MODULAR CUBER

IM-240DNE
IM-240DNE-C
IM-240DNE-21
IM-240DNE-23
IM-240DNE-32
IM-240XNE
IM-240XNE-21
IM-240XNE-23
IM-240XNE-32
IM-240DSNE
IM-240DSNE-23
IM-240XSNE
IM-240XSNE-23
IM-240DNE(HS)
IM-240DNE-21(HS)
IM-240DNE-23(HS)
IM-240XNE(HS)
IM-240XNE-21(HS)
IM-240XNE-23(HS)

PARTS LIST

[HE] [GENERAL(50Hz)(60Hz)][HS][AUSTRALIA]
[KOREA(60Hz)][CHINA]

E1CK
E1CK-C241,C243,C251,C252,D001
-D002, D003, D004, D005, D007, D008, D009
-D010, D011, D012, D013, D014, D015, D016
-D017, D018, D019, D020, D021, D022, D023
-D024, D025, D026, D027, D028, D029, D030
-D031, D032, D033, D034, D036, D037, D038,
-D039, D040, D041, D042, D043, D044, D045
-D046, D047, D048

K-1 JUN. 2010
B-1 APR. 2012
B-2 -----. 2012
B-3 OCT. 2012
C-1 FEB. 2013
G-1 APR. 2017
G-2 OCT. 2017

E1CK-3348 (0619)

List of Specifications

IM-240DNE	E1CK	Standard
IM-240DNE	E1CK-C241	For CHINA
IM-240DNE-23	E1CK-C243	For CHINA
IM-240XNE	E1CK-C251	For CHINA
IM-240XNE-23	E1CK-C252	For CHINA
IM-240DNE-C	E1CK-D001	Cylinder ICE of IM-240DNE
IM-240DNE-23	E1CK-D002	23mm ICE of IM-240DNE
IM-240DNE-21	E1CK-D003	21mm ICE of IM-240DNE
IM-240DNE-32	E1CK-D004	32mm ICE of IM-240DNE
IM-240XNE	E1CK-D005	X TYPE
IM-240XNE-23	E1CK-D007	23mm ICE of IM-240XNE
IM-240XNE-21	E1CK-D008	21mm ICE of IM-240XNE
IM-240XNE-32	E1CK-D009	32mm ICE of IM-240XNE
IM-240DNE	E1CK-D010	60Hz of IM-240DNE
IM-240XNE	E1CK-D011	For KOREA 60Hz of IM-240XNE
IM-240DNE-23	E1CK-D012	For KOREA 23mm ICE,60Hz of IM-240DNE
IM-240XNE-23	E1CK-D013	For KOREA 23mm ICE,60Hz of IM-240XNE
IM-240DNE	E1CK-D014	For GENERAL 230V,60Hz of IM-240DNE
IM-240XNE	E1CK-D015	For GENERAL 230V,60Hz of IM-240XNE
IM-240DNE-23	E1CK-D016	For GENERAL 23mm ICE,230V,60Hz of IM-240DNE
IM-240XNE-23	E1CK-D017	For GENERAL 23mm ICE,230V,60Hz of IM-240XNE
IM-240DNE-21	E1CK-D018	For GENERAL 21mm ICE,230V,60Hz of IM-240DNE
IM-240XNE-21	E1CK-D019	For GENERAL 21mm ICE,230V,60Hz of IM-240XNE
IM-240DNE-21	E1CK-D020	For KOREA 21mm ICE,230V,60Hz of IM-240DNE
IM-240XNE-21	E1CK-D021	For KOREA 21mm ICE,230V,60Hz of IM-240XNE
IM-240DNE	E1CK-D022	SUS316 frame of IM-240DNE
IM-240XNE	E1CK-D023	SUS316 frame of IM-240XNE
IM-240DSNE	E1CK-D024	Remote of IM-240DNE
IM-240XSNE	E1CK-D025	Remote of IM-240XNE
IM-240DSNE-23	E1CK-D026	Remote,23mm ICE of IM-240DNE
IM-240XSNE-23	E1CK-D027	Remote,23mm ICE of IM-240XNE
IM-240DNE	E1CK-D028	For GENERAL 230V,60Hz,SUS316 frame of IM-240DNE
IM-240DNE	E1CK-D029	SUS316 frame SUS base of IM-240DNE

List of Specifications

IM-240XNE	E1CK-D030	For GENERAL 230V,60Hz,SUS316 frame of IM-240XNE
IM-240DNE-C	E1CK-D031	SUS316 frame,Cylinder ICE of IM-240DNE
IM-240DNE-23	E1CK-D032	SUS316 frame,23mm ICE of IM-240DNE
IM-240DNE-21	E1CK-D033	SUS316 frame,21mm ICE of IM-240DNE
IM-240DNE-32	E1CK-D034	SUS316 frame,32mm ICE of IM-240DNE
IM-240XNE-23	E1CK-D036	SUS316 frame,23mm ICE of IM-240XNE
IM-240XNE-21	E1CK-D037	SUS316 frame,21mm ICE of IM-240XNE
IM-240XNE-32	E1CK-D038	SUS316 frame,32mm ICE of IM-240XNE
IM-240DNE-23	E1CK-D039	For GENERAL 230V,60Hz,SUS316 frame,23mm ICE of IM-240DNE
IM-240XNE-23	E1CK-D040	For GENERAL 230V,60Hz,SUS316 frame,23mm ICE of IM-240XNE
IM-240DNE-21	E1CK-D041	For GENERAL 230V,60Hz,SUS316 frame,21mm ICE of IM-240DNE
IM-240XNE-21	E1CK-D042	For GENERAL 230V,60Hz,SUS316 frame,21mm ICE of IM-240XNE
IM-240DNE(HS)	E1CK-D043	For Singapore Special water valve
IM-240DNE-23(HS)	E1CK-D044	For Singapore 23mm Special water valve
IM-240DNE-21(HS)	E1CK-D045	For Singapore 21mm Special water valve
IM-240XNE(HS)	E1CK-D046	For Singapore Special water valve
IM-240XNE-23(HS)	E1CK-D047	For Singapore 23mm Special water valve
IM-240XNE-21(HS)	E1CK-D048	For Singapore 21mm Special water valve

AUXILIARY CODE



The auxiliary code is the first two characters in the serial number. The first character indicates the production year. Years progress or regress in alphabetical order. The series of letters and skipped letters depend on UL listing, production, and model. See the auxiliary code(s) and corresponding year(s) on the front cover.

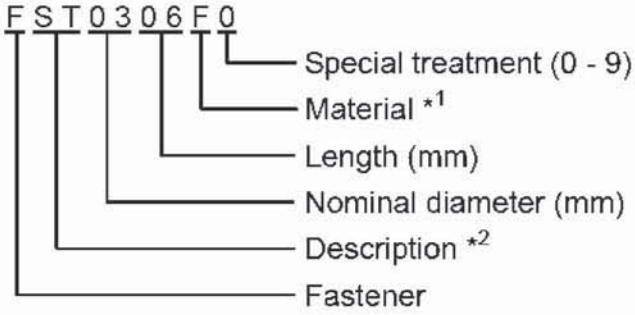
The second character indicates significant part changes within the same year. Base is "1" and this number advances for each change. If there is no significant part change at the turn of the year, this number starts from "0."

MARKS LOCATED UNDER THE AUXILIARY CODE

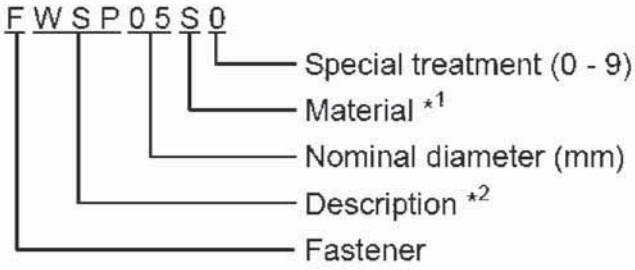
- \- = Part deleted.
- x = Part deleted and replaced by "o" part.
- o = New part in place of "x" part.

FASTENER PART NUMBER

SCREWS



NUTS & WASHERS



*1 Material

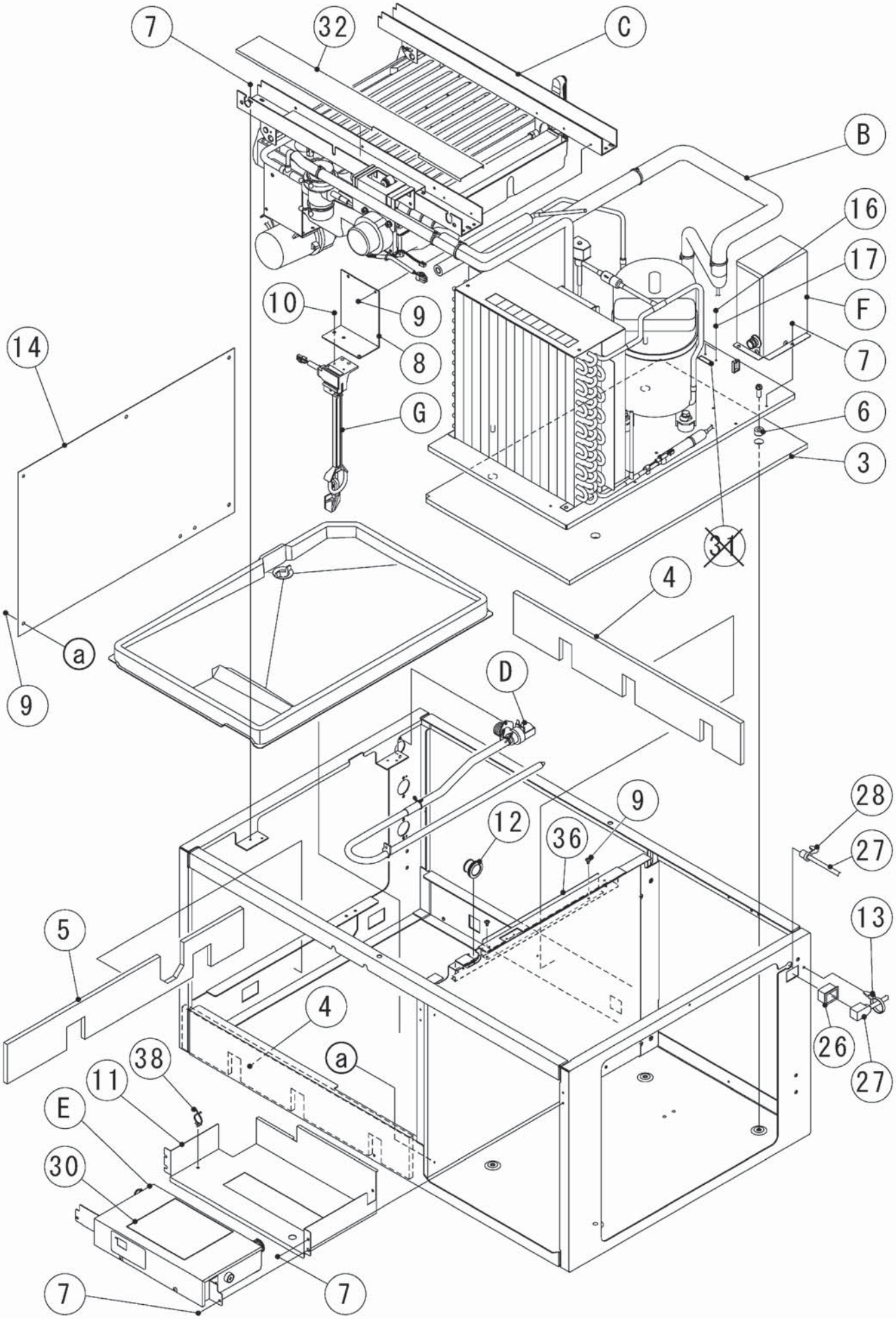
F: Steel
S: Austenitic stainless steel
M: Martensitic stainless steel
B: Copper alloy
P: Polycarbonate
N: Polyamide
V: PVC
A: ABS
X: Polyacetal
L: Aluminum

*2 Description

First letter
S: Machine screw
T: Tapping screw
M: Wood screw
B: Bolt
W: Washer
N: Nut

A. ICE CUBER ASSY（1／2）

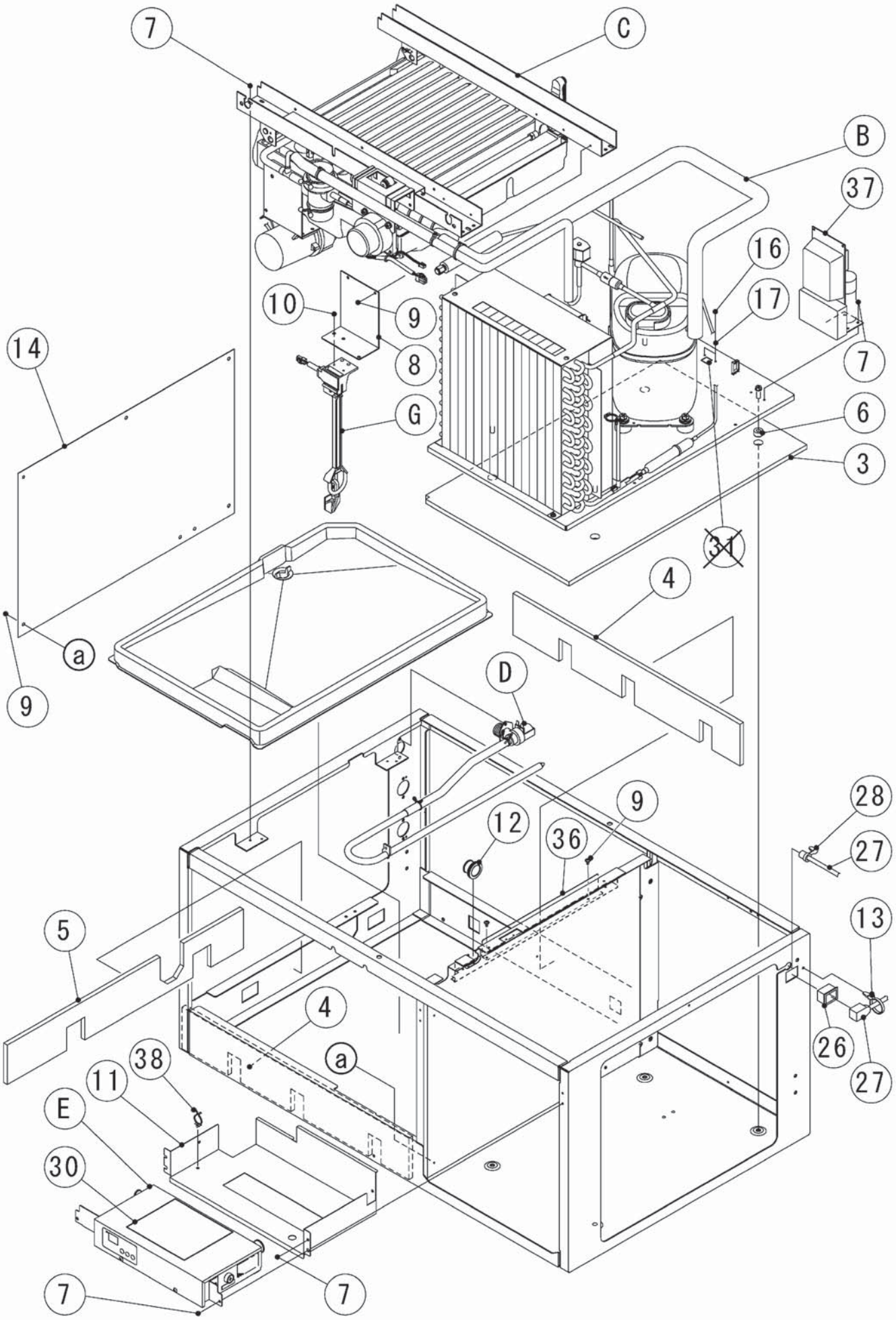
50Hz（K－1）to（B－0）
60Hz（K－1）to（C－0）



IM−240DNE(−C,−21,−23,−32)
IM−240DSNE(−23)

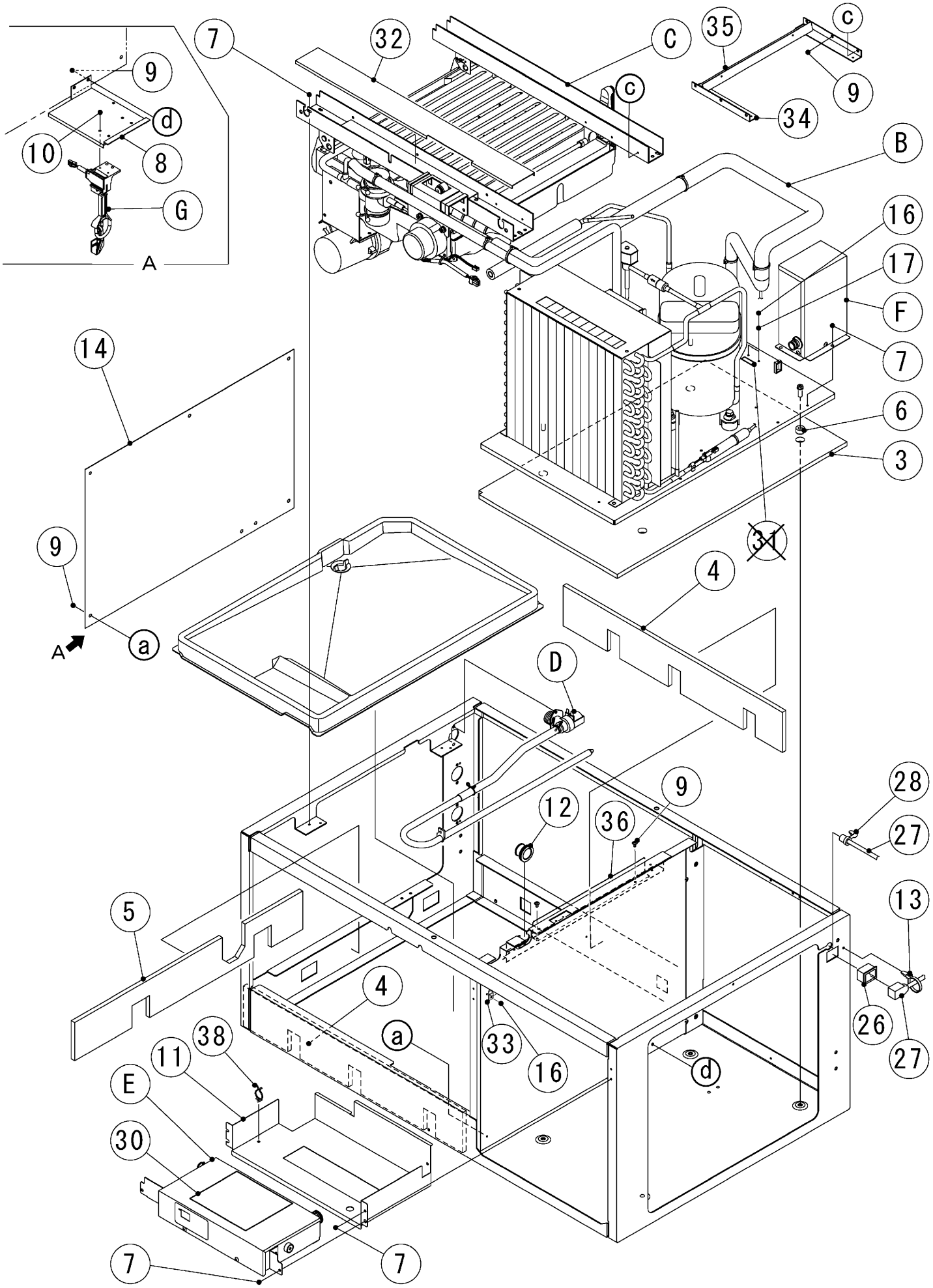
50Hz (B−1) and later
60Hz (C−1) and later

