE HOSE		4Y6912R01	1	1	1	1	
4	WATER SUPPLY PIPE		3H9532G01	1	1	1	1	
5	HOSE CLAMP		435934-03	1	1	1	1	
6	HOSE CLAMP		435934-02	1	1	1	1	
7	DRAIN PIPE		3H0394-01	1	1	1	1	
8	TRUSS HEAD TAPPING SCREW T2		FT20410M0	2	2	2	2	
9	VINYL HOSE		3H9588-10	1	1	1	1	
10	TIE	CV-150	7920-0003	3	3	3	3	
11	INSULATION TUBE	7762-2636 L=120	H72636120	1	1	1	1	

E. CONTROL BOX ASSY

(B－1) and later



HE,KOREA(60Hz)

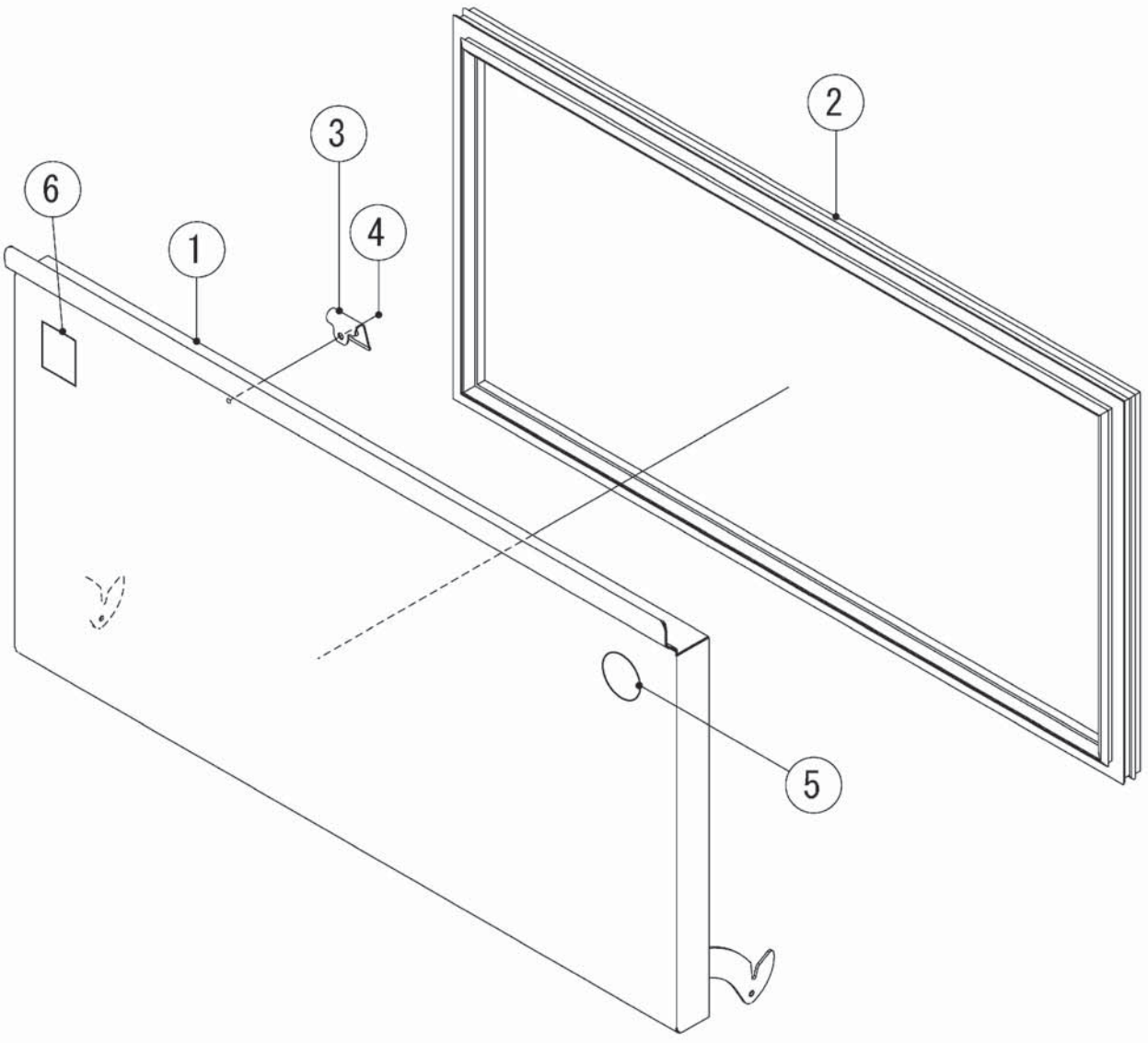
MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