A. ICE CUBER ASSY (1／2)



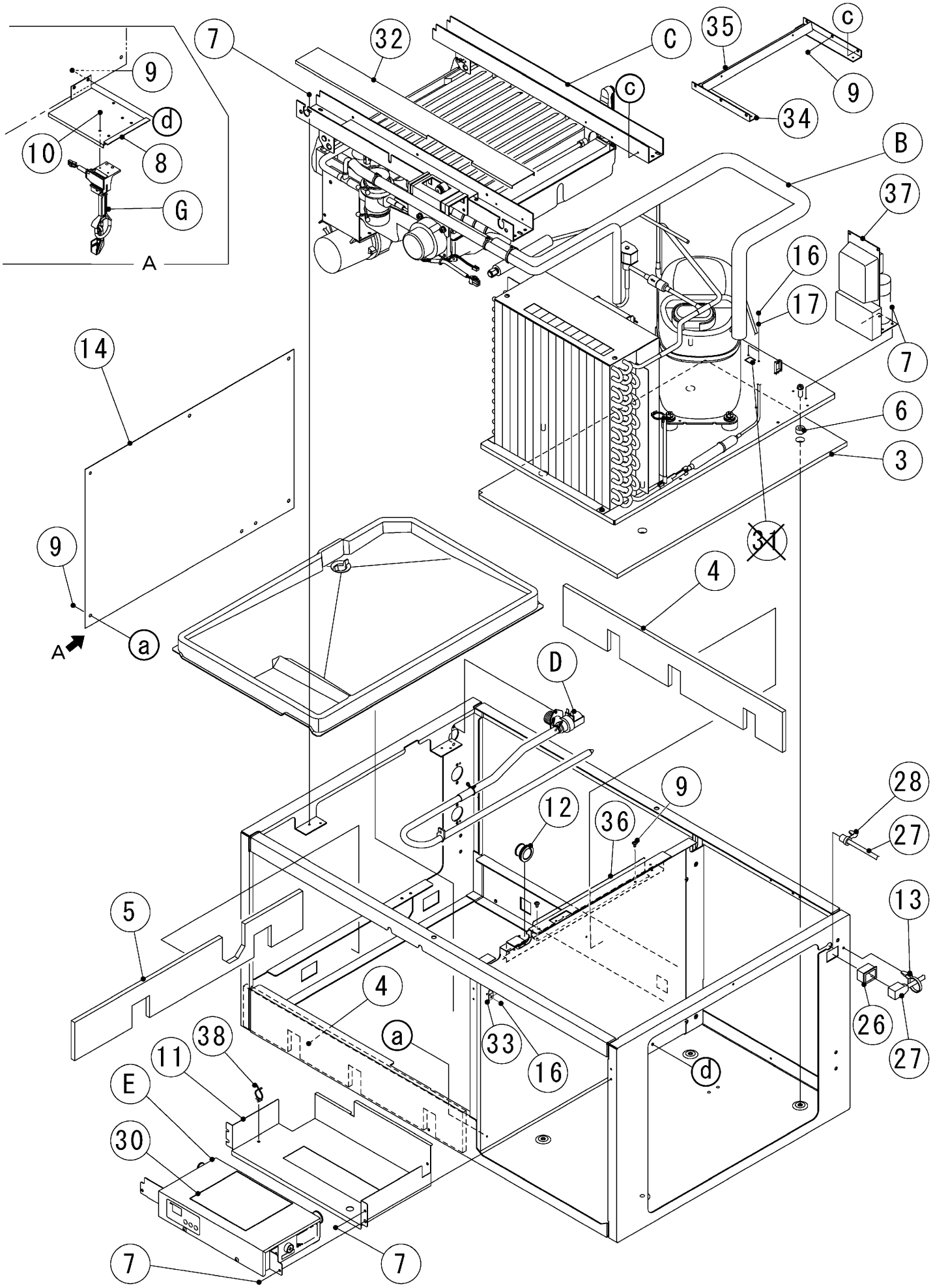
A. ICE CUBER ASSY (1／2)

50Hz (K－1) to (B－0)
60Hz (K－1) to (C－0)



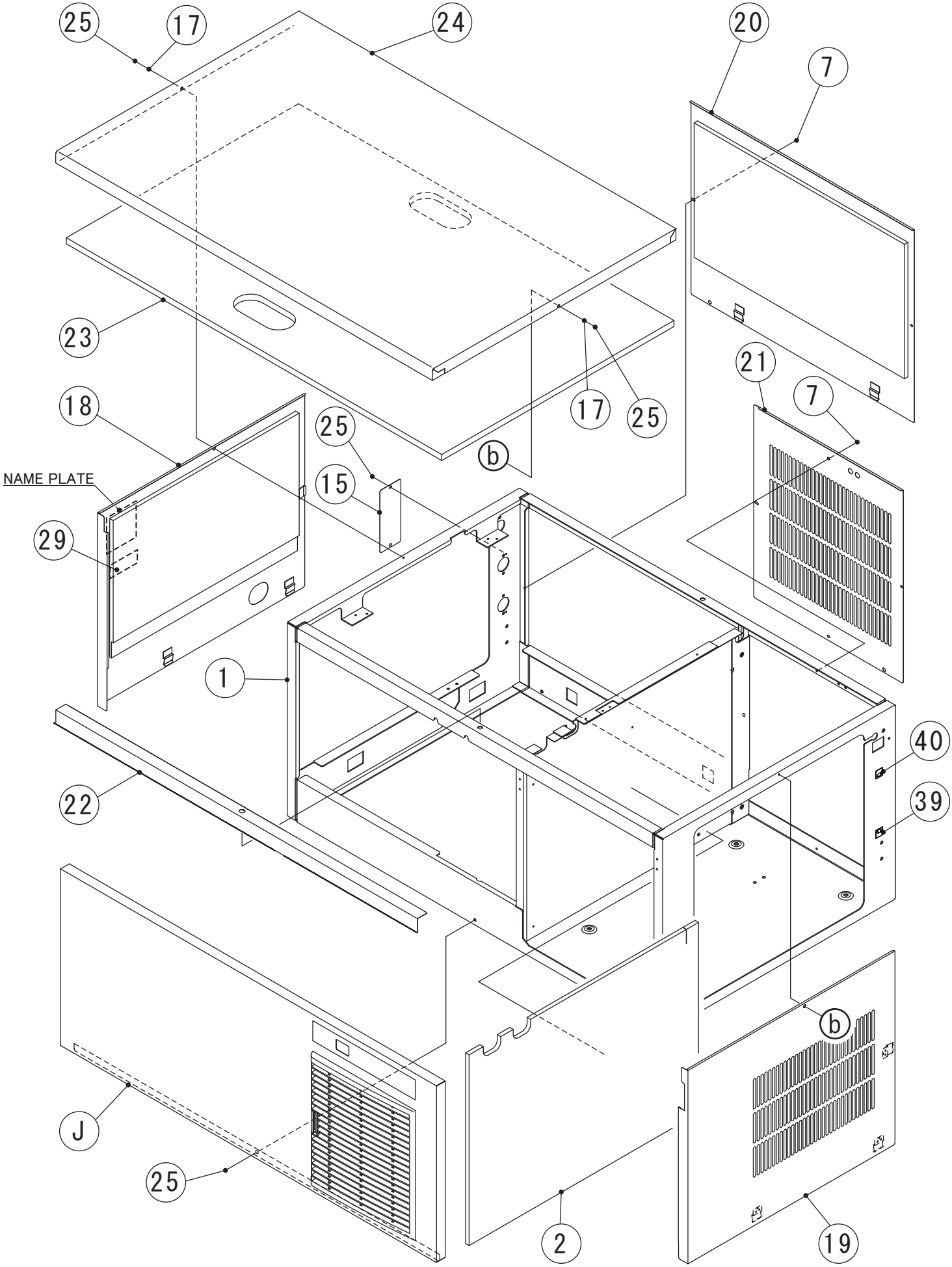
A. ICE CUBER ASSY (1／2)

50Hz (B－1) and later
60Hz (C－1) and later



IM−240DNE(−C,−21,−23,−32)
IM−240XNE(−21,−23,−32)
IM−240DSNE(−23)
IM−240XSNE(−23)

A. ICE CUBER ASSY (2／2) (K−1) and later



HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **A. ICE CUBER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
B	REFRIGERATION ASSY	(50Hz) (EXCEPT 240DNE-C)	1H4668A01	1	-	-	-	-
			1H5184A01	-	1	1	1	1
		(60Hz)	1H4668A01	1	1	1	-	-
			1H5184A01	-	-	-	1	1
		(240DNE-C)	1H4690A01	1	-	-	-	-
			1H5229A01	-	1	1	1	1
		(240DSNE,-23) (240XSNE,-23)	1H5295A01	-	-	-	1	1
C	MECHANISM ASSY	-	1H4669A01	1	1	1	1	1
		(240DNE-C)	1H4679A01	1	1	1	1	1
D	WATER CIRCUIT ASSY	-	2H9942A01	1	1	1	1	1
E	CONTROL BOX ASSY	(50Hz)	2H9968A01	1	-	-	-	-
			2X1162A01	-	1	1	1	1
		(60Hz)	2H9968A01	1	1	1	-	-
			2X1162A01	-	-	-	1	1
		(240DSNE,-23) (240XSNE,-23)	2X1501A01	-	-	-	1	1
F	CONTROL BOX B - ASSY	(50Hz)	3Y5105A01	1	-	-	-	-
		(60Hz)		1	1	1	-	-
G	BIN SWITCH ASSY	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	3Y5222A01	1	1	1	1	1
		(240XNE,-21,-23,-32) (240XSNE,-23)	3Y5244A01	1	1	1	1	1
J	FRONT COVER	(50Hz)	2H9946A01	1	-	-	-	-
			2X1164A01	-	1	1	1	1
		(60Hz)	2H9946A01	1	1	1	-	-
			2X1164A01	-	-	-	1	1
		(240DSNE,-23) (240XSNE,-23)	2X1168A01	-	-	-	1	1
1	UNIT FRAME	-	1H4667G01	1	1	1	1	1
		(240DSNE,-23) (240XSNE,-23)	1H4667G02	-	-	-	1	1
		(SUS316)	1H5205G01	-	1	1	1	1
2	INSULATION - SEPARETOR	-	3Y5008P01	1	1	1	1	1
3	INSULATION - CHASSIS	-	4Y6574P01	1	1	1	1	1
4	INSULATION - FRAME	-	4Y5945P01	2	2	2	2	2
5	INSULATION - SIDEFRAME L	-	4Y5944P01	1	1	1	1	1
6	COLLAR	-	4H8163-01	4	4	4	4	4

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **A. ICE CUBER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
7	FLANGE BOLT (S-TITE)	-	FTR0408M0	18	18	18	18	18
8	BRACKET - BIN CONTROL SWITCH	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	4Y7486M01	1	1	1	1	1
		(240XNE,-21,-23,-32) (240XSNE,-23)	4Y5943M01	1	1	1	1	1
9	TRUSS HEAD TAPPING SCREW T2	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	FT20408S0	9	9	9	9	9
		(240XNE,-21,-23,-32) (240XSNE,-23)		15	15	15	15	15
10	TRUSS HEAD TAPPING SCREW T2		FT20412S0	2	2	2	2	2
11	UNIT BOX	-	2H9970M01	1	1	1	1	1
12	GROMMET	-	4H2568-01	1	1	1	1	1
13	PUSH MOUNT TIE	T30RSF	436156-01	1	1	1	1	1
14	PROTECTOR - SEPARATOR	(50Hz)	3Y4267P01	1	-	-	-	-
		(60Hz)		1	1	1	-	-
		(240DSNE,-23) (240XSNE,-23)		-	-	-	1	1
15	PLATE	-	4Y2479-01	1	1	1	1	1
16	TRUSS HEAD MACHINE SCREW	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	FST0408S0	2	2	2	2	2
		(240XNE,-21,-23,-32) (240XSNE,-23)		3	3	3	3	3
17	SPRING WASHER	-	FWSP04S0	4	4	4	4	4
18	SIDE PANEL - L	-	3Y5012G01	1	1	1	1	1
19	SIDE PANEL - R	-	3Y5013G01	1	1	1	1	1
20	REAR PANEL	-	3Y5016G01	1	1	1	1	1
21	REAR PANEL R	-	3Y5018M01	1	1	1	1	1
22	HOOK - TOP PANEL	-	3Y5019M01	1	1	1	1	1
23	INSULATION - TOP PANEL	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	3H9603-01	1	1	1	1	1
24	TOPPANEL	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	1H4725M01	1	1	1	1	1
25	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	5	5	5	5	5
26	CONNECTOR	-	P00246-01	1	1	1	1	1
27	POWER SUPPLY CORD	EU-PLUG(16A)	P03362-01	1	1	1	1	1
		UK-PLUG(13A)	P03363-01	1	1	1	1	1
		AS-PLUG(15A)	P03364-01	1	1	1	1	1
	POWER CORD	(CHINA)	P02215-01	1	1	1	1	1
	POWER SUPPLY CORD	KOREA-PLUG (ORDER HKR)	P04438-01	1	1	1	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **A. ICE CUBER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
28	BUSHING	(240DSNE-23) (240XSNE,-23)	448949-01	-	-	-	1	1
29	LABEL - COMMERCIAL	(CHINA)	475135L01	1	1	1	1	1
30	WIRING LABEL	(50Hz)	3Y5103L01	1	-	-	-	-
			3Y6692L01	-	1	1	1	1
		(60Hz)	3Y5103L01	1	1	1	-	-
			3Y6692L01	-	-	-	1	1
		(240DSNE,-23) (240XSNE,-23)	3Y7269L01	-	-	-	1	1
31	LABEL - GROUND	(50Hz)	451712-01	1	-	-	-	-
	LABEL - GROUND (B)		450452-02	-	-	-	-	-
	LABEL - GROUND	(60Hz)	451712-01	1	1	1	-	-
	LABEL - GROUND (B)		450452-02	-	-	-	-	-
32	GUIDE - CONNECTOR	(240DNE,-C,-21,-23,-32)	312762-01	1	-	-	-	-
		(240XNE,-21,-23,-32) (240XSNE,-23)		1	1	1	1	1
33	CLAMP	(240XNE,-21,-23,-32) (240XSNE,-23)	418814-06	1	1	1	1	1
34	PLATE-ICE SHOOT	(240XNE,-21,-23,-32) (240XSNE,-23)	4Y8197M01	2	2	2	2	2
35	BRACKET	(240XNE,-21,-23,-32) (240XSNE,-23)	426049-01	1	1	1	1	1
36	COVER-UNIT	-	3Y6093M01	1	1	1	1	1
37	STARTING DEVICE	(50Hz)	P01856-01	-	1	1	1	1
		(60Hz)	P02887-01	-	-	-	1	1
38	CLAMP		427902-02	1	1	1	1	1
39	LABEL (A) - CONNECTION	(240DSNE,-23) (240XSNE,-23)	420743-01	-	-	-	1	1
40	LABEL (B) - CONNECTION	(240DSNE,-23) (240XSNE,-23)	420743-02	-	-	-	1	1
41	POWER CORD (FAN MOTOR WIRING CORD)	(240DSNE,-23) (240XSNE,-23)	450203-01	-	-	-	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **A. ICE CUBER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
B	REFRIGERATION ASSY	(240DNE,XNE)	1H5184A01	-				
			1H5982A01	1				
		(240DNE-21,-23,-32) (240XNE-21,-23,-32)	1H5184A01	1				
		(240DNE-C)	1H5229A01	1				
		(240DSNE) (240XSNE)	1H5295A01	-				
			1H5984A01	1				
		(240DSNE-23) (240XSNE-23)	1H5295A01	1				
C	MECHANISM ASSY	-	1H4669A01	1				
		(240DNE-C)	1H4679A01	1				
D	WATER CIRCUIT ASSY	-	2H9942A01	1				
E	CONTROL BOX ASSY	(240DNE,XNE)	2X1162A01	-				
			2X3380A01	1				
		(240DNE-C, -21,-23, -32) (240XNE-21,-23,-32)	2X1162A01	1				
		(240DSNE,XSNE)	2X1501A01	-				
			2X3381A01	1				
		(240DSNE-23) (240XSNE-23)	2X1501A01	1				
G	BIN SWITCH ASSY	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	3Y5222A01	1				
		(240XNE,-21,-23,-32) (240XSNE,-23)	3Y5244A01	1				
J	FRONT COVER	(50Hz)	2X1164A01	1				
		(60Hz)	2X1164A01	1				
		(240DSNE,-23) (240XSNE,-23)	2X1168A01	1				
1	UNIT FRAME	-	1H4667G01	1				
		(240DSNE,-23) (240XSNE,-23)	1H4667G02	1				
		(SUS316)	1H5205G01	1				
2	INSULATION - SEPARETOR	-	3Y5008P01	1				
3	INSULATION - CHASSIS	-	4Y6574P01	1				
4	INSULATION - FRAME	-	4Y5945P01	2				
5	INSULATION - SIDEFRAME L	-	4Y5944P01	1				
6	COLLAR	-	4H8163-01	4				
7	FLANGE BOLT (S-TITE)	-	FTR0408M0	18				

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **A. ICE CUBER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
8	BRACKET - BIN CONTROL SWITCH	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	4Y7486M01	1				
		(240XNE,-21,-23,-32) (240XSNE,-23)	4Y5943M01	1				
9	TRUSS HEAD TAPPING SCREW T2	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	FT20408S0	9				
		(240XNE,-21,-23,-32) (240XSNE,-23)		15				
10	TRUSS HEAD TAPPING SCREW T2		FT20412S0	2				
11	UNIT BOX	-	2H9970M01	1				
12	GROMMET	-	4H2568-01	1				
13	PUSH MOUNT TIE	T30RSF	436156-01	1				
14	PROTECTOR - SEPARATOR	(240DSNE,-23) (240XSNE,-23)	3Y4267P01	1				
15	PLATE	-	4Y2479-01	1				
16	TRUSS HEAD MACHINE SCREW	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	FST0408S0	2				
		(240XNE,-21,-23,-32) (240XSNE,-23)		3				
17	SPRING WASHER	-	FWSP04S0	4				
18	SIDE PANEL - L	-	3Y5012G01	1				
19	SIDE PANEL - R	-	3Y5013G01	1				
20	REAR PANEL	-	3Y5016G01	1				
21	REAR PANEL R	-	3Y5018M01	1				
22	HOOK - TOP PANEL	-	3Y5019M01	1				
23	INSULATION - TOP PANEL	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	3H9603-01	1				
24	TOPPANEL	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	1H4725M01	1				
25	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	5				
26	CONNECTOR	-	P00246-01	1				
27	POWER SUPPLY CORD	EU-PLUG(16A)	P03362-01	1				
		UK-PLUG(13A)	P03363-01	1				
		AS-PLUG(15A)	P03364-01	1				
	POWER CORD	(CHINA)	P02215-01	1				
	POWER SUPPLY CORD	KOREA-PLUG (ORDER HKR)	P04438-01	1				
28	BUSHING	(240DSNE-23) (240XSNE,-23)	448949-01	1				
29	LABEL - COMMERCIAL	(CHINA)	475135L01	1				
30	WIRING LABEL		3Y6692L01	1				
		(240DSNE,-23) (240XSNE,-23)	3Y7269L01	1				

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

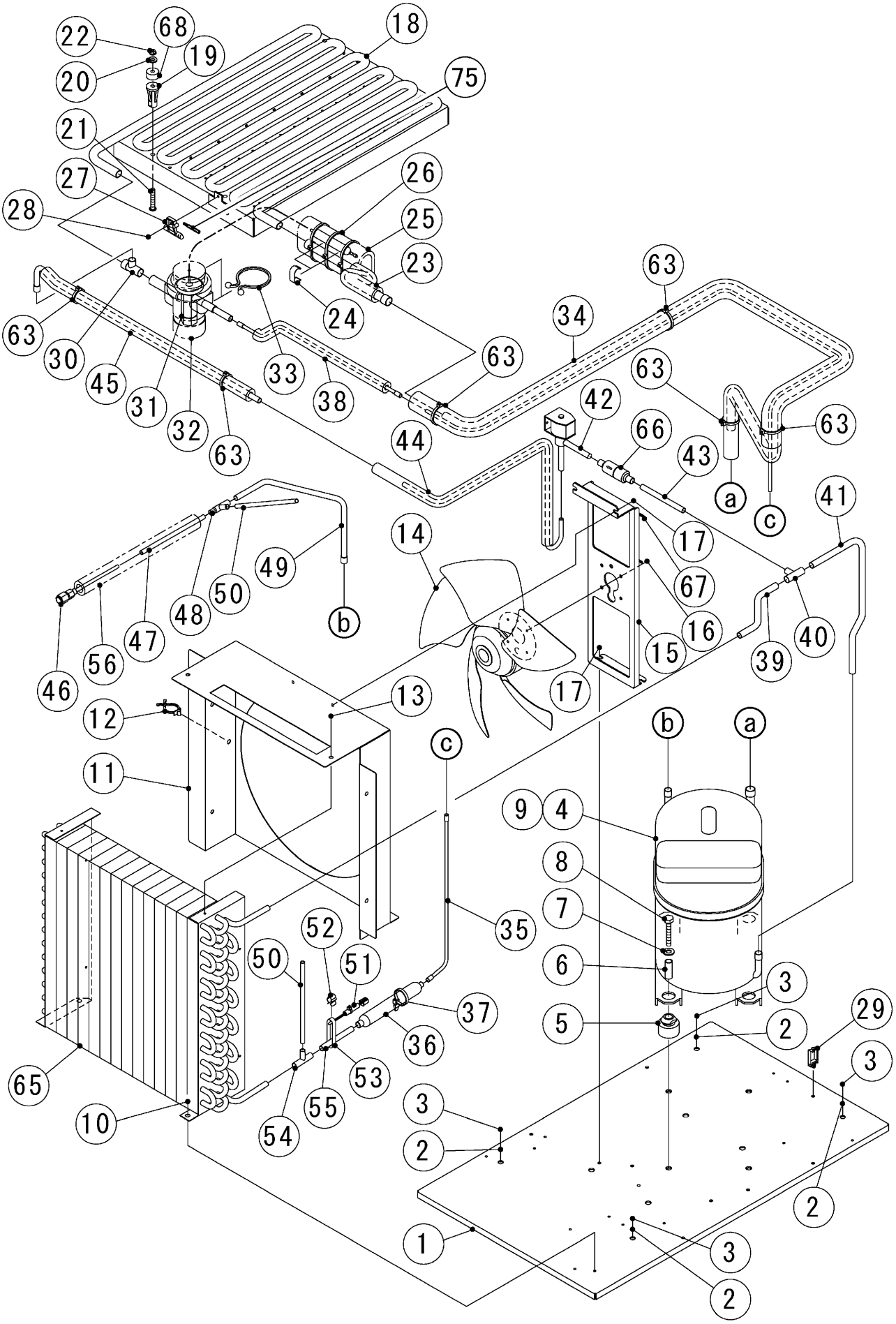
TITLE： **A. ICE CUBER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
32	GUIDE - CONNECTOR	(240XNE,-21,-23,-32) (240XSNE,-23)	312762-01	1				
33	CLAMP	(240XNE,-21,-23,-32) (240XSNE,-23)	418814-06	1				
34	PLATE-ICE SHOOT	(240XNE,-21,-23,-32) (240XSNE,-23)	4Y8197M01	2				
35	BRACKET	(240XNE,-21,-23,-32) (240XSNE,-23)	426049-01	1				
36	COVER-UNIT	-	3Y6093M01	1				
37	STARTING DEVICE	(50Hz)	P01856-01	1				
		(60Hz)	P02887-01	1				
38	CLAMP		427902-02	1				
39	LABEL (A) - CONNECTION	(240DSNE,-23) (240XSNE,-23)	420743-01	1				
40	LABEL (B) - CONNECTION	(240DSNE,-23) (240XSNE,-23)	420743-02	1				
41	POWER CORD (FAN MOTOR WIRING CORD)	(240DSNE,-23) (240XSNE,-23)	450203-01	1				

HE, GENERAL, HSP, AUSTRALIA, CHINA
ＩＭ－２４０ＤＮＥ（－２１，－２３，－３２）
ＩＭ－２４０ＸＮＥ（－２１，－２３，－３２）

B. REFRIGERATION ASSY

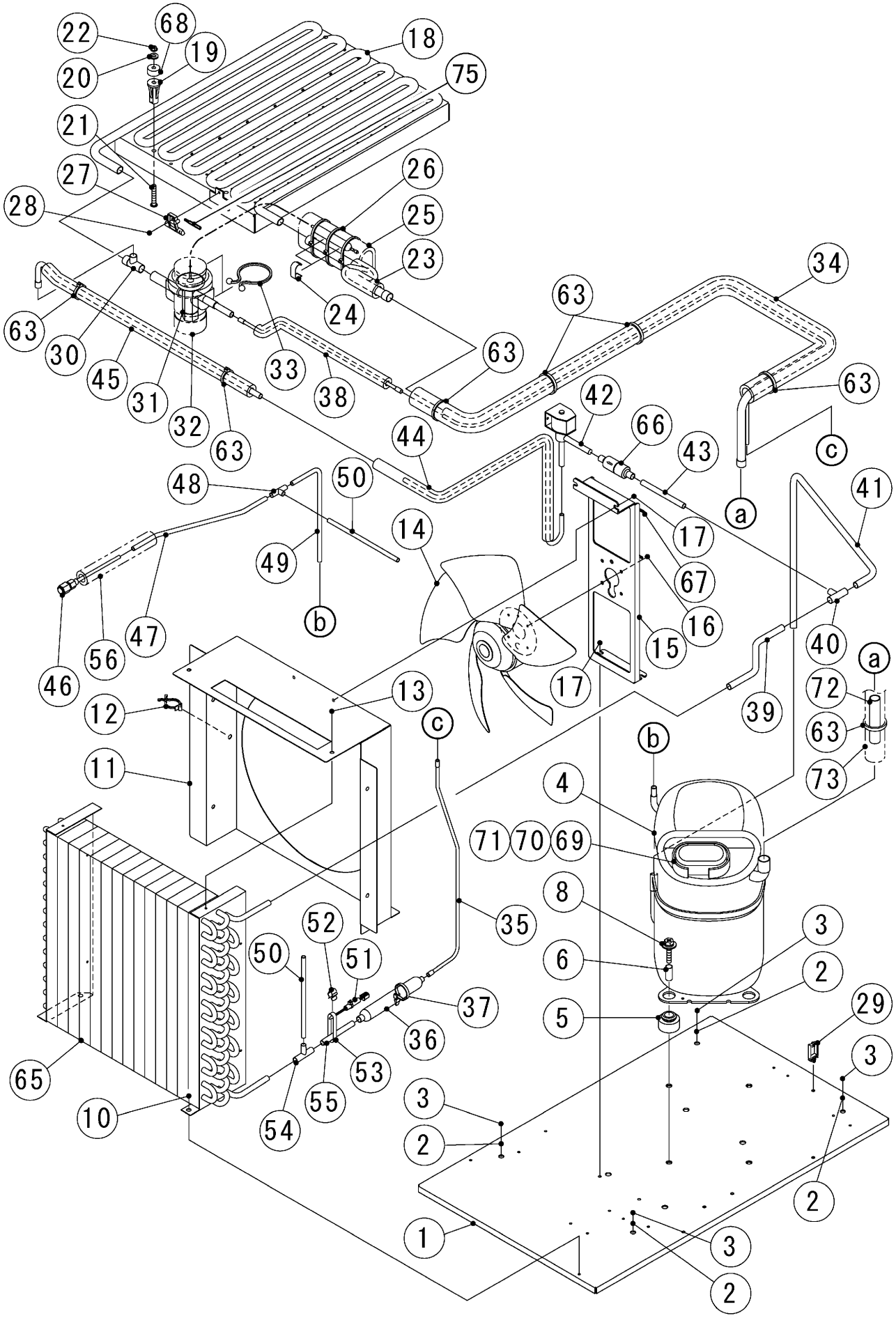
50Hz (K－1) to (B－0)
60Hz (K－1) to (C－0)