TITLE:**E.CONTROL BOX ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
1	CONTROL BOX (A)		3Y5611M01	1	1	1	1	
2	CONTROL BOX (B)		2X1251M01	1	1	1	1	
3	TRUSS HEAD TAPPING SCREW T2		FT20408F0	11	11	11	11	
4	PLATE - BOX		4Y7215M01	1	1	1	1	
5	BOARD SUPPORT		P04204-01	4	4	4	4	
6	CONTROLLER BOARD	(100NE,100WNE)	P01873-01	1	1	1	-	
			P01873-02	-	-	-	1	
		(100NE-21,-23,-C) (100WNE-21,-23)	P01873-01	1	1	1	1	
7	TRANSFORMER		P02714-01	1	1	1	1	
8	POWER RELAY		P00034-01	1	1	1	1	
9	TRUSS HEAD TAPPING SCREW T2		FT20410F0	5	5	5	5	
10	CAPACITOR		P01870-01	2	2	2	2	
11	CAPACITOR		P01910-01	1	1	1	1	
12	FUSE HOLDER		P02829-01	1	1	1	1	
13	FUSE		P04203-01	1	1	1	1	
14	GROMMET		4H2568-01	1	1	1	1	
15	GROMMET		4H2568-02	3	3	3	3	
16	TRUSS HEAD MACHINE SCREW		FST0408S0	1	1	1	1	
17	SEPARATOR - BOX		3Y6512M01	1	1	1	1	
18	TIE	CV-150	7920-0003	4	4	4	4	
19	CONTROL BOX COVER		3Y6513M01	1	1	1	1	
20	CONTROL LABEL		475642L01	1	1	1	1	
21	LABEL - FUSE		466798-01	1	1	1	1	
22	WIRING LABEL		3Y6137L01	1	1	1	1	

F. DOOR ASSY

(B−1) and later



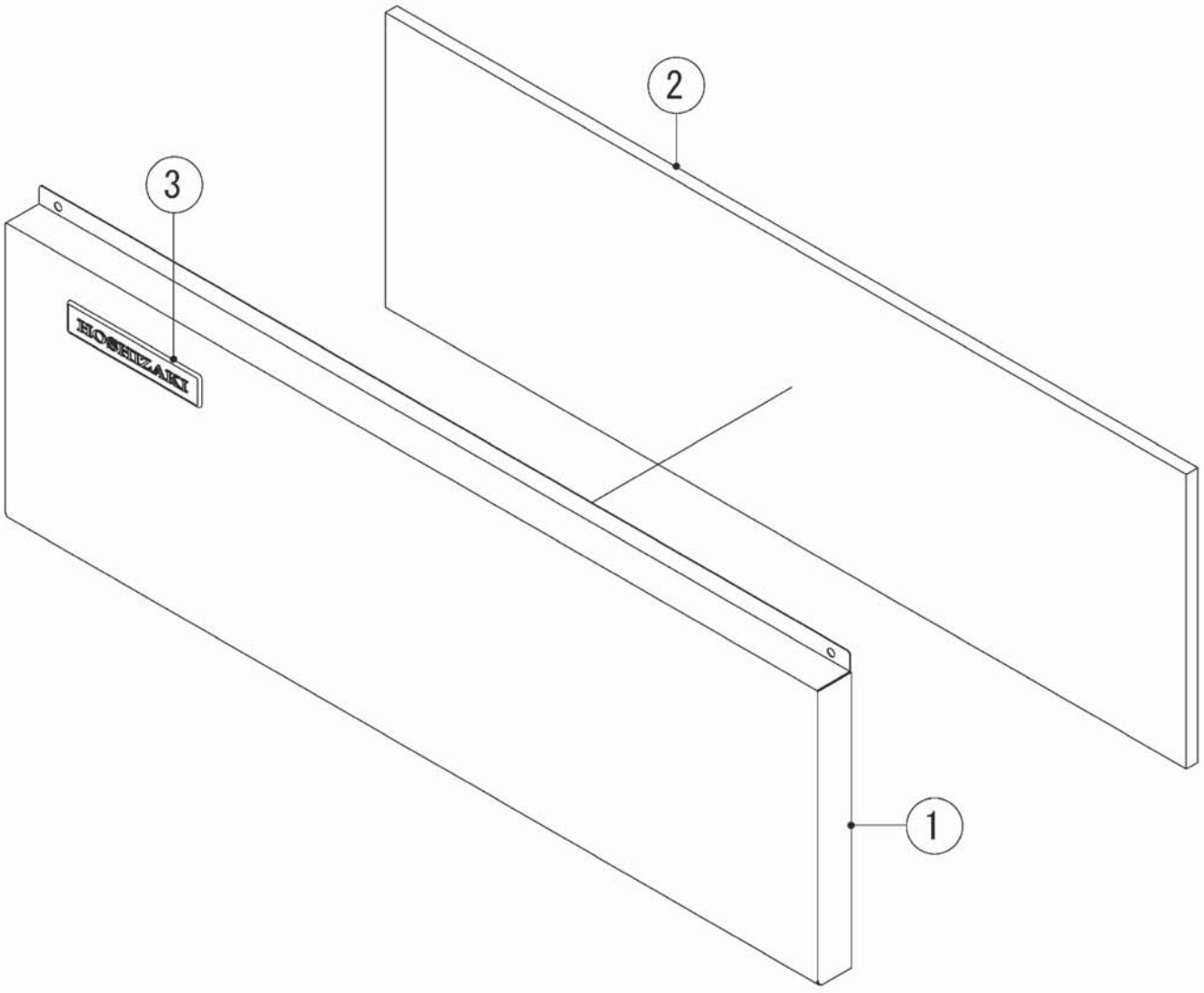
HE,KOREA(60Hz)

MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

TITLE:**F.DOOR ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				B-1 G-0	G-1	G-2	G-3	
1	DOOR G		3Y5435G01	1	1	1	1	
2	DOOR GASKET		3Y6199P04	1	1	1	1	
3	CATCH - SLOPE		4X7644-01	1	1	1	1	
4	TRUSS HEAD TAPPING SCREW T2		FT20408M0	1	1	1	1	
5	LABEL - PENGUIN		468184-01	1	1	1	1	
6	LABEL - HACCP		476519L01	1	1	1	1	

G. FRONT COVER UPPER ASSY (B−1) and later



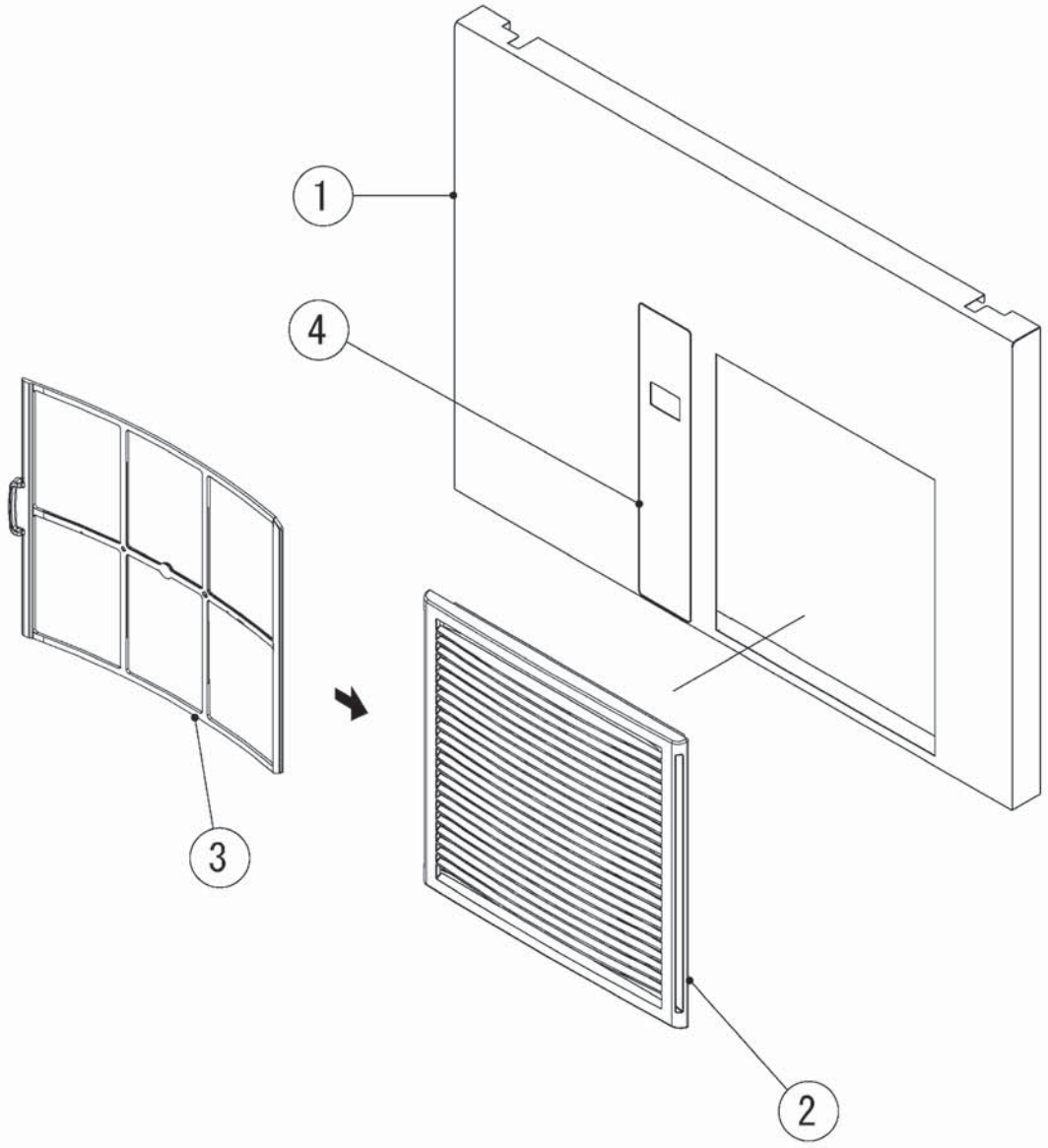
HE,KOREA(60Hz)

MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

TITLE:**G.FRONT COVER UPPER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				B-1 G-0	G-1	G-2	G-3	
1	FRONT COVER UPPER		3Y6138G01	1	1	1	1	
2	INSULATION - FRONT(A)		4Y7505P01	1	1	1	1	
3	EMBLEM		340842-01	1	1	1	1	

H. FRONT COVER LOWER ASSY (B−1) and later



HE,KOREA(60Hz)