HE, GENERAL (50Hz), HSP, AUSTRALIA, CHINA
ＩＭ－２４０ＤＮＥ（－２１，－２３，－３２）
ＩＭ－２４０ＸＮＥ（－２１，－２３，－３２）

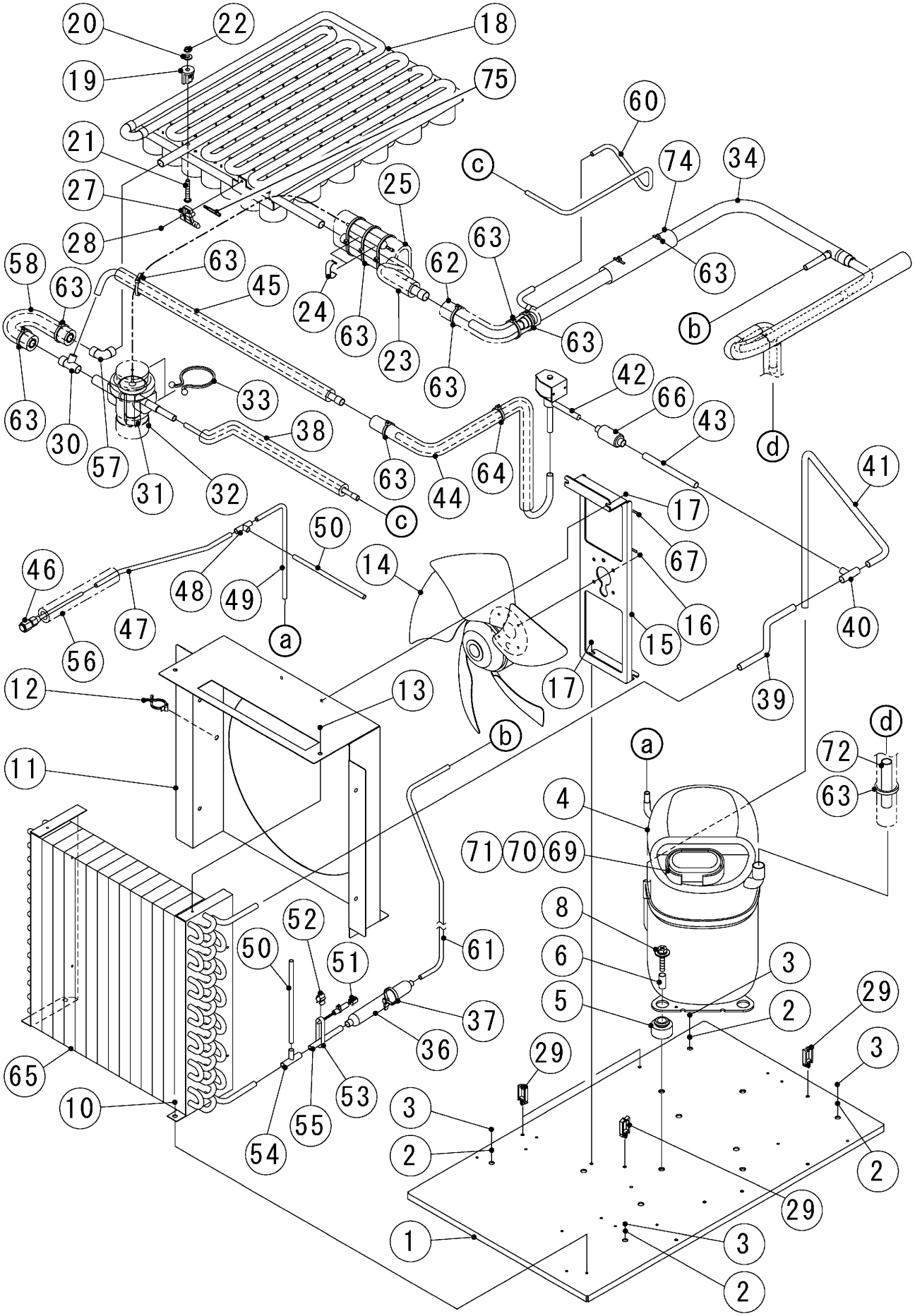
（５０Ｈｚ）

B. REFRIGERATION ASSY (B-1) and later

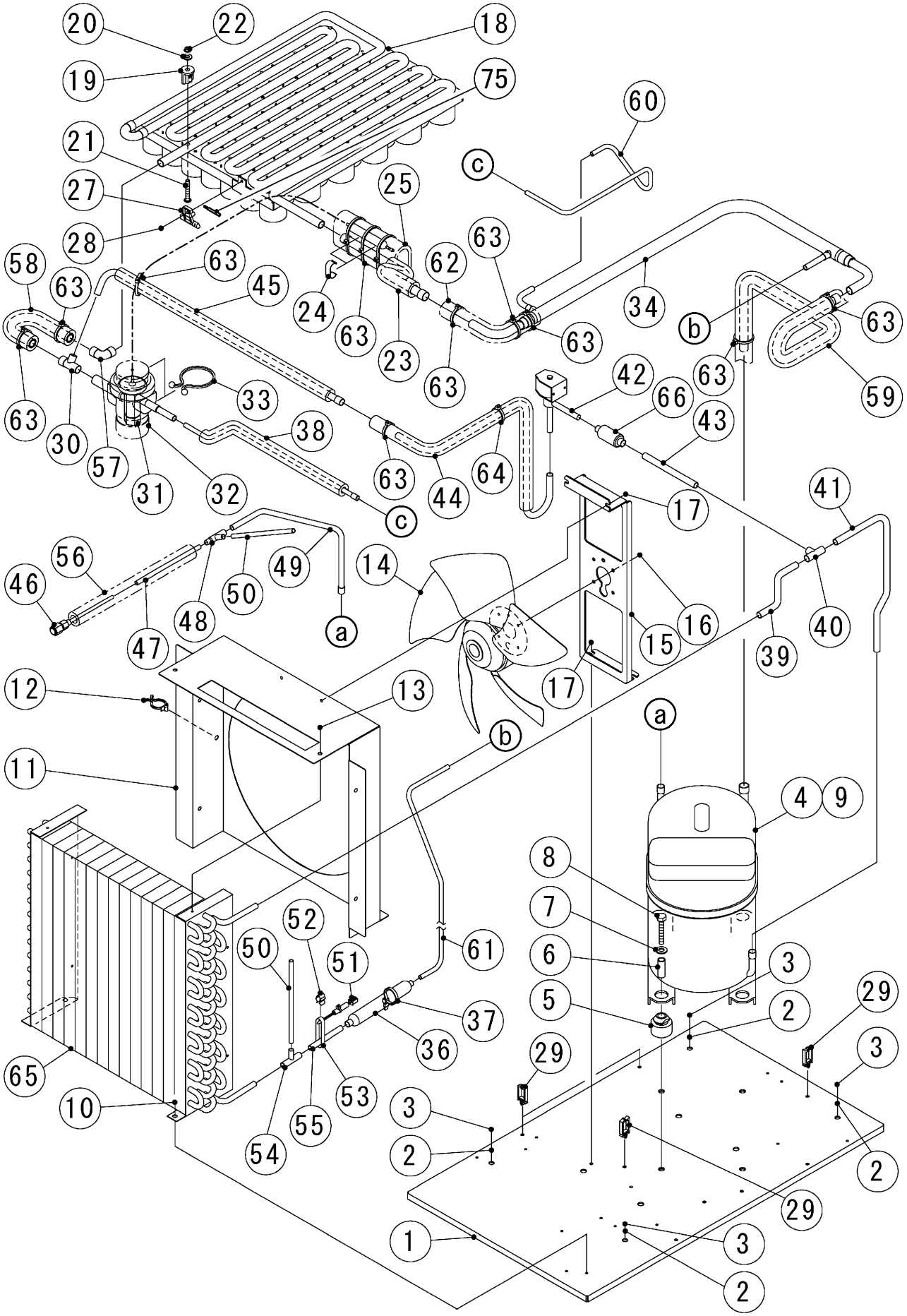


HE, GENERAL (60Hz), HSP, AUSTRALIA, CHINA
ＩＭ－２４０ＤＮＥ（－２１，－２３，－３２）
ＩＭ－２４０ＸＮＥ（－２１，－２３，－３２）
（６０Ｈｚ）

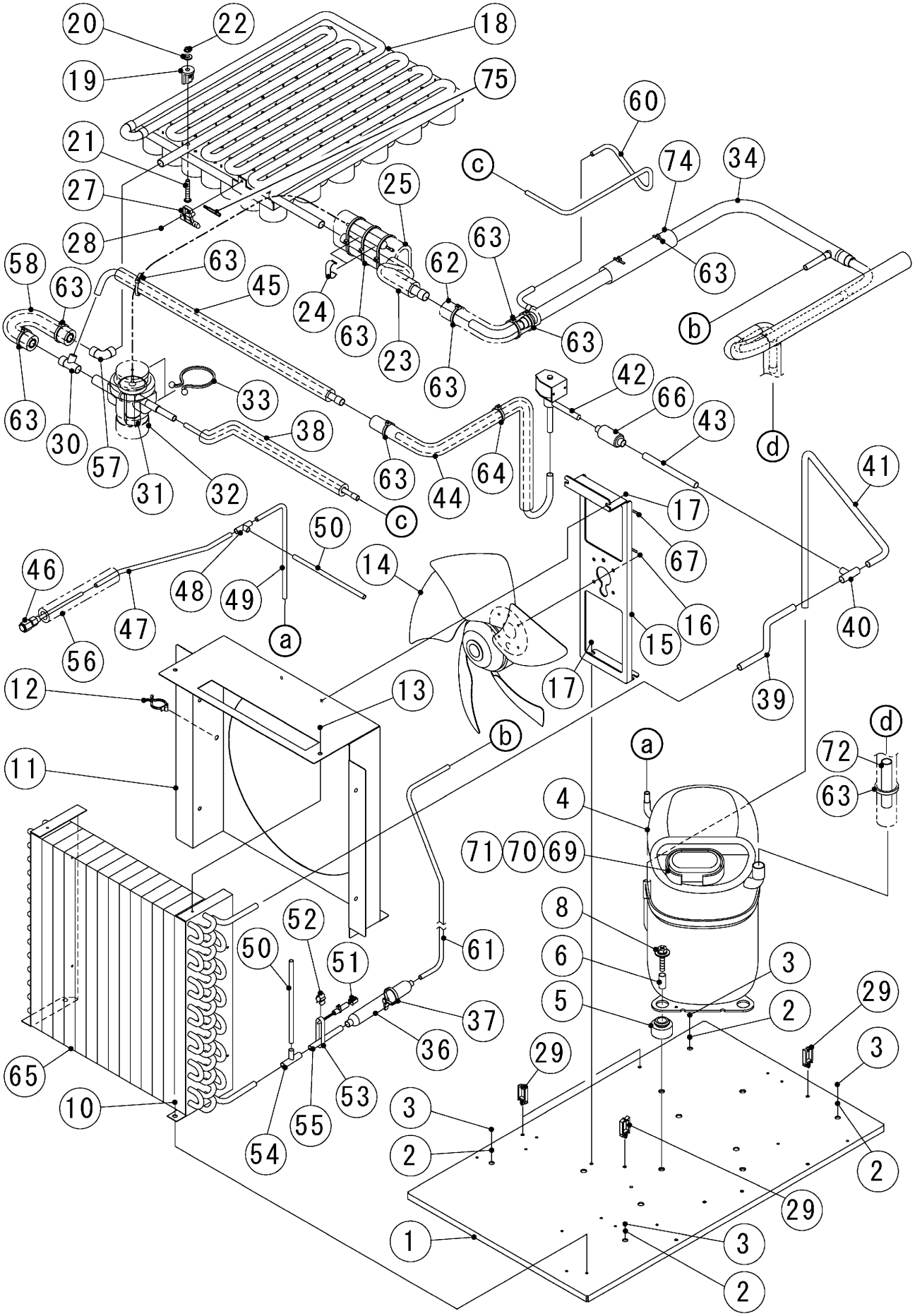
B. REFRIGERATION ASSY (C-1) and later



IM-240DNE-C B. REFRIGERATION ASSY (K-1) to (B-0)



IM-240DNE-C B. REFRIGERATION ASSY (B-1) and later



HE,GENERAL(50Hz),HSP,AUSTRALIA,CHINA 【50Hz】

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	BASE	(50Hz)	3Y5023G01	1	-	-	-	-
			3Y6693G01	-	1	1	1	1
2	FLAT WASHER	-	FWPL06N0	4	4	4	4	4
3	HEX HEAD BOLT	-	FBH0620S0	4	4	4	4	4
4	COMPRESSOR	(50Hz)	4A1581-01	1	-	-	-	-
			P01855-01	-	1	1	1	1
5	GROMMET	(50Hz)	434922-02	4	-	-	-	-
	RUBBER GROMMET		P01858-01	-	4	4	4	4
6	SPACER	(50Hz)	434921-01	4	-	-	-	-
	SLEEVE		P01859-01	-	4	4	4	4
7	FLAT WASHER	-	FWPL08F0	-	-	-	-	-
8	BOLT	(50Hz)	436206-04	4	-	-	-	-
			436206-03	-	4	4	4	4
9	MOTOR PROTECTOR	(50Hz)	4A1581F01	1	-	-	-	-
10	FLANGE BOLT (S-TITE)	-	FTR0408M0	2	2	2	2	2
11	SHROUD	-	2H9947M01	1	1	1	1	1
12	CLAMP	No.2674	427902-02	1	1	1	1	1
13	TRUSS HEAD TAPPING SCREW T2	-	FT20408F0	6	6	6	6	6
14	FAN MOTOR	A4E300-AS72-01	P02545-01	1	1	1	1	1
15	BRACKET - FM	-	3Y5075M01	1	1	1	1	1
16	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0408F0	5	5	5	5	5
17	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0508F0	4	4	4	4	4
18	EVAPORATOR	(240DNE,XNE)	2H7526G02	1	1	1	1	1
		(240DNE-C)	2H9949G01	1	1	1	1	1
		(240DNE-21,XNE-21)	208205G04	1	1	1	1	1
		(240DNE-23,XNE-23)	2H1833G03	1	1	1	1	1
		(240DNE-32,XNE-32)	2H3631G02	1	1	1	1	1
19	COLLAR		3H3879-01	4	4	4	4	4
	SPACER	(240DNE-C)	4H0471-01	4	4	4	4	4
20	WASHER	-	4H0777-01	4	4	4	4	4
21	SCREW EVAPORATOR	(240DNE,DNE-32, 240XNE,XNE-32)	4Y4922M02	4	4	4	4	4
		(240DNE-C)	4Y4922M01	4	4	4	4	4
		240DNE-21,-23, 240XNE-21,-23	4Y4922M03	4	4	4	4	4
22	FLANGE NUT	-	FNHF06S0	4	4	4	4	4

HE,GENERAL(50Hz),HSP,AUSTRALIA,CHINA 【50Hz】

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
23	PIPE(B) - LOW SIDE	-	4Y6625G01	1	1	1	1	1
24	CLIP	-	452254-02	2	2	2	2	2
25	INSULATION	-	4X8643-01	1	1	1	1	1
26	NYLON TIE	(240DNE)	7920-0002	3	3	3	3	3
27	HOLDER - THERMISTOR	-	315479-01	1	1	1	1	1
28	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1	1	1	1	1
29	WIRE SADDLE	-	428060-02	1	1	1	1	1
30	TEE	-	430608-01	1	1	1	1	1
31	EXPANSION VALVE	FRE-10NHD-3	P01874-01	1	1	1	1	1
32	VALVE COVER	-	3Y3051P01	1	1	1	1	1
33	CLAMP	18T6	P00752-01	2	2	2	2	2
34	HEAT EXCHANGER	(50Hz)	2X0035G01	1	-	-	-	-
			2X1147G01	-	1	1	1	1
		(240DNE-C)	3Y3207G01	1	1	1	1	1
35	PIPE(C-2) - HIGH SIDE	(50Hz) (EXCEPT 240DNE-C)	4Y6694M01	1	-	-	-	-
	PIPE(B)-HIGH SIDE		4Y7777M01	-	1	1	1	1
36	DRIER		458776-01	1	1	1	1	1
		(240DNE-C)	P00026-01	1	1	1	1	1
37	TIE		457167-01	1	1	1	1	1
38	PIPE(C) - HIGH SIDE		3Y5067G01	1	1	1	1	1
		(240DNE-C)	3Y5074G01	1	1	1	1	1
39	PIPE(B) - HIGH SIDE	(50Hz)	4Y6691M01	1	-	-	-	-
			4Y7778M01	-	1	1	1	1
40	TEE	-	420041-09	1	1	1	1	1
		(240DNE-C)	417394-02	1	1	1	1	1
41	PIPE(A) - HIGH SIDE	(50Hz)	4Y6693M01	1	-	-	-	-
			3Y6687M01	-	1	1	1	1
42	HOT GAS VALVE		P04242-01	1	1	1	1	1
43	PIPE(A) - HOT GAS	-	4Y6692M01	1	1	1	1	1
		(240DNE-C)	4Y6626M02	1	1	1	1	1
44	PIPE(B) - HOT GAS	-	3Y5135G01	1	1	1	1	1
		(240DNE-C)	3Y5150G01	1	1	1	1	1
45	PIPE(C) - HOT GAS	-	3Y5069G01	1	1	1	1	1
		(240DNE-C)	3Y5073G01	1	1	1	1	1
46	ACCESS VALVE	-	455119-01	1	1	1	1	1

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
47	PIPE(B) - PROCESS	(50Hz)	4Y6621M01	1	-	-	-	-
			4Y7779M01	-	1	1	1	1
48	TEE	(50Hz)	420041-03	1	-	-	-	-
			417394-01	-	1	1	1	1
49	PIPE(A) - PROCESS	(50Hz)	4Y6651M01	1	-	-	-	-
			4Y7780M01	-	1	1	1	1
50	PROCESS TUBE	-	4Y0273-01	2	2	2	2	2
51	THERMISTOR(G) - FILTER	-	4Y4859G01	1	1	1	1	1
52	CLIP - THERMISTOR	-	4R2938-01	1	1	1	1	1
53	ALUMINUM TAPE	(50Hz)	1H4668-01	1	-	-	-	-
			1H5184Z01	-	1	1	1	1
		(240DNE-C)	1H5229-01	-	1	1	1	1
54	TEE	-	420041-02	1	1	1	1	1
55	PIPE(F) - HIGH SIDE	-	4Y6750M01	1	1	1	1	1
56	INSULATION TUBE	(50Hz)	H71323250	1	-	-	-	-
			H71323150	-	1	1	1	1
57	ELBOW	(240DNE-C)	417395-03	1	1	1	1	1
58	CONNECT PIPE	(240DNE-C)	4Y6781G01	1	1	1	1	1
59	PIPE(A)-LOW SIDE	(240DNE-C)	3Y5099G01	1	-	-	-	-
			3Y6825G01	-	1	1	1	1
60	PIPE(E) - HIGH SIDE	(240DNE-C)	4Y6627M01	1	1	1	1	1
61	PIPE(D) - HIGH SIDE	(240DNE-C)	3Y5072M01	1	-	-	-	-
			3Y5072M02	-	1	1	1	1
62	INSULATION TUBE	(240DNE-C)	H72030B20	1	1	1	1	1
63	TIE	-	7920-0003	6	6	6	6	6
		(240DNE-C)	7920-0003	12	13	13	13	13
64	NYLON TIE	(240DNE-C)	7920-0010	1	1	1	1	1
65	CONDENSER	-	P03307-01	1	1	1	1	1
		(CHINA)	P01875-01	1	1	1	1	1
66	STRAINER	-	P00812-01	1	1	1	1	1
		(240DNE-C)	430365-05	1	1	1	1	1
67	TIE	-	7920-0002	2	2	2	2	2
68	WASHER	(240DNE-21,XNE-21)	4H1365-06	4	4	4	4	4
	WASHER	(240DNE-23,XNE-23)	4H1365-05	4	4	4	4	4
69	COVER	(50Hz)	P01857-01	-	1	1	1	1

HE,GENERAL(50Hz),HSP,AUSTRALIA,CHINA 【50Hz】

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
70	CLAMP	(50Hz)	P01862-01	-	1	1	1	1
71	GASKET	(50Hz)	P01863-01	-	1	1	1	1
72	PIPE(A-2)-LOW SIDE	(50Hz)	4Y6612M01	-	1	1	1	1
73	INSULATION TUBE	(50Hz)	H72030300	-	1	1	1	1
74	INSULATION TUBE	(240DNE-C)	H72030B15	-	1	1	1	1
75	THERMISTOR-CUBE CONTROL	-	P00350-01	1	1	1	1	1

HE,GENERAL(50Hz),HSP,AUSTRALIA,CHINA 【50Hz】

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
1	BASE	(50Hz)	3Y6693G01	1				
2	FLAT WASHER	-	FWPL06N0	4				
3	HEX HEAD BOLT	-	FBH0620S0	4				
4	COMPRESSOR	(50Hz)	P01855-01	1				
5	RUBBER GROMMET	(50Hz)	P01858-01	4				
6	SLEEVE	(50Hz)	P01859-01	4				
8	BOLT	(50Hz)	436206-03	4				
10	FLANGE BOLT (S-TITE)	-	FTR0408M0	2				
11	SHROUD	-	2H9947M01	1				
12	CLAMP	No.2674	427902-02	1				
13	TRUSS HEAD TAPPING SCREW T2	-	FT20408F0	6				
14	FAN MOTOR	A4E300-AS72-01	P02545-01	1				
15	BRACKET - FM	-	3Y5075M01	1				
16	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0408F0	5				
17	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0508F0	4				
18	EVAPORATOR	(240DNE,XNE)	2H7526G02	-				
			2X2459G01	1				
		(240DNE-C)	2H9949G01	1				
		(240DNE-21,XNE-21)	208205G04	1				
		(240DNE-23,XNE-23)	2H1833G03	1				
		(240DNE-32,XNE-32)	2H3631G02	1				
19	COLLAR		3H3879-01	4				
	SPACER	(240DNE-C)	4H0471-01	4				
20	WASHER	-	4H0777-01	4				
21	SCREW EVAPORATOR	(240DNE,DNE-32, 240XNE,XNE-32)	4Y4922M02	4				
		(240DNE-C)	4Y4922M01	4				
		240DNE-21,-23, 240XNE-21,-23	4Y4922M03	4				
22	FLANGE NUT	-	FNHF06S0	4				
23	PIPE(B) - LOW SIDE	-	4Y6625G01	1				
24	CLIP	-	452254-02	2				
25	INSULATION	-	4X8643-01	1				
26	NYLON TIE	(240DNE)	7920-0002	3				
27	HOLDER - THERMISTOR	-	315479-01	1				
28	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1				

HE,GENERAL(50Hz),HSP,AUSTRALIA,CHINA 【50Hz】

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
29	WIRE SADDLE	-	428060-02	1				
30	TEE	-	430608-01	1				
31	EXPANSION VALVE	FRE-10NHD-3	P01874-01	1				
32	VALVE COVER	-	3Y3051P01	1				
33	CLAMP	18T6	P00752-01	2				
34	HEAT EXCHANGER	(50Hz)	2X1147G01	1				
		(240DNE-C)	3Y3207G01	1				
35	PIPE(B)-HIGH SIDE	(50Hz) （EXCEPT 240DNE-C）	4Y7777M01	1				
36	DRIER		458776-01	1				
		(240DNE-C)	P00026-01	1				
37	TIE		457167-01	1				
38	PIPE(C) - HIGH SIDE		3Y5067G01	1				
		(240DNE-C)	3Y5074G01	1				
39	PIPE(B) - HIGH SIDE	(50Hz)	4Y7778M01	1				
40	TEE	-	420041-09	1				
		(240DNE-C)	417394-02	1				
41	PIPE(A) - HIGH SIDE	(50Hz)	3Y6687M01	1				
42	HOT GAS VALVE		P04242-01	1				
43	PIPE(A) - HOT GAS	-	4Y6692M01	1				
		(240DNE-C)	4Y6626M02	1				
44	PIPE(B) - HOT GAS	-	3Y5135G01	1				
		(240DNE-C)	3Y5150G01	1				
45	PIPE(C) - HOT GAS	-	3Y5069G01	1				
		(240DNE-C)	3Y5073G01	1				
46	ACCESS VALVE	-	455119-01	1				
47	PIPE(B) - PROCESS	(50Hz)	4Y7779M01	1				
48	TEE	(50Hz)	417394-01	1				
49	PIPE(A) - PROCESS	(50Hz)	4Y7780M01	1				
50	PROCESS TUBE	-	4Y0273-01	2				
51	THERMISTOR(G) - FILTER	-	4Y4859G01	1				
52	CLIP - THERMISTOR	-	4R2938-01	1				
53	ALUMINUM TAPE	(50Hz)	1H5184Z01	1				
		(240DNE-C)	1H5229-01	1				
54	TEE	-	420041-02	1				
55	PIPE(F) - HIGH SIDE	-	4Y6750M01	1				
56	INSULATION TUBE	(50Hz)	H71323150	1				

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
57	ELBOW	(240DNE-C)	417395-03	1				
58	CONNECT PIPE	(240DNE-C)	4Y6781G01	1				
59	PIPE(A)-LOW SIDE	(240DNE-C)	3Y6825G01	1				
60	PIPE(E) - HIGH SIDE	(240DNE-C)	4Y6627M01	1				
61	PIPE(D) - HIGH SIDE	(240DNE-C)	3Y5072M02	1				
62	INSULATION TUBE	(240DNE-C)	H72030B20	1				
63	TIE	-	7920-0003	6				
		(240DNE-C)	7920-0003	13				
64	NYLON TIE	(240DNE-C)	7920-0010	1				
65	CONDENSER	-	P03307-01	1				
		(CHINA)	P01875-01	1				
66	STRAINER	-	P00812-01	1				
		(240DNE-C)	430365-05	1				
67	TIE	-	7920-0002	2				
68	WASHER	(240DNE-21,XNE-21)	4H1365-06	4				
	WASHER	(240DNE-23,XNE-23)	4H1365-05	4				
69	COVER	(50Hz)	P01857-01	1				
70	CLAMP	(50Hz)	P01862-01	1				
71	GASKET	(50Hz)	P01863-01	1				
72	PIPE(A-2)-LOW SIDE	(50Hz)	4Y6612M01	1				
73	INSULATION TUBE	(50Hz)	H72030300	1				
74	INSULATION TUBE	(240DNE-C)	H72030B15	1				
75	THERMISTOR-CUBE CONTROL	-	P00350-01	1				

HE,GENERAL(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz) 【60Hz】

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	BASE	(60Hz)	3Y5023G01	1	1	1	-	-
			3Y6693G01	-	-	-	1	1
2	FLAT WASHER	-	FWPL06N0	4	4	4	4	4
3	HEX HEAD BOLT	-	FBH0620S0	4	4	4	4	4
4	COMPRESSOR	(60Hz)	4A1322-01	1	1	1	-	-
			P02886-01	-	-	-	1	1
5	GROMMET	(60Hz)	434922-02	4	4	4	-	-
	RUBBER GROMMET		P01858-01	-	-	-	4	4
6	SPACER	(60Hz)	434921-01	4	4	4	-	-
	SLEEVE		P01859-01	-	-	-	4	4
7	FLAT WASHER	-	FWPL08F0	-	-	-	-	-
8	BOLT	(60Hz)	436206-04	4	4	4	-	-
			436206-03	-	-	-	4	4
9	MOTOR PROTECTOR	(60Hz)	4A1581F01	1	1	1	-	-
10	FLANGE BOLT (S-TITE)	-	FTR0408M0	2	2	2	2	2
11	SHROUD	-	2H9947M01	1	1	1	1	1
12	CLAMP	No.2674	427902-02	1	1	1	1	1
13	TRUSS HEAD TAPPING SCREW T2	-	FT20408F0	6	6	6	6	6
14	FAN MOTOR	A4E300-AS72-01	P02545-01	1	1	1	1	1
15	BRACKET - FM	-	3Y5075M01	1	1	1	1	1
16	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0408F0	5	5	5	5	5
17	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0508F0	4	4	4	4	4
18	EVAPORATOR	(240DNE,XNE)	2H7526G02	1	1	1	1	1
		(240DNE-21,XNE-21)	208205G04	1	1	1	1	1
		(240DNE-23,XNE-23)	2H1833G03	1	1	1	1	1
		(240DNE-32,XNE-32)	2H3631G02	1	1	1	1	1
19	COLLAR		3H3879-01	4	4	4	4	4
20	WASHER	-	4H0777-01	4	4	4	4	4
21	SCREW EVAPORATOR	(240DNE,DNE-32, 240XNE,XNE-32)	4Y4922M02	4	4	4	4	4
		240DNE-21,-23, 240XNE-21,-23	4Y4922M03	4	4	4	4	4
22	FLANGE NUT	-	FNHF06S0	4	4	4	4	4
23	PIPE(B) - LOW SIDE	-	4Y6625G01	1	1	1	1	1

HE,GENERAL(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz) 【60Hz】

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
24	CLIP	-	452254-02	2	2	2	2	2
25	INSULATION	-	4X8643-01	1	1	1	1	1
26	NYLON TIE	(240DNE)	7920-0002	3	3	3	3	3
27	HOLDER - THERMISTOR	-	315479-01	1	1	1	1	1
28	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1	1	1	1	1
29	WIRE SADDLE	-	428060-02	1	1	1	1	1
30	TEE	-	430608-01	1	1	1	1	1
31	EXPANSION VALVE	FRE-10NHD-3	P01874-01	1	1	1	1	1
32	VALVE COVER	-	3Y3051P01	1	1	1	1	1
33	CLAMP	18T6	P00752-01	2	2	2	2	2
34	HEAT EXCHANGER	(KOREA 60Hz GENERAL 60Hz)	3Y3207G01	1	1	1	1	1
36	DRIER	-	458776-01	1	1	1	1	1
37	TIE	-	457167-01	1	1	1	1	1
38	PIPE(C) - HIGH SIDE	-	3Y5067G01	1	1	1	1	1
39	PIPE(B) - HIGH SIDE	(60Hz)	4Y6691M01	1	1	1	-	-
			4Y7778M01	-	-	-	1	1
40	TEE	-	420041-09	1	1	1	1	1
41	PIPE(A) - HIGH SIDE	(60Hz)	4Y6693M01	1	1	1	-	-
			3Y6687M01	-	-	-	1	1
42	HOT GAS VALVE	ATS-7S23HD-1	P01871-01	1	1	1	1	1
43	PIPE(A) - HOT GAS	-	4Y6692M01	1	1	1	1	1
44	PIPE(B) - HOT GAS	-	3Y5135G01	1	1	1	1	1
45	PIPE(C) - HOT GAS	-	3Y5069G01	1	1	1	1	1
46	ACCESS VALVE	-	455119-01	1	1	1	1	1
47	PIPE(B) - PROCESS	(60Hz)	4Y6621M01	1	1	1	-	-
			4Y7779M01	-	-	-	1	1
48	TEE	(60Hz)	420041-03	1	1	1	-	-
			417394-01	-	-	-	1	1
49	PIPE(A) - PROCESS	(60Hz)	4Y6651M01	1	1	1	-	-
			4Y7780M01	-	-	-	1	1
50	PROCESS TUBE	-	4Y0273-01	2	2	2	2	2
51	THERMISTOR(G) - FILTER	-	4Y4859G01	1	1	1	1	1
52	CLIP - THERMISTOR	-	4R2938-01	1	1	1	1	1
53	ALUMINUM TAPE	(60Hz)	1H4668-01	1	1	1	-	-
			1H5184Z01	-	-	-	1	1

HE,GENERAL(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz) 【60Hz】

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
54	TEE	-	420041-02	1	1	1	1	1
55	PIPE(F) - HIGH SIDE	-	4Y6750M01	1	1	1	1	1
56	INSULATION TUBE	(60Hz)	H71323250	1	1	1	-	-
			H71323150	-	-	-	1	1
59	PIPE(A) - LOW SIDE	(KOREA 60Hz GENERAL 60Hz)	3Y5099G01	1	1	1	-	-
			3Y7317G01	-	-	-	1	1
60	PIPE(E) - HIGH SIDE	(KOREA 60Hz GENERAL 60Hz)	4Y6627M01	1	1	1	-	-
			4Y8022M01	-	-	-	1	1
61	PIPE(D) - HIGH SIDE	(KOREA 60Hz GENERAL 60Hz)	3Y5072M01	1	1	1	-	-
			3Y5072M02	-	-	-	1	1
62	INSULATION TUBE	(KOREA 60Hz GENERAL 60Hz)	H72030B20	1	1	1	1	1
63	TIE	-	7920-0003	6	6	6	10	10
65	CONDENSER	-	P03307-01	1	1	1	1	1
		(CHINA)	P01875-01	1	1	1	1	1
66	STRAINER	-	P00812-01	1	1	1	1	1
67	TIE	-	7920-0002	2	2	2	2	2
68	WASHER	(240DNE-21,XNE-21)	4H1365-06	4	4	4	4	4
	WASHER	(240DNE-23,XNE-23)	4H1365-05	4	4	4	4	4
69	COVER	(60Hz)	P02888-01	-	-	-	1	1
70	CLAMP	(60Hz)	P01862-01	-	-	-	1	1
71	GASKET	(60Hz)	P01863-01	-	-	-	1	1
73	INSULATION TUBE	(60Hz)	H72030300	-	-	-	1	1
74	INSULATION TUBE	(60Hz)	H72030B15	-	1	1	1	1
75	THERMISTOR-CUBE CONTROL	-	P00350-01	1	1	1	1	1

HE,GENERAL(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz) 【60Hz】

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
1	BASE	(60Hz)	3Y6693G01	1				
2	FLAT WASHER	-	FWPL06N0	4				
3	HEX HEAD BOLT	-	FBH0620S0	4				
4	COMPRESSOR	(60Hz)	P02886-01	1				
5	RUBBER GROMMET	(60Hz)	P01858-01	4				
6	SLEEVE	(60Hz)	P01859-01	4				
8	BOLT	(60Hz)	436206-03	4				
10	FLANGE BOLT (S-TITE)	-	FTR0408M0	2				
11	SHROUD	-	2H9947M01	1				
12	CLAMP	No.2674	427902-02	1				
13	TRUSS HEAD TAPPING SCREW T2	-	FT20408F0	6				
14	FAN MOTOR	A4E300-AS72-01	P02545-01	1				
15	BRACKET - FM	-	3Y5075M01	1				
16	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0408F0	5				
17	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0508F0	4				
18	EVAPORATOR	(240DNE,XNE)	2H7526G02	-				
			2X2459G01	1				
		(240DNE-21,XNE-21)	208205G04	1				
		(240DNE-23,XNE-23)	2H1833G03	1				
		(240DNE-32,XNE-32)	2H3631G02	1				
19	COLLAR		3H3879-01	4				
20	WASHER	-	4H0777-01	4				
21	SCREW EVAPORATOR	(240DNE,DNE-32, 240XNE,XNE-32)	4Y4922M02	4				
		240DNE-21,-23, 240XNE-21,-23	4Y4922M03	4				
22	FLANGE NUT	-	FNHF06S0	4				
23	PIPE(B) - LOW SIDE	-	4Y6625G01	1				
24	CLIP	-	452254-02	2				
25	INSULATION	-	4X8643-01	1				
26	NYLON TIE	(240DNE)	7920-0002	3				
27	HOLDER - THERMISTOR	-	315479-01	1				
28	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1				
29	WIRE SADDLE	-	428060-02	1				
30	TEE	-	430608-01	1				
31	EXPANSION VALVE	FRE-10NHD-3	P01874-01	1				

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
32	VALVE COVER	-	3Y3051P01	1				
33	CLAMP	18T6	P00752-01	2				
34	HEAT EXCHANGER	(KOREA 60Hz GENERAL 60Hz)	3Y3207G01	1				
36	DRIER	-	458776-01	1				
37	TIE	-	457167-01	1				
38	PIPE(C) - HIGH SIDE	-	3Y5067G01	1				
39	PIPE(B) - HIGH SIDE	(60Hz)	4Y7778M01	1				
40	TEE	-	420041-09	1				
41	PIPE(A) - HIGH SIDE	(60Hz)	3Y6687M01	1				
42	HOT GAS VALVE	ATS-7S23HD-1	P01871-01	1				
43	PIPE(A) - HOT GAS	-	4Y6692M01	1				
44	PIPE(B) - HOT GAS	-	3Y5135G01	1				
45	PIPE(C) - HOT GAS	-	3Y5069G01	1				
46	ACCESS VALVE	-	455119-01	1				
47	PIPE(B) - PROCESS	(60Hz)	4Y7779M01	1				
48	TEE	(60Hz)	417394-01	1				
49	PIPE(A) - PROCESS	(60Hz)	4Y7780M01	1				
50	PROCESS TUBE	-	4Y0273-01	2				
51	THERMISTOR(G) - FILTER	-	4Y4859G01	1				
52	CLIP - THERMISTOR	-	4R2938-01	1				
53	ALUMINUM TAPE	(60Hz)	1H5184Z01	1				
54	TEE	-	420041-02	1				
55	PIPE(F) - HIGH SIDE	-	4Y6750M01	1				
56	INSULATION TUBE	(60Hz)	H71323150	1				
59	PIPE(A) - LOW SIDE	(KOREA 60Hz GENERAL 60Hz)	3Y7317G01	1				
60	PIPE(E) - HIGH SIDE	(KOREA 60Hz GENERAL 60Hz)	4Y8022M01	1				
61	PIPE(D) - HIGH SIDE	(KOREA 60Hz GENERAL 60Hz)	3Y5072M02	1				
62	INSULATION TUBE	(KOREA 60Hz GENERAL 60Hz)	H72030B20	1				
63	TIE	-	7920-0003	10				
65	CONDENSER	-	P03307-01	1				
		(CHINA)	P01875-01	1				
66	STRAINER	-	P00812-01	1				
67	TIE	-	7920-0002	2				
68	WASHER	(240DNE-21,XNE-21)	4H1365-06	4				
	WASHER	(240DNE-23,XNE-23)	4H1365-05	4				

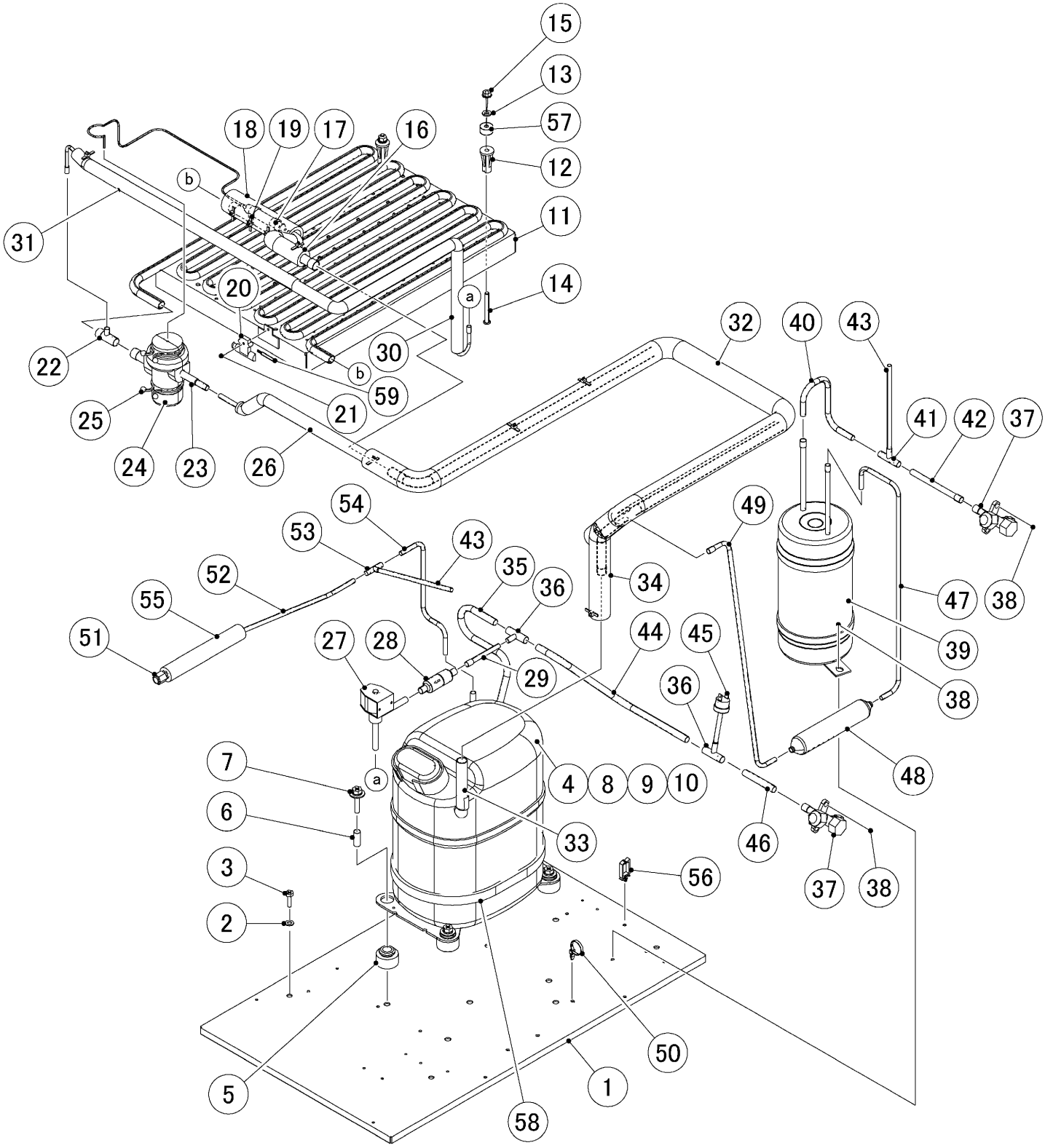
HE,GENERAL(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz) 【60Hz】

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
69	COVER	(60Hz)	P02888-01	1				
70	CLAMP	(60Hz)	P01862-01	1				
71	GASKET	(60Hz)	P01863-01	1				
73	INSULATION TUBE	(60Hz)	H72030300	1				
74	INSULATION TUBE	(60Hz)	H72030B15	1				
75	THERMISTOR-CUBE CONTROL	-	P00350-01	1				

B. REFRIGERATION ASSY (C−1) and later



HE

MODEL：**IM-240DSNE(-23)**
IM-240XSNE(-23)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				C-1 G-0	G-1	G-2		
1	BASE		3Y6699G02	1	1	1		
2	FLAT WASHER		FWPL06N0	4	4	4		
3	HEX HEAD BOLT		FBH0620S0	4	4	4		
4	COMPRESSOR		P01855-01	1	1	1		
5	RUBBER GROMMET		P01858-01	4	4	4		
6	SLEEVE		P01859-01	4	4	4		
7	BOLT		436206-03	4	4	4		
8	COVER		P01857-01	1	1	1		
9	CLAMP		P01862-01	1	1	1		
10	GASKET		P01863-01	1	1	1		
11	EVAPORATOR	(240DSNE,XSNE)	2H7526G01	1	1	-		
			2X2459G01	-	-	1		
		(240DSNE-23,XSNE-23)	2H1833G03	1	1	1		
12	COLLAR		3H3879-01	4	4	4		
13	WASHER		4H0777-01	4	4	4		
14	SCREW EVAPORATOR	(240DSNE,XSNE)	4Y4922M02	4	4	4		
		(240DSNE-23,XSNE-23)	4Y4922M03	4	4	4		
15	FLANGE NUT		FNHF06S0	4	4	4		
16	PIPE(B)-LOW SIDE		4Y6625G01	1	1	1		
17	CLIP		452254-02	2	2	2		
18	INSULATION		4X8643-01	1	1	1		
19	TIE		7920-0003	10	10	10		
20	HOLDER - THERMISTOR		315479-01	1	1	1		
21	S-TITE TRUSS HEAD SCREW		FTS0408M0	1	1	1		
22	TEE		430608-02	1	1	1		
23	EXPANSION VALVE		P01874-01	1	1	1		
24	VALVE COVER		3Y3051P01	1	1	1		
25	CLAMP		P00752-01	2	2	2		
26	PIPE(C)-HIGH SIDE		3Y5229G01	1	1	1		
27	HOT GAS VALVE		P04242-01	1	1	1		
28	STRAINER		P00812-01	1	1	1		
29	COPPER TUBE(A)-HOT GAS		4Y8058M01	1	1	1		
30	PIPE(B)-HOT GAS		3Y7267G01	1	1	1		
31	PIPE(C)-HOT GAS		3Y7268G01	1	1	1		
32	HEAT EXCHANGER		2X1152G01	1	1	1		