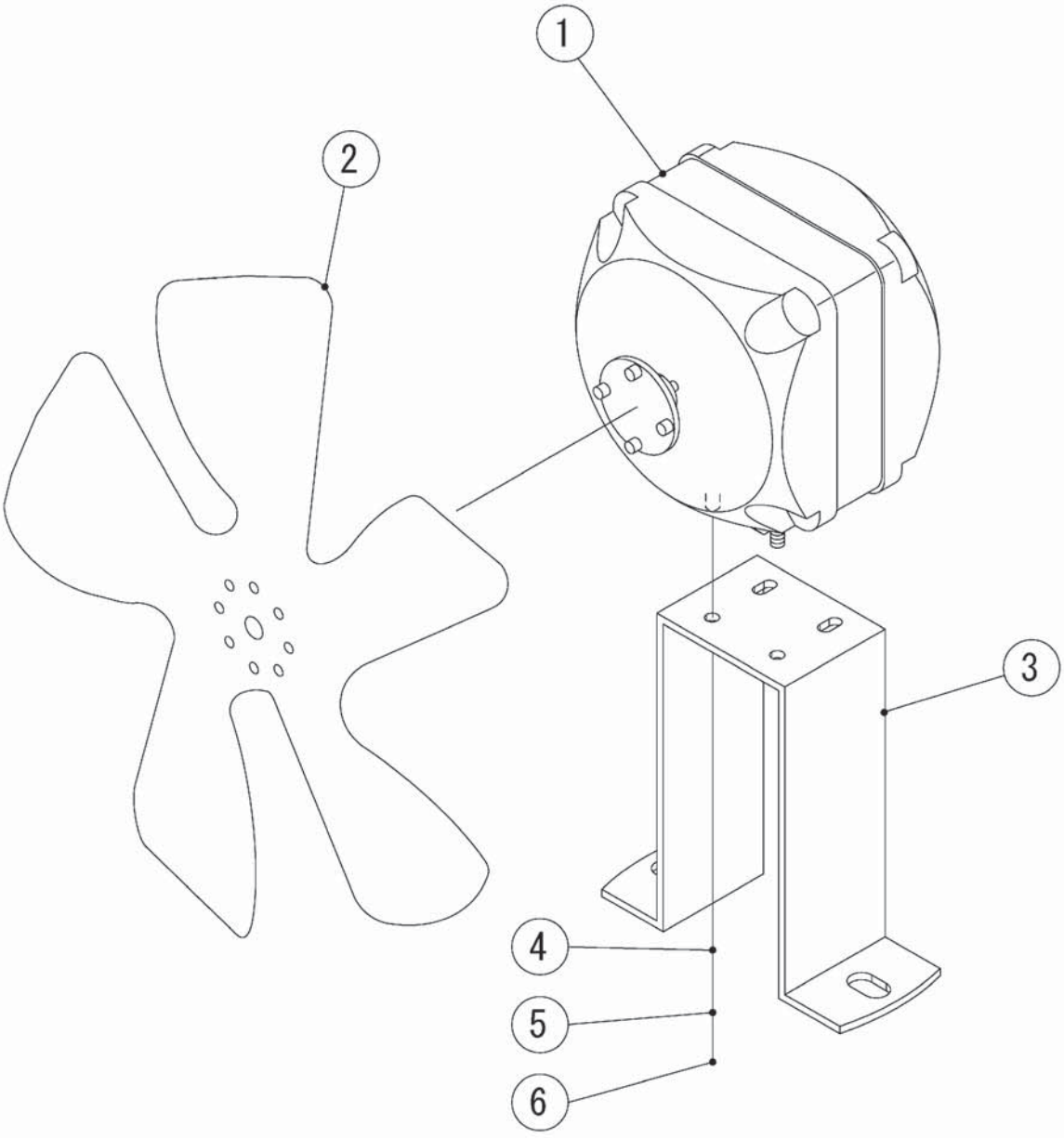
MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

TITLE:**H.FRONT COVER LOWER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				B-1 G-0	G-1	G-2	G-3	
1	FRONT COVER LOWER		3Y6140G01	1	1	1	1	
		(100WNE,-21,-23)	3Y6620G01	1	1	1	1	
2	LOUVER	(100NE, -21,-23,-C)	121931P01	1	1	1	1	
3	AIR FILTER	(100NE, -21,-23,-C)	262259G01	1	1	1	1	
4	OPERATION LABEL		375116L04	1	1	1	1	