HE

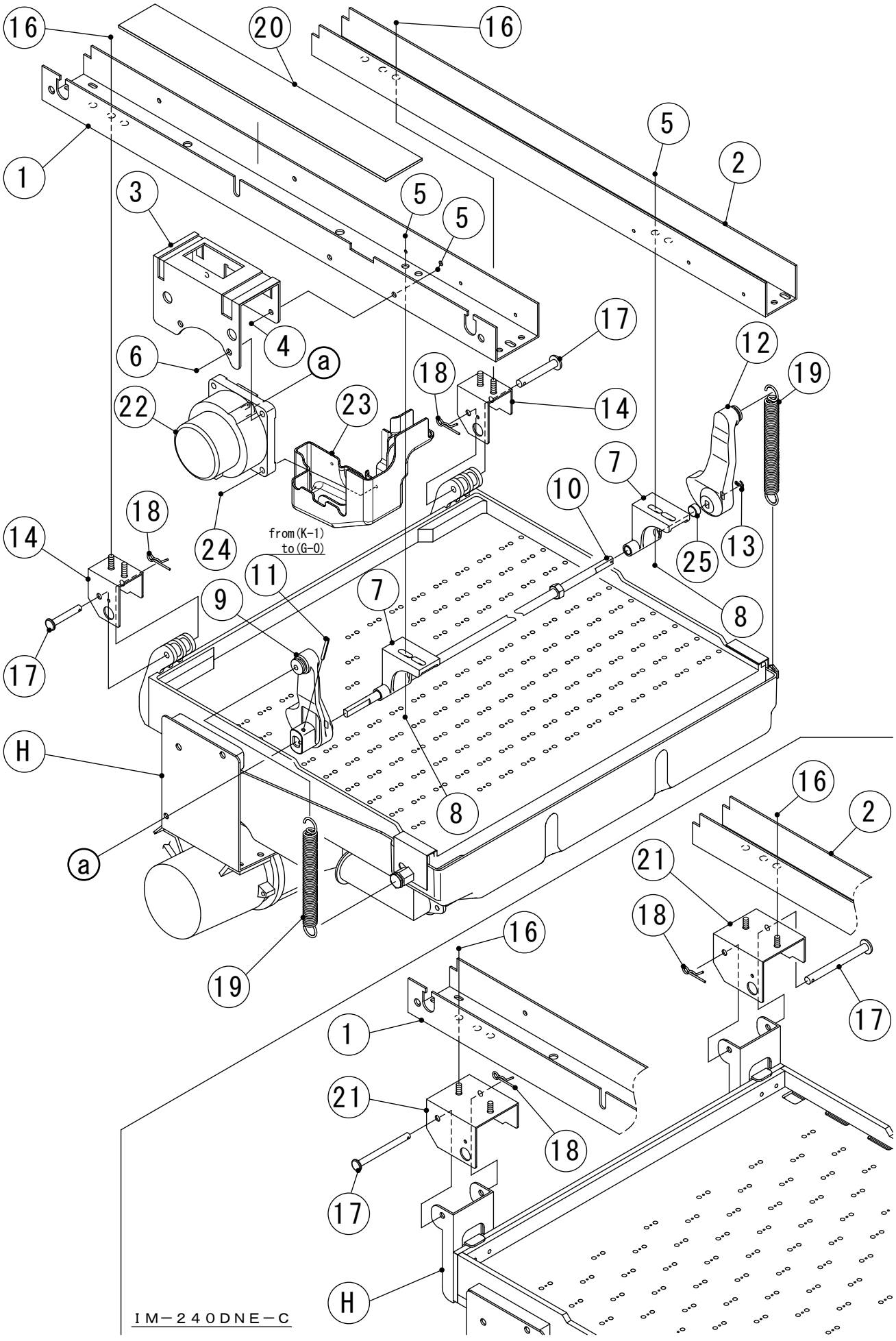
MODEL：**IM-240DSNE(-23)**
IM-240XSNE(-23)

TITLE： **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				C-1 G-0	G-1	G-2		
33	PIPE(A-2)-LOW SIDE		4Y6612M01	1	1	1		
34	INSULATION TUBE		H72030200	1	1	1		
35	COPPER TUBE(A)-HIGH SIDE		4Y7782M01	1	1	1		
36	TEE		420041-05	2	2	2		
37	SERVICE VALVE		457440-01	2	2	2		
38	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0512S0	6	6	6		
39	RECIEVER TANK		461616-01	1	1	1		
40	COPPER TUBE(IN)-HIGH SIDE		4Y8059M01	1	1	1		
41	TEE		420041-02	1	1	1		
42	COPPER TUBE(IN)-VALVE		4Y8060M01	1	1	1		
43	PROCESS TUBE		4Y0273-01	2	2	2		
44	COPPER TUBE(B)-HIGH SIDE		4Y8061M01	1	1	1		
45	PRESSURE SWITCH		459863-06	1	1	1		
46	COPPER TUBE(OUT)-VALVE		4Y8062M01	1	1	1		
47	COPPER TUBE(OUT)-HIGH SIDE		4Y8063M01	1	1	1		
48	DRYER		444794-03	1	1	1		
49	COPPER TUBE(B-2)-HIGH SIDE		4Y8064M01	1	1	1		
50	TIE		457167-01	1	1	1		
51	ACCESS VALVE		455119-01	1	1	1		
52	PIPE(B)-PROCESS		4Y7779M01	1	1	1		
53	TEE - 6.4		417394-01	1	1	1		
54	PIPE(A)-PROCESS		4Y7784M01	1	1	1		
55	INSULATION TUBE		H71323150	1	1	1		
56	WIRE SADDLE		428060-02	1	1	1		
57	WASHER	(240DSNE-23,XSNE-23)	4H1365-05	4	4	4		
58	CLANKCASE HEATER		P03056-01	1	1	1		
59	THERMISTOR-CUBE CONTROL	-	P00350-01	1	1	1		

C. MECHANISM ASSY

(K−1) and later



HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **C. MECHANISM ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
H	WATER PAN ASSY	-	1H4689A01	1	1	1	1	1
		(240DNE-C)	1H4680A01	1	1	1	1	1
1	FRONT FRAME	-	3Y5020M01	1	1	1	1	1
2	REAR FRAME	-	3Y5021M01	1	1	1	1	1
3	BRACKET - AM	-	3Y2924M01	1	1	1	1	1
4	TRUSS HEAD MACHINE SCREW	-	FST0512S0	2	2	2	2	2
5	FLANGE NUT	-	FNHF05S0	6	6	6	6	6
6	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0620S0	2	2	2	2	2
7	BEARING - CAM SHAFT	-	3X8307-02	2	2	2	2	2
8	TRUSS HEAD MACHINE SCREW	-	FST0516S0	4	4	4	4	-
	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0516S1	-	-	-	-	4
9	CAM(A)	-	306543G03	1	1	1	1	-
			306543G04	-	-	-	-	1
10	CAM SHAFT	-	425511G02	1	1	1	1	1
11	SPRING PIN 3*28	-	712S-0328	1	1	1	1	-
12	CAM (B)	-	376546P01	1	1	1	1	1
13	COTTER PIN	-	711S-0212	1	1	1	1	1
14	BEARING PLATE	(EXCEPT 240DNE-C)	3H1440G03	2	2	2	2	2
15	BEARING PLATE	(EXCEPT 240DNE-C)	3H1440G04	-	-	-	-	-
16	FLANGE NUT	-	FNHF06S0	4	4	4	4	4
17	SHAFT (B)	-	4H1184-02	2	2	2	2	2
	SHAFT (A)	(240DNE-C)	4H1184-01	2	2	2	2	2
18	SNAP PIN	-	715S-0006	2	2	2	2	2
19	EXTEN SPRING	-	4H3473-01	2	2	2	2	2
20	INSULATION - MECHA	-	4Z0766P01	1	1	1	1	1
21	BEARING - WATER PAN	(240DNE-C)	3Y5036G01	2	2	2	2	2
22	ACTUATOR MOTOR	-	4Y8998G01	1	1	1	1	1
23	COVER - ACTUATOR MOTOR	-	1H4881P01	1	1	1	1	1
24	T2 TRUSS HEAD SCREW	-	FT20416M0	2	2	2	2	2
25	COLLAR	(240DNE-21,-32 240XNE-21,-32)	429124-01	1	1	1	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

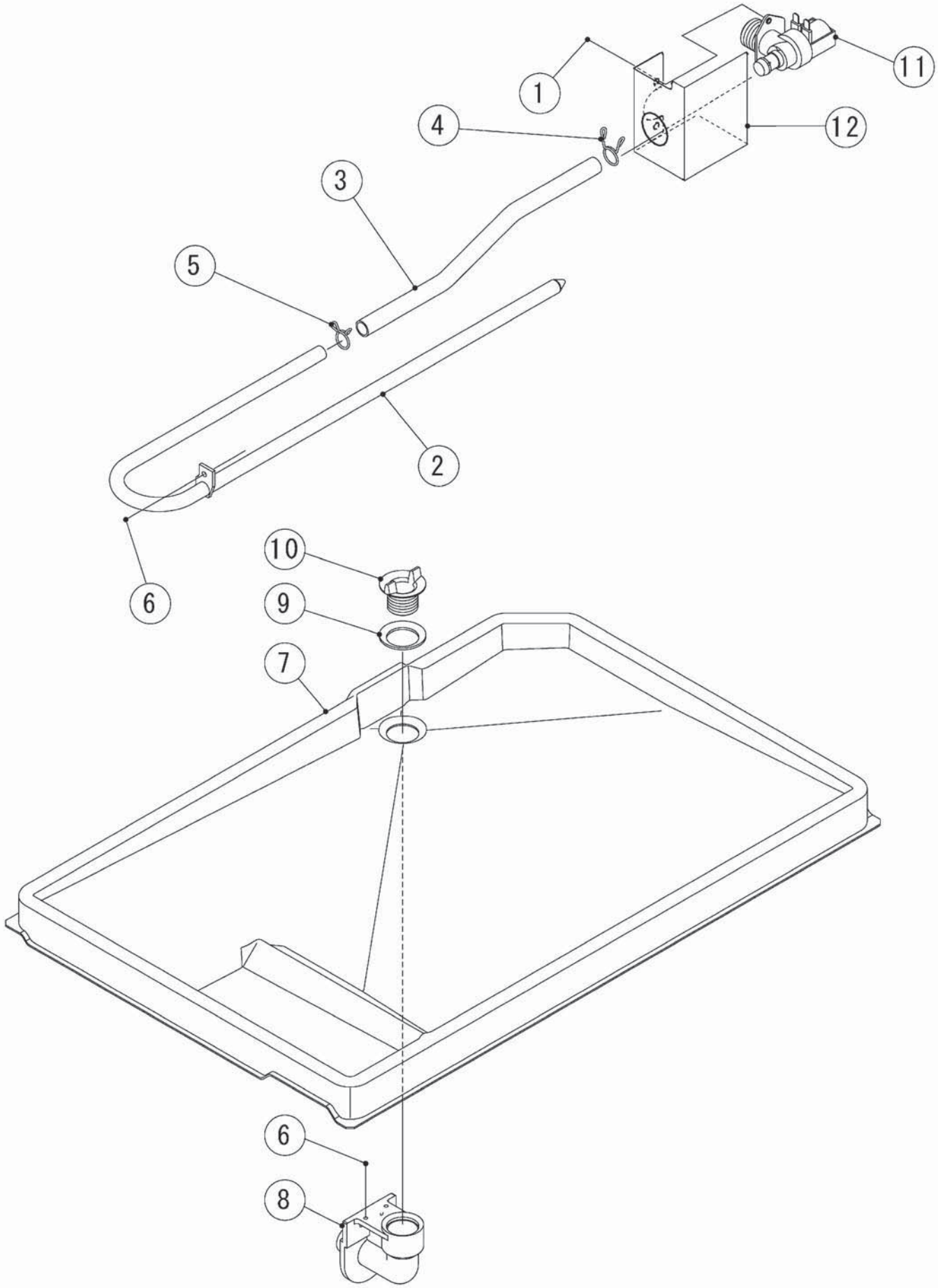
MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **C. MECHANISM ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
H	WATER PAN ASSY	-	1H4689A01	1				
		(240DNE-C)	1H4680A01	1				
1	FRONT FRAME	-	3Y5020M01	1				
2	REAR FRAME	-	3Y5021M01	1				
3	BRACKET - AM	-	3Y2924M01	1				
4	TRUSS HEAD MACHINE SCREW	-	FST0512S0	2				
5	FLANGE NUT	-	FNHF05S0	6				
6	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0620S0	2				
7	BEARING - CAM SHAFT	-	3X8307-02	2				
8	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0516S1	4				
9	CAM(A)	-	306543G04	1				
10	CAM SHAFT	-	425511G02	1				
12	CAM (B)	-	376546P01	1				
13	COTTER PIN	-	711S-0212	1				
14	BEARING PLATE	(EXCEPT 240DNE-C)	3H1440G03	2				
16	FLANGE NUT	-	FNHF06S0	4				
17	SHAFT (B)	-	4H1184-02	2				
	SHAFT (A)	(240DNE-C)	4H1184-01	2				
18	SNAP PIN	-	715S-0006	2				
19	EXTEN SPRING	-	4H3473-01	2				
20	INSULATION - MECHA	-	4Z0766P01	1				
21	BEARING - WATER PAN	(240DNE-C)	3Y5036G01	2				
22	ACTUATOR MOTOR	-	4Y8998G01	1				
23	COVER - ACTUATOR MOTOR	-	1H4881P01	1				
24	T2 TRUSS HEAD SCREW	-	FT20416M0	2				
25	COLLAR	(240DNE-21,-32 240XNE-21,-32)	429124-01	1				

IM−240DNE(−C,−21,−23,−32)
IM−240XNE(−21,−23,−32)
IM−240DSNE(−23)
IM−240XSNE(−23)

D. WATER CIRCUIT ASSY (K−1) and later



HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **D. WATER CIRCUIT ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	TRUSS HEAD MACHINE SCREW	-	FST0408S0	2	2	2	2	2
2	WATER SUPPLY PIPE	-	3H9533G01	1	1	1	1	1
3	SILICONE HOSE	-	4Y6912R09	1	1	1	1	1
4	HOSE CLAMP	SWC-80C(15mm)	435934-03	1	1	1	1	1
5	HOSE CLAMP	SWC-80C(14mm)	435934-02	1	1	1	1	1
6	TRUSS HEAD MACHINE SCREW	-	FST0412S0	3	3	3	3	3
7	DRAIN PAN	-	208186-01	1	1	1	1	1
8	DRAIN PIPE	-	315825-01	1	1	1	1	1
9	PACKING	-	413857-01	1	1	1	1	1
10	DRAIN YOKE	-	418296-01	1	1	1	1	1
11	WATER VALVE	-	P01872-01	1	1	1	1	1
		(HS)	P04932-01	1	1	1	1	1
12	COVER-WATER VALVE	(EXCEPT HS)	3Y6090M01	1	1	1	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

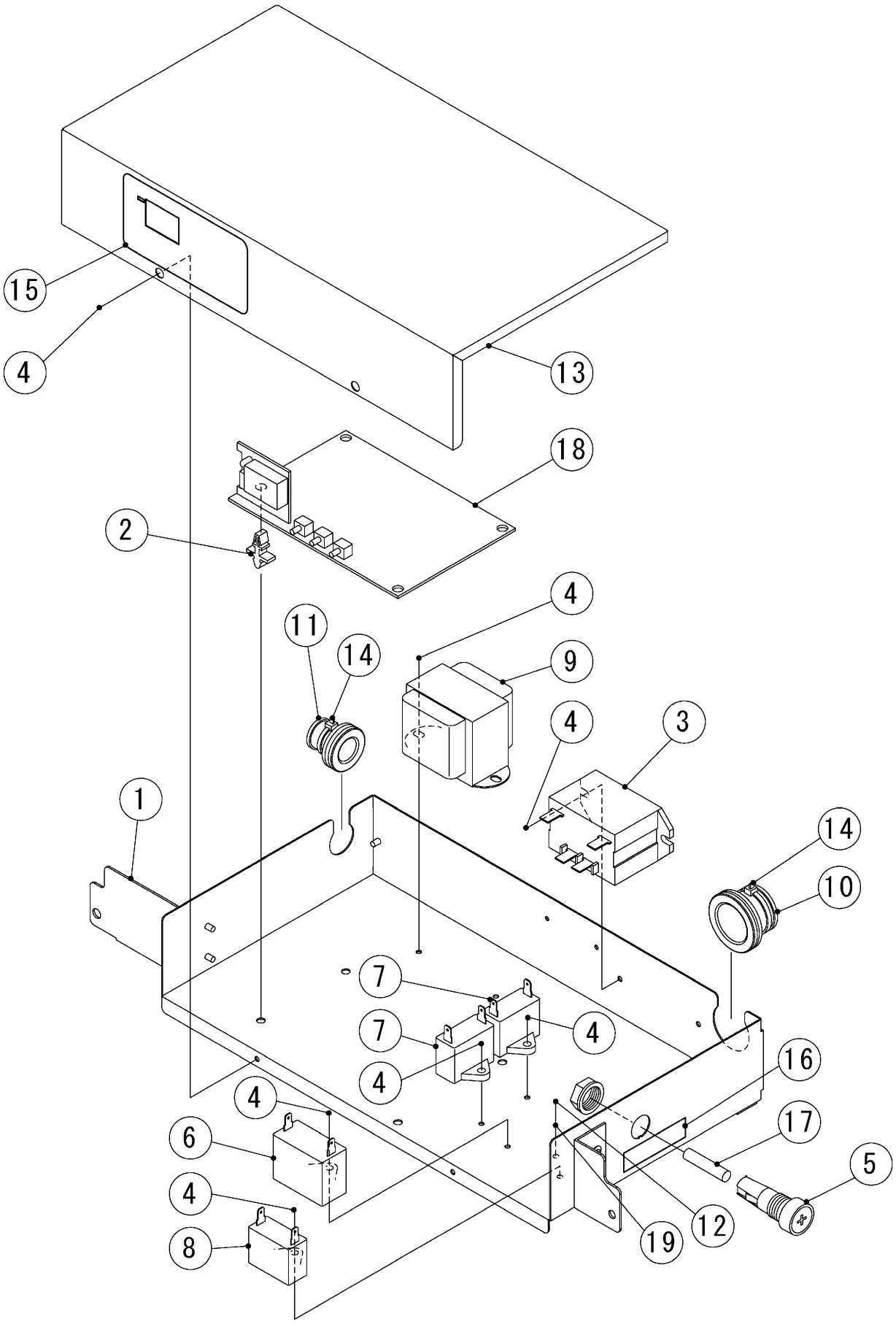
MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **D. WATER CIRCUIT ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
1	TRUSS HEAD MACHINE SCREW	-	FST0408S0	2				
2	WATER SUPPLY PIPE	-	3H9533G01	1				
3	SILICONE HOSE	-	4Y6912R09	1				
4	HOSE CLAMP	SWC-80C(15mm)	435934-03	1				
5	HOSE CLAMP	SWC-80C(14mm)	435934-02	1				
6	TRUSS HEAD MACHINE SCREW	-	FST0412S0	3				
7	DRAIN PAN	-	208186-01	1				
8	DRAIN PIPE	-	315825-01	1				
9	PACKING	-	413857-01	1				
10	DRAIN YOKE	-	418296-01	1				
11	WATER VALVE	-	P01872-01	1				
		(HS)	P04932-01	1				
12	COVER-WATER VALVE	(EXCEPT HS)	3Y6090M01	1				

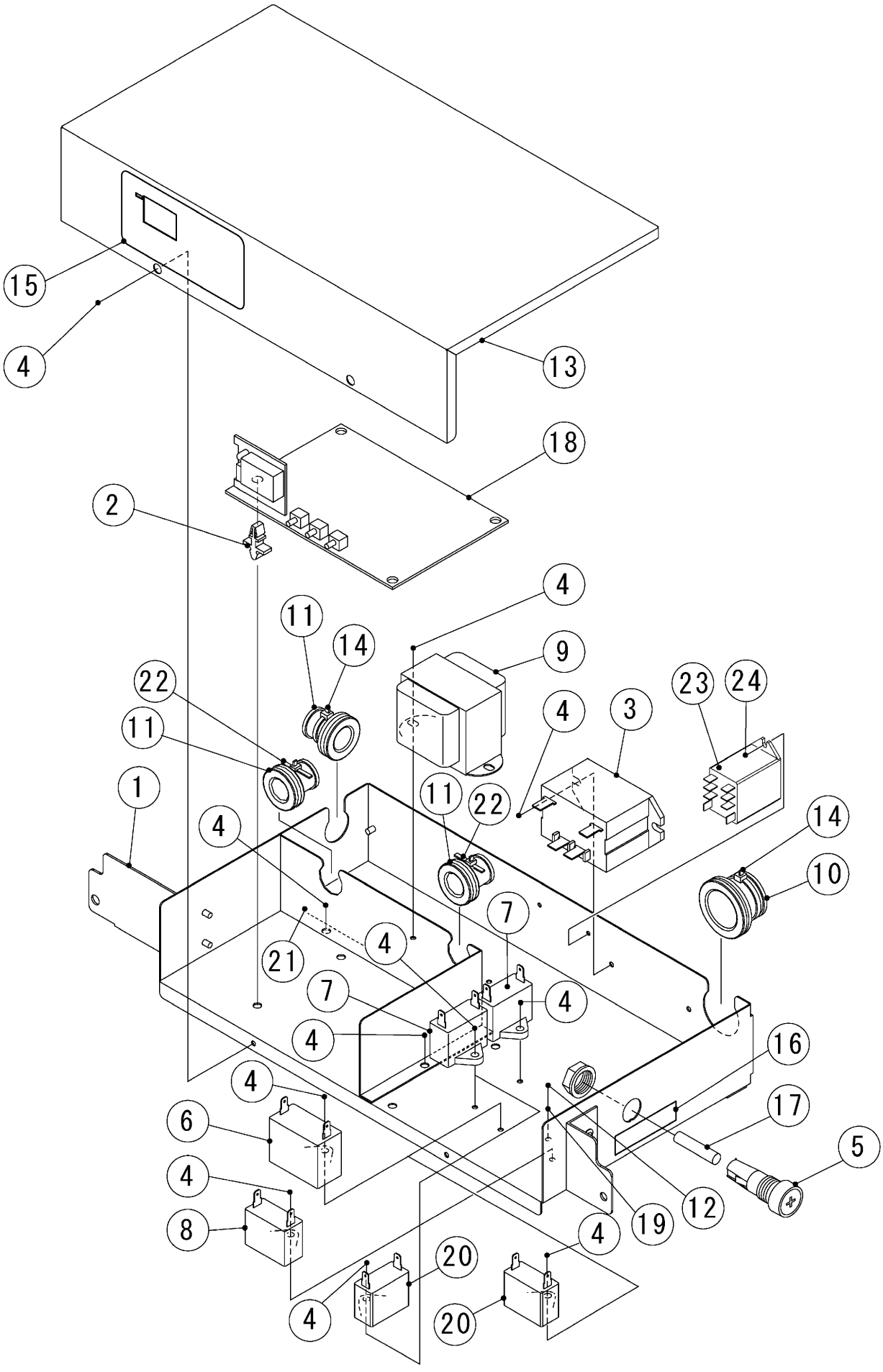
E. CONTROL BOX ASSY

50Hz（K－1）to（B－0）
60Hz（K－1）to（C－0）



E. CONTROL BOX ASSY

(50Hz)(B−1) and later
(60Hz)(C−1) and later



HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **E. CONTROL BOX ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	CONTROL BOX G	(50Hz)	3Y5076G01	1	-	-	-	-
			3Y6694G01	-	1	-	-	-
			3Y7203G01	-	-	1	1	1
		(60Hz)	3Y5076G01	1	1	1	-	-
			3Y7203G01	-	-	-	1	1
2	BOARD SUPPORT	-	P04204-01	4	4	4	4	4
3	POWER RELAY	-	P00034-01	1	1	1	1	1
4	TRUSS HEAD TAPPING SCREW T2	(50Hz)	FT20408F0	10	-	-	-	-
				-	12	12	12	12
		(60Hz)	FT20408F0	10	10	10	-	-
				-	-	-	12	12
		(240DSNE,−23) (240XSNE,-23)	FT20408F0	-	-	-	11	11
5	FUSE HOLDER	(50Hz)	P00014-01	1	1	-	-	-
			P02829-01	-	-	1	1	1
		(60Hz)	P00014-01	1	1	1	-	-
			P02829-01	-	-	-	1	1
6	CAPACITOR	EXCEPT (240DSNE,-23) (240XSNE,-23)	P01865-01	1	1	1	1	1
7	CAPACITOR	EXCEPT (240DSNE,-23) (240XSNE,-23)	P01870-01	2	2	2	2	2
8	CAPACITOR	-	P01910-01	1	1	1	1	1
9	TRANSFORMER	-	P02714-01	1	1	1	1	1
10	GROMMET	-	4H2568-01	1	1	1	1	1
11	GROMMET	(50Hz)	4H2568-02	1	3	3	3	3
		(60Hz)		1	1	1	3	3
12	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1	1	1	1	1
13	CONTROL BOX COVER	(50Hz)	3Y5077M01	1	-	-	-	-
			3Y6696M01	-	1	1	1	1
		(60Hz)	3Y5077M01	1	1	1	-	-
			3Y6696M01	-	-	-	1	1
14	NYLON TIE	CV-100	7920-0002	2	-	-	-	-
15	CONTROL LABEL	-	475006L01	1	1	1	1	1
		(KOREA 60Hz)	475641L01	1	1	1	1	1
16	LABEL - FUSE	-	466798-01	1	1	1	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **E. CONTROL BOX ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
17	FUSE	(50Hz)	P01876-01	1	1	-	-	-
			P04203-01	-	-	1	1	1
		(60Hz)	P01876-01	1	1	1	-	-
			P04203-01	-	-	-	1	1
18	CONTROLLER BOARD	-	P01873-01	1	1	1	1	1
19	SPRING WASHER	-	FWSP04S0	1	1	1	1	1
20	CAPACITOR	(240DSNE,-23) (240XSNE,-23)	P01870-01	-	-	-	2	2
21	SEPARATOR - BOX	(50Hz)	3Y6695M01	-	1	1	1	1
		(60Hz)		-	-	-	1	1
22	NYLON TIE	(50Hz)	7920-0001	-	2	2	2	2
		(60Hz)		-	-	-	2	2
23	RELAY	(240DSNE,-23) (240XSNE,-23)	406132-08	-	-	-	1	1
24	TAPPING SCREW	(240DSNE,-23) (240XSNE,-23)	431415-03	-	-	-	2	2

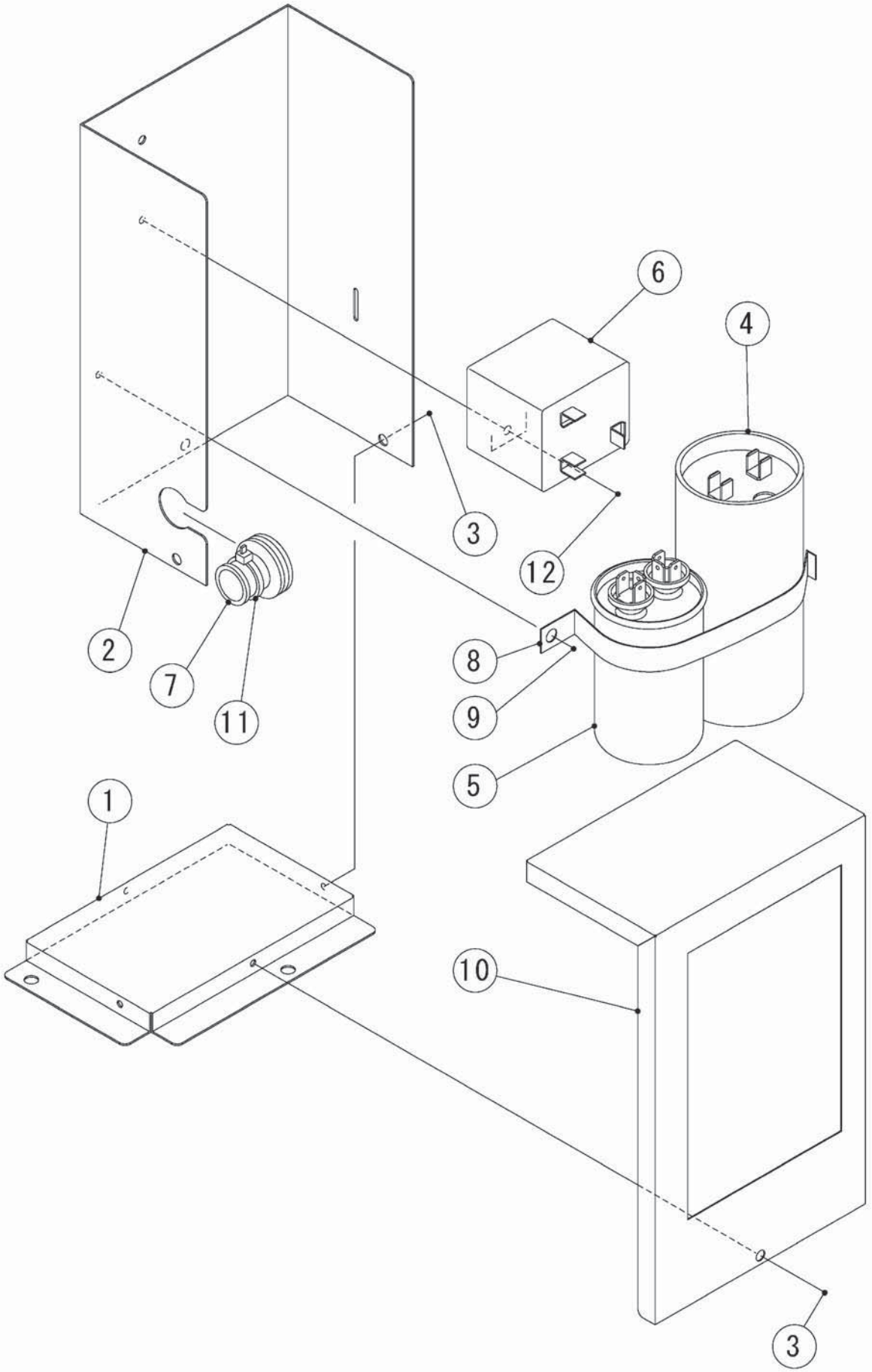
HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **E. CONTROL BOX ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
1	CONTROL BOX G	(50Hz)	3Y7203G01	1				
		(60Hz)	3Y7203G01	1				
2	BOARD SUPPORT	-	P04204-01	4				
3	POWER RELAY	-	P00034-01	1				
4	TRUSS HEAD TAPPING SCREW T2	-	FT20408F0	12				
		(240DSNE,−23) (240XSNE,-23)	FT20408F0	11				
5	FUSE HOLDER	-	P02829-01	1				
6	CAPACITOR	EXCEPT (240DSNE,-23) (240XSNE,-23)	P01865-01	1				
7	CAPACITOR	EXCEPT (240DSNE,-23) (240XSNE,-23)	P01870-01	2				
8	CAPACITOR	-	P01910-01	1				
9	TRANSFORMER	-	P02714-01	1				
10	GROMMET	-	4H2568-01	1				
11	GROMMET	-	4H2568-02	3				
12	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1				
13	CONTROL BOX COVER	-	3Y6696M01	1				
15	CONTROL LABEL	-	475006L01	1				
		(KOREA 60Hz)	475641L01	1				
16	LABEL - FUSE	-	466798-01	1				
17	FUSE	-	P04203-01	1				
18	CONTROLLER BOARD	(240DNE,XNE) (240DSNE,XSNE)	P01873-01	-				
			P01873-02	1				
		(240DNE-C, -21,-23, -32) (240XNE-21,-23,-32) (240DSNE-23) (240XSNE-23)	P01873-01	1				
19	SPRING WASHER	-	FWSP04S0	1				
20	CAPACITOR	(240DSNE,−23) (240XSNE,-23)	P01870-01	2				
21	SEPARATOR - BOX	-	3Y6695M01	1				
22	NYLON TIE	-	7920-0001	2				
23	RELAY	(240DSNE,−23) (240XSNE,-23)	406132-08	1				
24	TAPPING SCREW	(240DSNE,−23) (240XSNE,-23)	431415-03	2				

F. CONTROL BOX B−ASSY (K−1) and later



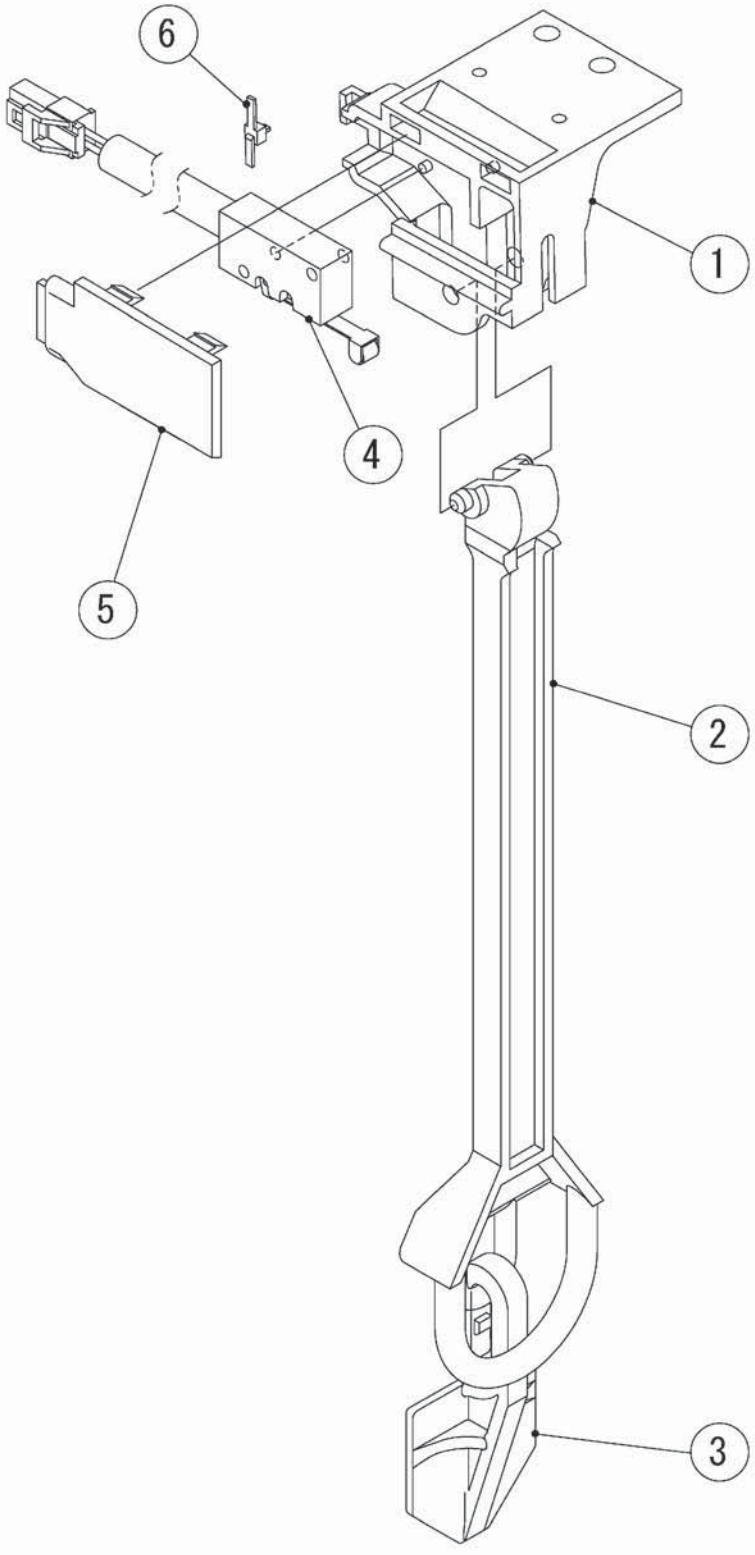
HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

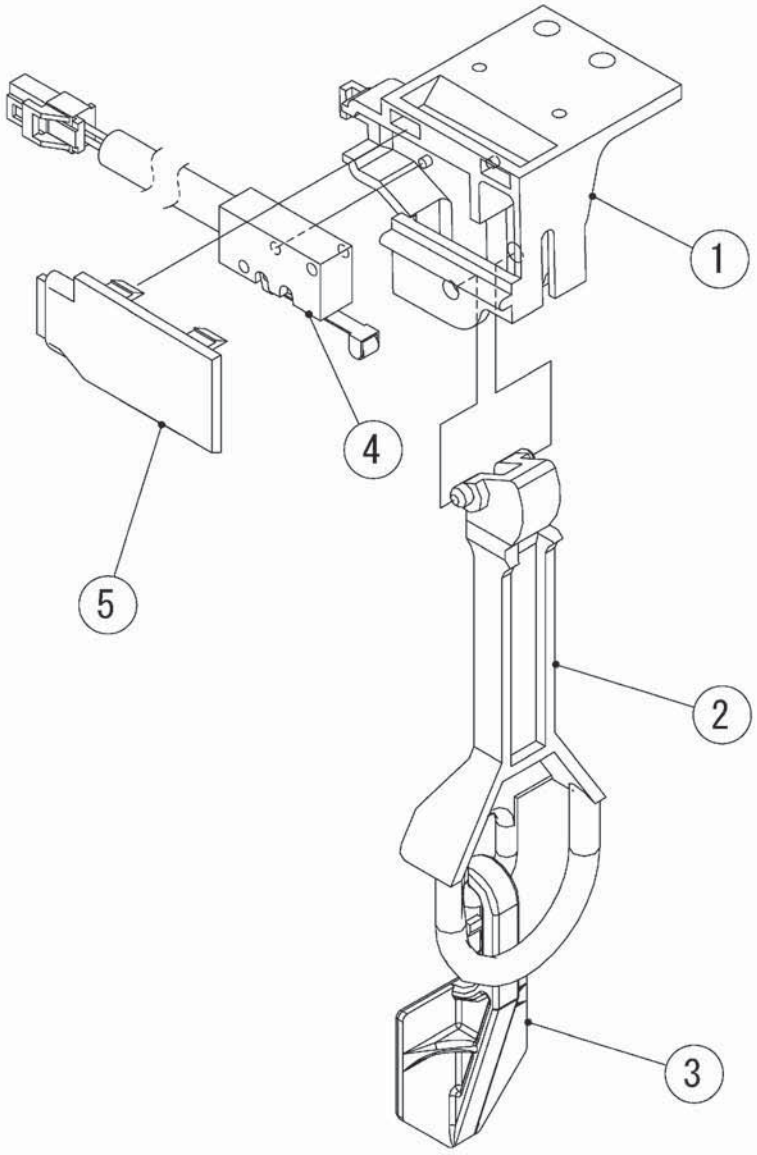
TITLE： **F. CONTROL BOX B - ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	CONTROL BOX B - BASE	(50Hz)	3Y5230M01	1	-	-	-	-
		(60Hz)		1	1	1	-	-
2	CONTROL BOX B - BODY	(50Hz)	3Y5104M01	1	-	-	-	-
		(60Hz)		1	1	1	-	-
3	TRUSS HEAD TAPPING SCREW T2	(50Hz)	FT20408F0	4	-	-	-	-
		(60Hz)		4	4	4	-	-
4	START CAPACITOR	(50Hz)	3A0076-14	1	-	-	-	-
	CAPACITOR - STARTING	(60Hz)	3A0076-02	1	1	1	-	-
5	RUN CAPACITOR	(50Hz)	3A2005-01	1	-	-	-	-
	CAPACITOR-RUN	(60Hz)	3A2005-10	1	1	1	-	-
6	STARTER	(50Hz)	4A1107-02	1	-	-	-	-
		(60Hz)	4A1107-13	1	1	1	-	-
7	GROMMET	(50Hz)	4H2568-02	1	-	-	-	-
		(60Hz)		1	1	1	-	-
8	BAND	(50Hz)	427254-01	1	-	-	-	-
		(60Hz)	427254-13	1	1	1	-	-
9	FLANGE BOLT (S-TITE)	(50Hz)	FTR0408M0	1	-	-	-	-
		(60Hz)		1	1	1	-	-
10	CONTROL BOX COVER B	(50Hz)	3Y5293G01	1	-	-	-	-
		(60Hz)		1	1	1	-	-
11	NYLON TIE	CV-100 (50Hz)	7920-0002	1	-	-	-	-
		CV-100 (60Hz)		1	1	1	-	-
12	TRUSS HEAD MACHINE SCREW	(50Hz)	FST0408F0	1	-	-	-	-
		(60Hz)		1	1	1	-	-