J. FAN MOTOR ASSY

(B−1) and later



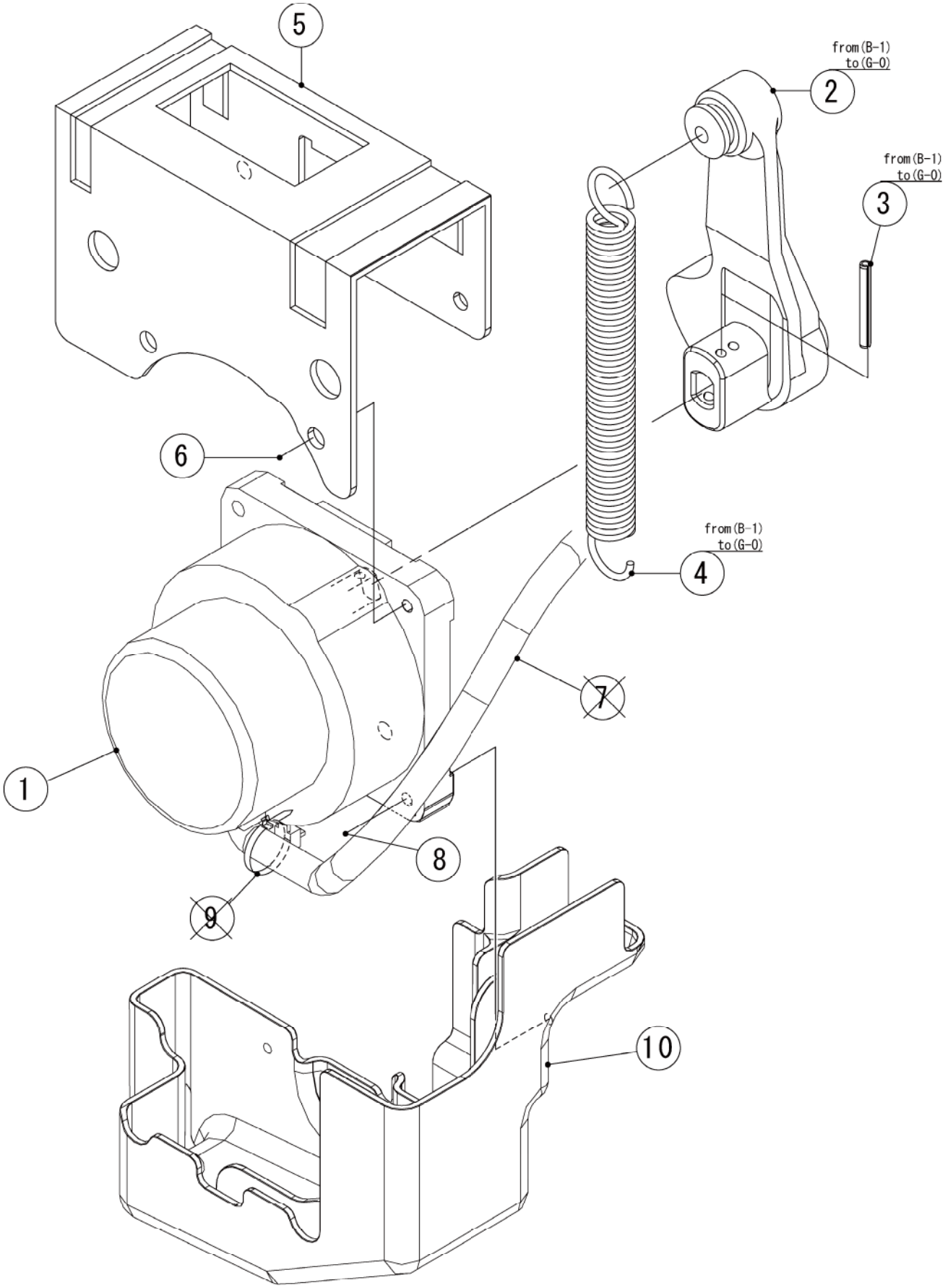
HE,KOREA(60Hz)

MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

TITLE:**J.FAN MOTOR ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				B-1 G-0	G-1	G-2	G-3	
1	FAN MOTOR		P00022-01	1	1	1	1	
2	FAN		451771-01	1	1	1	1	
3	BRACKET - FM		3Y6143M01	1	1	1	1	
4	FLAT WASHER		FWPL04S0	2	2	2	2	
5	SPRING WASHER		FWSP04S0	2	2	2	2	
6	NUT		FNH104S0	2	2	2	2	

K. ACTUATOR MOTOR ASSY (B-1) and later



HE,KOREA(60Hz)

MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

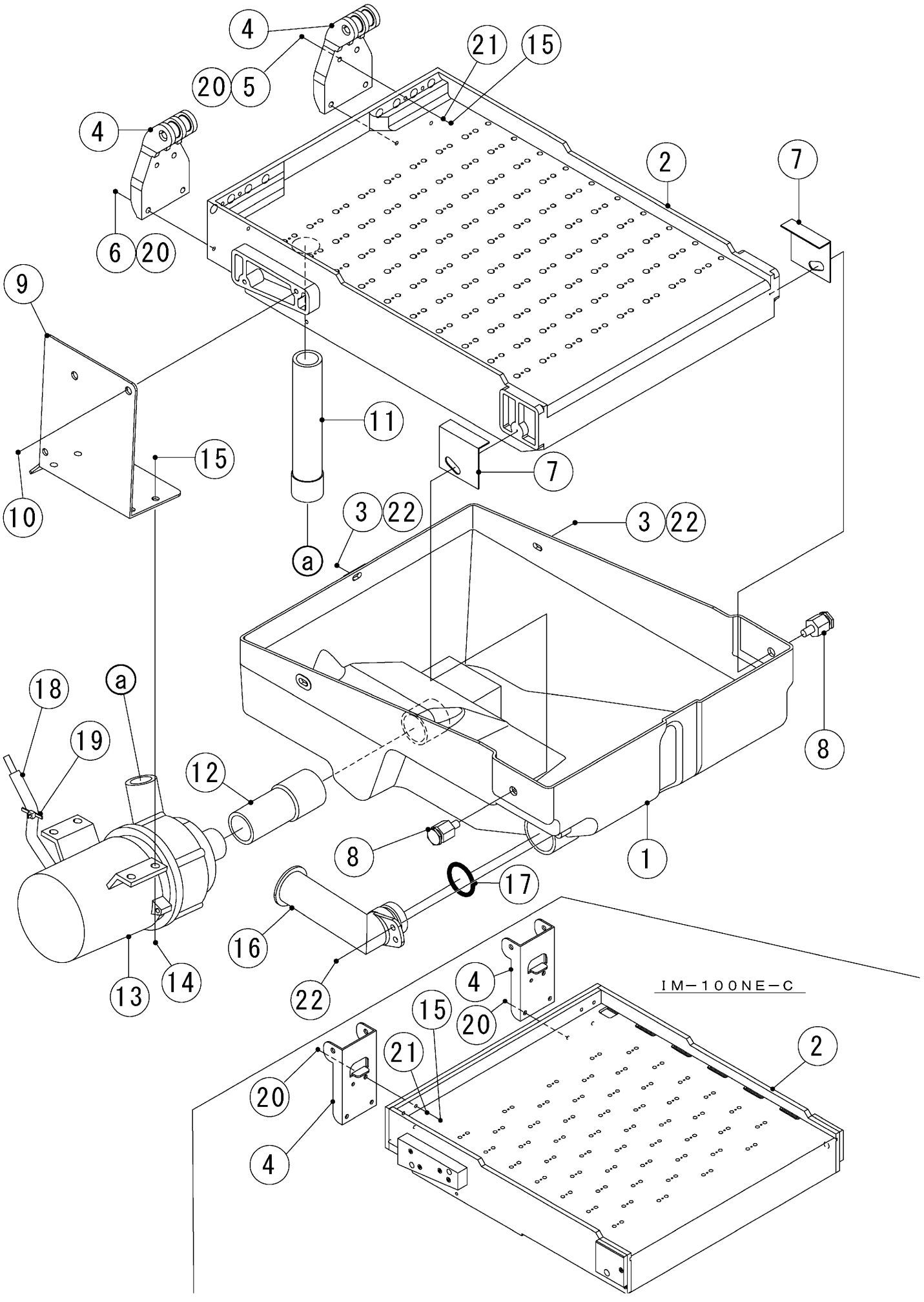
TITLE:**K.ACTUATOR MOTOR ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
1	ACTUATOR MOTOR		4Y8998G01	1	1	1	1	
2	CAM(A)		306543G03	1	-	-	-	
3	SPRING PIN 3*28		712S-0328	1	-	-	-	
4	SPRING		4H0287-01	1	-	-	-	
5	BRACKET - AM		3Y2924M01	1	1	1	1	
6	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0620S0	2	2	2	2	
7	TUBE-SILICONE		4Y6751Z08	-	-	-	-	
8	T2 TRUSS HEAD SCREW		FT20416M0	2	2	2	2	
9	TIE		7920-0003	-	-	-	-	
10	COVER - ACTUATOR MOTOR		1H4881P01	1	1	1	1	

IM－100NE(－21,－23,－C)
IM－100WNE(－21,－23)
IM－130NE(－21,－23)
IM－130WNE (－23)

L. WATER PAN ASSY

(B－1) and later



HE,KOREA(60Hz)

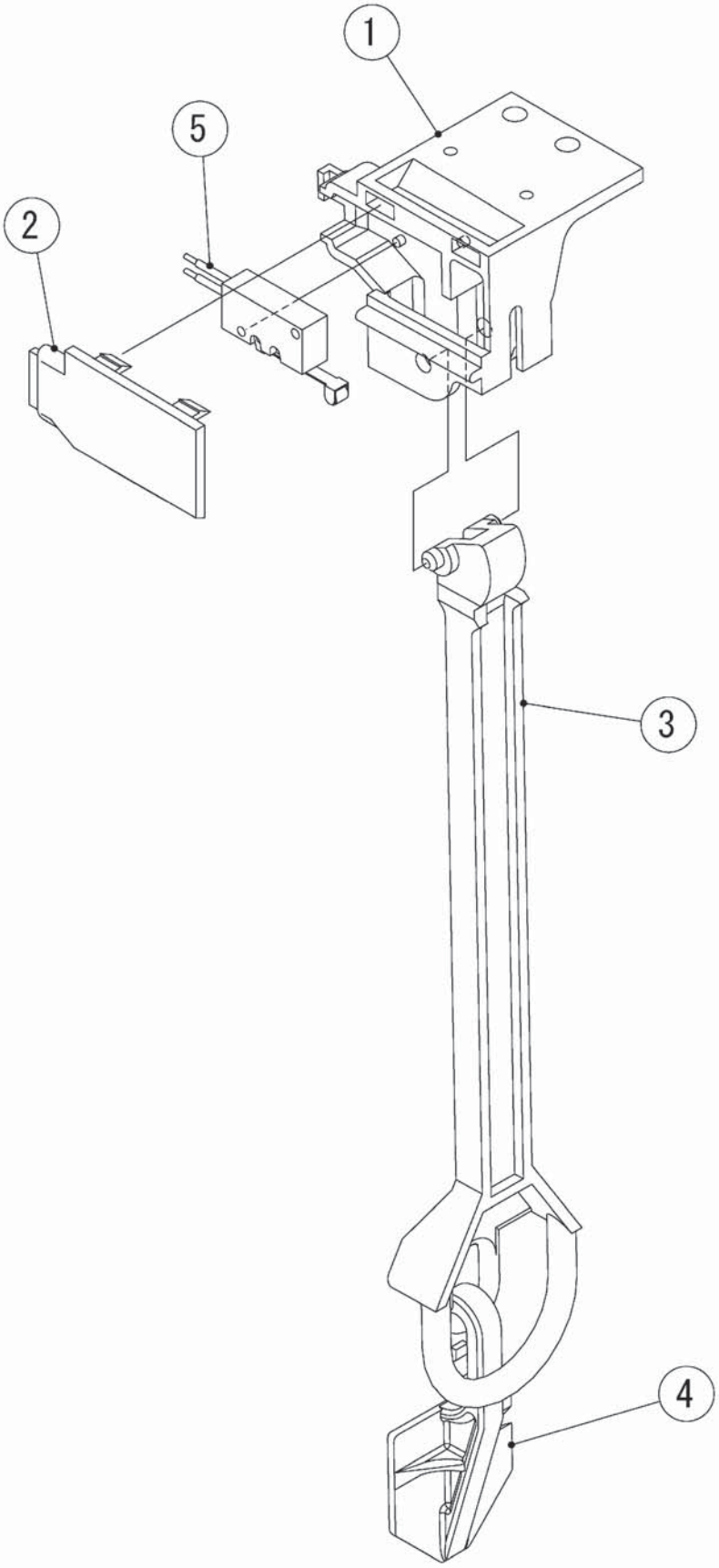
MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

TITLE:**L.WATER PAN ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
1	WATER TANK		2H2286G01	1	1	1	1	
2	WATER PAN ASSY		2H0833G02	1	1	1	1	
	WATER PLATE	(100NE-21,100WNE-21)	1H0291G01	1	1	1	1	
	WATER PLATE	(100NE-C)	1H4746G01	1	1	1	1	
3	TRUSS HEAD TAPPING SCREW T2	(100NE,-23)(100WNE,-23)	FT20410M0	3	3	3	3	
4	WATER PAN HANGER		3H2059-01	2	2	2	2	
	BRACKET/WATER PAN	(100NE-C)	4Y6595M01	2	2	2	2	
5	TRUSS HEAD TAPPING SCREW T2	(100NE,-23)(100WNE,-23)	FT20420M0	4	4	4	4	
6	TRUSS HEAD TAPPING SCREW T2	(100NE,-23)(100WNE,-23)	FT20416M0	4	4	4	4	
7	BRACKET		402957-01	2	2	2	2	
8	SCREW SPRING HOOK		4H2582G01	2	2	2	2	
9	BRACKET - PUMP		4Y7503M01	1	1	1	1	
10	TRUSS HEAD TAPPING SCREW T2		FT20516M0	2	2	2	2	
	TRUSS HEAD MACHINE SCREW	(100NE-21,100WNE-21)	FST0512S0	2	2	2	2	
		(100NE-C)	FST0520S0	2	2	2	2	
11	TUBING - PUMP DISCHARGE		4Y7517G01	1	1	1	1	
12	SUCTION TUBE		4Y7518G01	1	1	1	1	
13	PUMP MOTOR	PMX-352BHZ1S	P02715-01	1	1	1	1	
14	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0412S0	4	4	4	4	
15	FLANGE NUT		FNHF04S0	4	4	4	4	
		(100NE-21,100NE-C)		8	8	8	8	
16	PIPE - DRAIN		315530-01	1	1	1	1	
17	O-RING		7611-G025	1	1	1	1	
18	TUBE-SILICONE		4Y7388Z02	1	1	1	1	
19	TIE		7920-0002	2	2	2	2	
20	TRUSS HEAD MACHINE SCRE	(100NE-21,100WNE-21) (100NE-C)	FST0420S0	8	8	8	8	
21	FLAT WASHER	(100NE-21,100NE-C)	FWPL04S0	4	4	4	4	
22	TRUSS HEAD SCREW		FST0410S0	1	1	1	1	
		(100NE-21,100WNE-21) (100NE-C)		4	4	4	4	

M. BIN CONTROL SWITCH

(B－1) and later



HE,KOREA(60Hz)

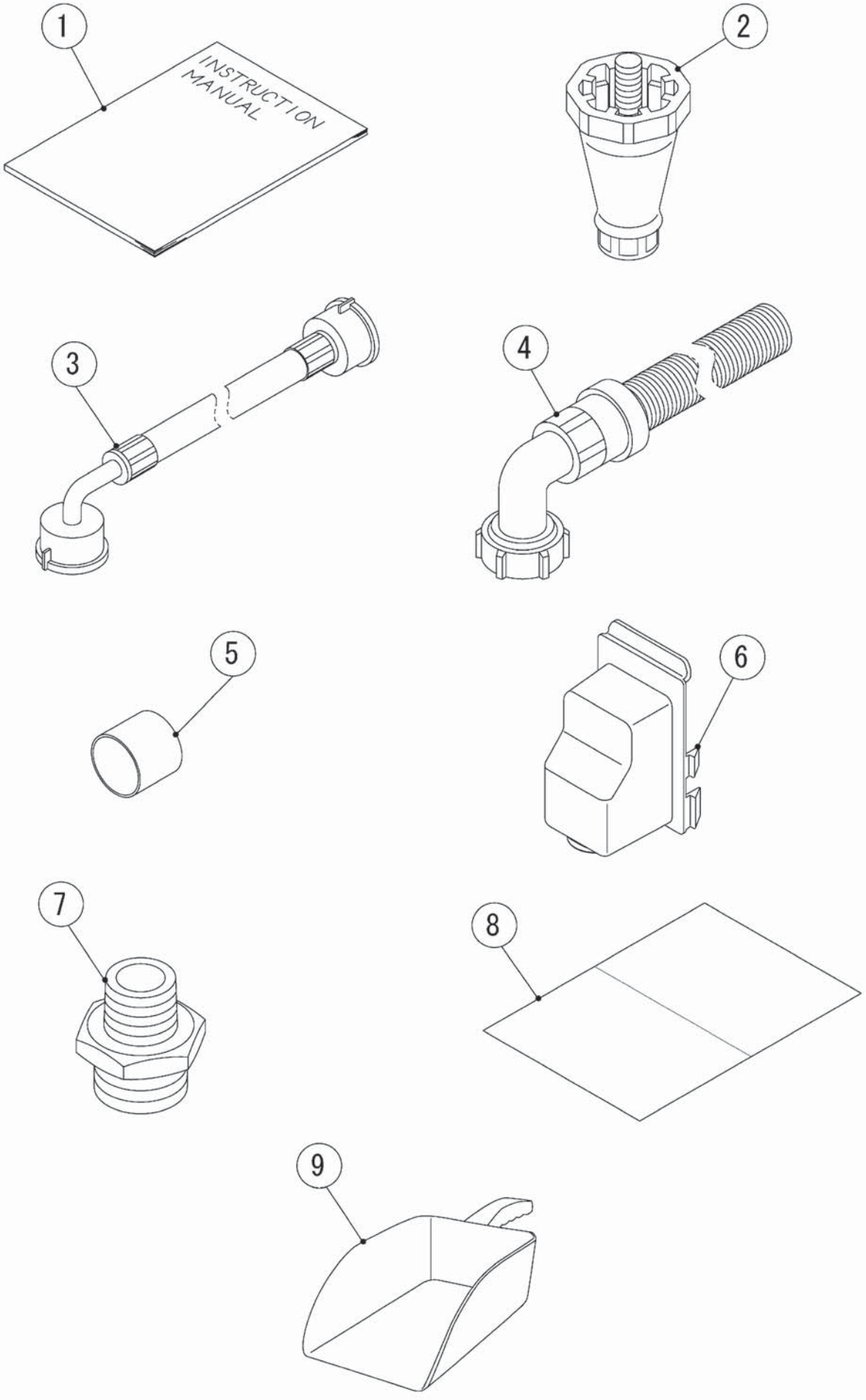
MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

TITLE:**M.BIN CONTROL SWITCH**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
1	SWICH BOX		2H2043-01	1	1	1	1	
2	SWITCH BOX COVER		4H8785-01	1	1	1	1	
3	SWITCH ACTUATOR		3H1369-02	1	1	1	1	
4	DETECTOR		311044-01	1	1	1	1	
5	MICRO SWITCH		456432-02	1	1	1	1	

N. ACCESSORIES

(B−1) and later



HE,KOREA(60Hz)

MODEL: **IM-100NE(-21,-23,-C)**
IM-100WNE(-21,-23)

TITLE:**N.ACCESSORIES**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER B-1 G-0	G-1	G-2	G-3	
1	INSTRUCTION MANUAL		L1E1EC203	1	1	1	1	
		(CHINA)	L1E1EC301	1	1	1	1	
		(KOREA)	L1E1EC401	1	1	1	1	
		(HL)	L1E1EC112	1	1	1	1	
2	LEG		446729-01	4	4	4	4	
3	INLET HOSE		P03534-01	1	1	1	1	
		(100WNE,-21,-23)		2	2	2	2	
4	OUTLET HOSE		452365-01	1	1	1	1	
		(100WNE,-21,-23)		2	2	2	2	
5	CAP		417323-01	1	1	1	1	
6	COVER - CONNECTOR	EXCEPT(KOREA)	2X0271P01	1	1	1	1	
7	ADAPTOR	(100WNE,-21,-23)	450724-01	2	2	2	2	
8	INSTRUCTION SHEET		121594L01	1	1	1	1	
9	SCOOP		P00314-01	1	1	1	1	