G. BIN SWITCH ASSY (K−1) and later



G. BIN SWITCH ASSY (K-1) and later



HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **G. BIN SWITCH ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	SWITCH BOX	-	2H2043-01	1	1	1	1	1
2	SWITCH ACTUATOR	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	3H1369-02	1	1	1	1	1
		(240XNE,-21,-23,-32) (240XSNE,-23)	3H1369-01	1	1	1	1	1
3	DETECTOR	-	311044-01	1	1	1	1	1
4	MICRO SWITCH G	-	4Y6741G01	1	1	1	1	1
5	SWITCH BOX COVER	-	4H8785-01	1	1	1	1	1
6	NYLON TIE	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	7920-0002	1	1	1	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

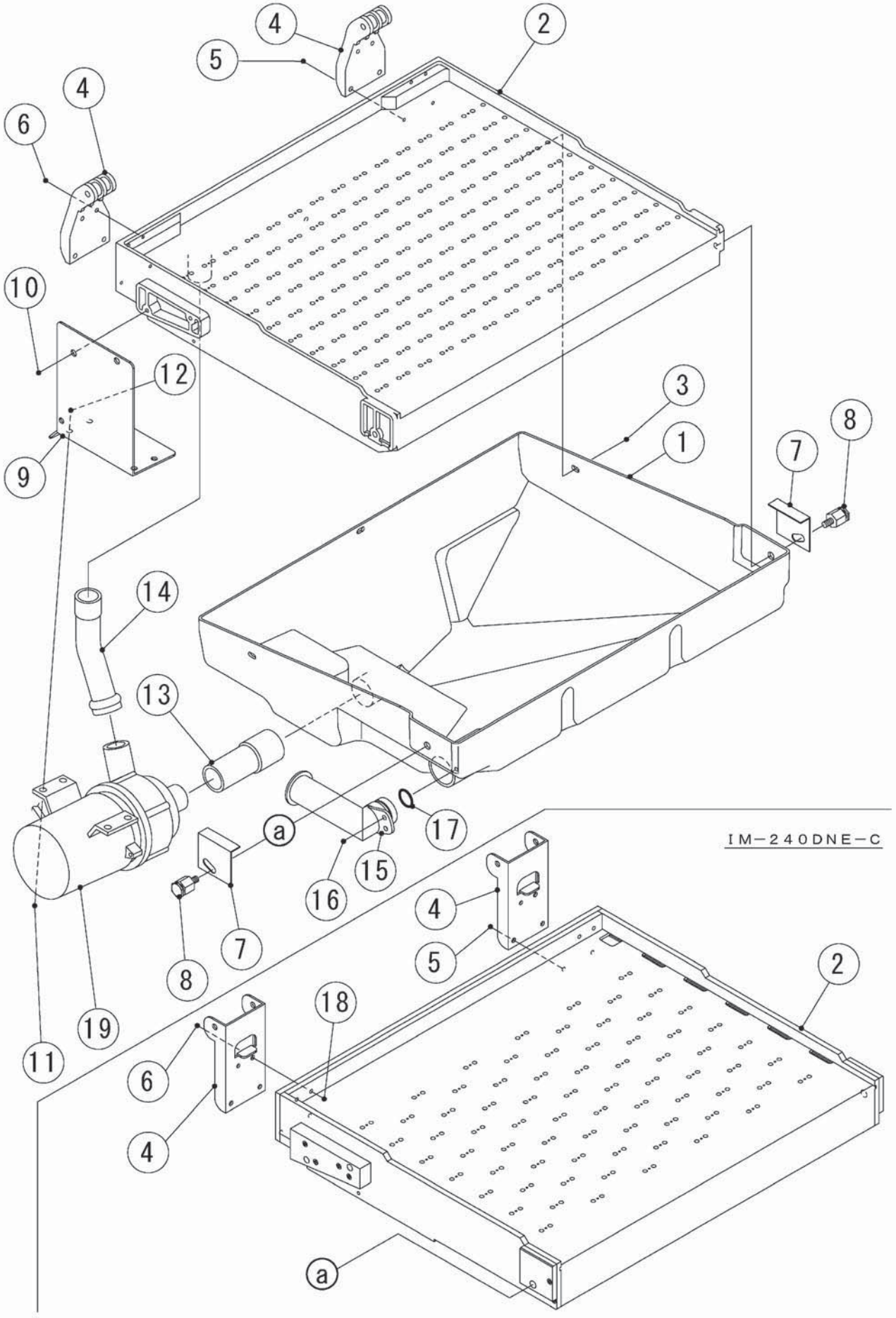
TITLE： **G. BIN SWITCH ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
1	SWITCH BOX	-	2H2043-01	1				
2	SWITCH ACTUATOR	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	3H1369-02	1				
		(240XNE,-21,-23,-32) (240XSNE,-23)	3H1369-01	1				
3	DETECTOR	-	311044-01	1				
4	MICRO SWITCH G	-	4Y6741G01	1				
5	SWITCH BOX COVER	-	4H8785-01	1				
6	NYLON TIE	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	7920-0002	1				

IM−240DNE(−C,−21,−23,−32)
IM−240XNE(−21,−23,−32)
IM−240DSNE(−23)
IM−240XSNE(−23)

H.WATER PAN ASSY

(K−1) and later



HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **H. WATER PAN ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	WATER PAN	-	1H0888-02	1	1	1	1	1
2	WATER PLATE	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	208020G01	1	1	1	1	1
		(240DNE-21, XNE-21)	208484G01	1	1	1	1	1
		(240DNE-32, XNE-32)	1H0351G01	1	1	1	1	1
		(240DNE-C)	1H4700G01	1	1	1	1	1
3	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23 240XNE, -23 (240DSNE, 23) (240XSNE, -23)	FT20406M0	3	3	3	3	3
	TRUSS HEAD MACHINE SCREW	(240DNE-21, -32 240XNE-21, -32 240DNE-C)	FST0408S0	3	3	3	3	3
4	WATER PAN HANGER	-	3H2059-01	2	2	2	2	2
	BRACKET - WATER PAN	(240DNE-C)	4Y6595M01	2	2	2	2	2
5	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, 23) (240XSNE, -23)	FT20416M0	4	4	4	4	4
	TRUSS HEAD MACHINE SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FST0420S0	4	4	4	4	4
6	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	FT20425M0	4	4	4	4	4
	TRUSS HEAD MACHINE SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FST0425S0	4	4	4	4	4
7	BRACKET	-	402957-01	2	2	2	2	2
8	SCREW SPRING HOOK	-	4H2582G01	2	2	2	2	2
9	BRACKET - PUMP	-	4Y6617M01	1	1	1	1	1
10	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	FT20516M0	2	2	2	2	2
	TRUSS HEAD MACHINE SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FST0516S0	2	2	2	2	2
11	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0412S0	4	4	4	4	4
12	FLANGE NUT	-	FNHF04S0	4	4	4	4	4
13	SUCTION TUBE	-	4Y6641R01	1	1	1	1	1
14	DISCHARGE TUBE	-	4Y6642R01	1	1	1	1	1
15	PIPE - DRAIN	-	315530-01	1	1	1	1	1
16	TRUSS HEAD MACHINE SCREW	-	FST0410S0	1	1	1	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **H. WATER PAN ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
17	O-RING	-	7611-G025	1	1	1	1	1
18	NUT	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FNH104S0	4	4	4	4	4
19	PUMP MOTOR	PMX-352BHZ1S	P02715-01	1	1	1	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **H. WATER PAN ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
1	WATER PAN	-	1H0888-02	1				
2	WATER PLATE	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	208020G01	1				
		(240DNE-21, XNE-21)	208484G01	1				
		(240DNE-32, XNE-32)	1H0351G01	1				
		(240DNE-C)	1H4700G01	1				
3	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23 240XNE, -23 (240DSNE, 23) (240XSNE, -23)	FT20406M0	3				
	TRUSS HEAD MACHINE SCREW	(240DNE-21, -32 240XNE-21, -32 240DNE-C)	FST0408S0	3				
4	WATER PAN HANGER	-	3H2059-01	2				
	BRACKET - WATER PAN	(240DNE-C)	4Y6595M01	2				
5	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, 23) (240XSNE, -23)	FT20416M0	4				
	TRUSS HEAD MACHINE SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FST0420S0	4				
6	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	FT20425M0	4				
	TRUSS HEAD MACHINE SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FST0425S0	4				
7	BRACKET	-	402957-01	2				
8	SCREW SPRING HOOK	-	4H2582G01	2				
9	BRACKET - PUMP	-	4Y6617M01	1				
10	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	FT20516M0	2				
	TRUSS HEAD MACHINE SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FST0516S0	2				
11	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0412S0	4				
12	FLANGE NUT	-	FNHF04S0	4				
13	SUCTION TUBE	-	4Y6641R01	1				
14	DISCHARGE TUBE	-	4Y6642R01	1				
15	PIPE - DRAIN	-	315530-01	1				
16	TRUSS HEAD MACHINE SCREW	-	FST0410S0	1				

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

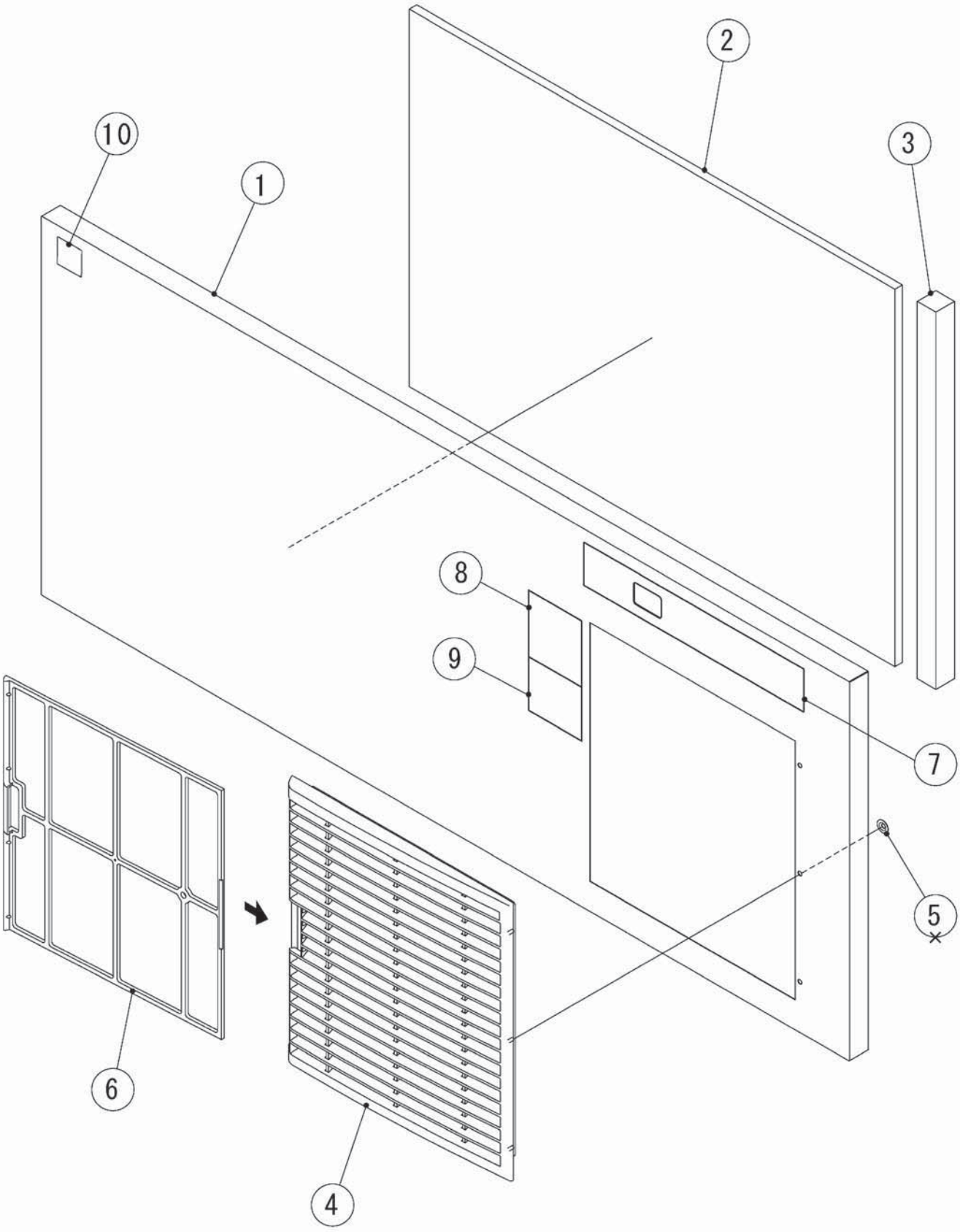
MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **H. WATER PAN ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
17	O-RING	-	7611-G025	1				
18	NUT	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FNH104S0	4				
19	PUMP MOTOR	PMX-352BHZ1S	P02715-01	1				

J. FRONT COVER

(K−1) and later



HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **J. FRONT COVER**

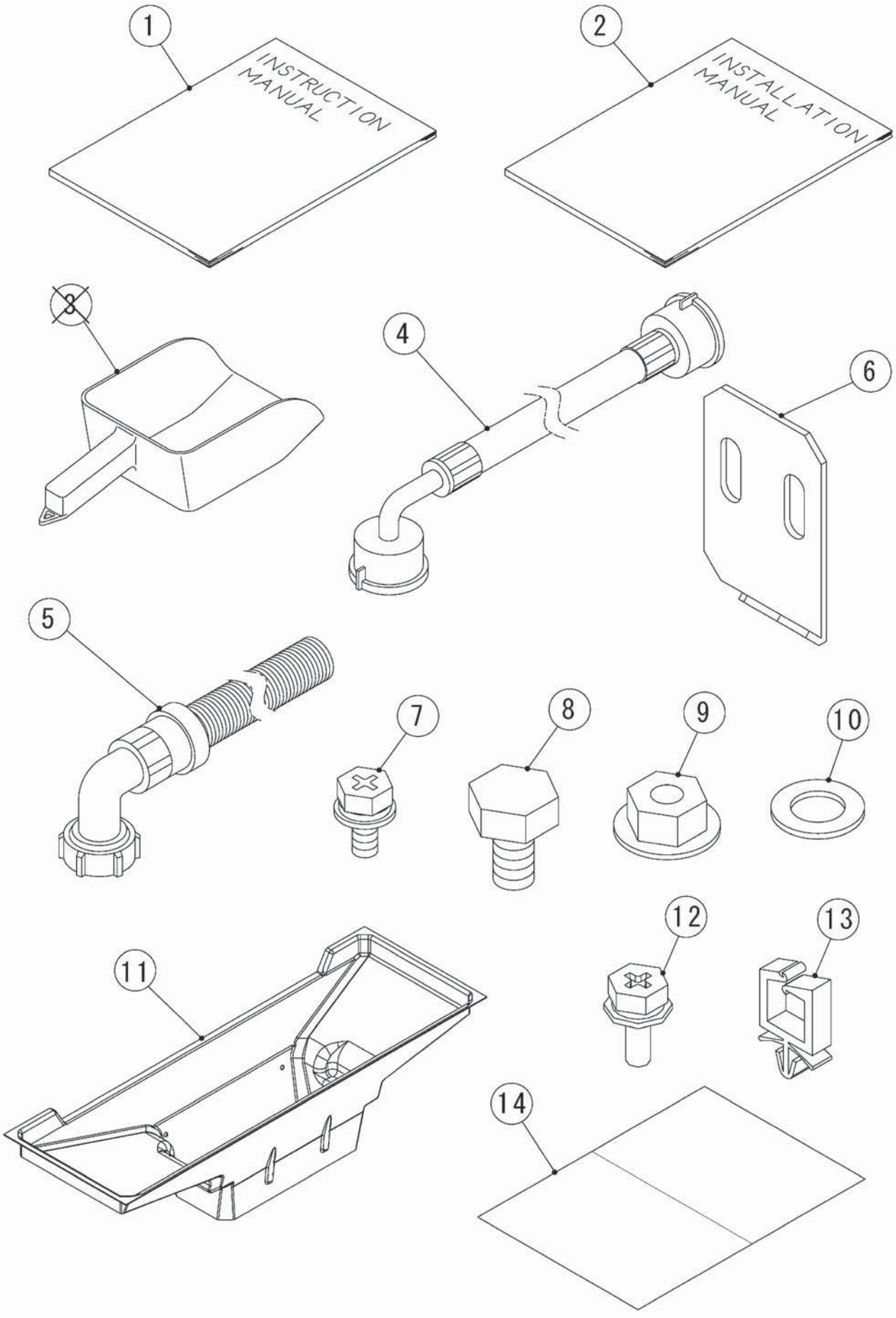
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	FRONT COVER	(50Hz)	2H9948G01	1	-	-	-	-
			2X1163G01	-	1	1	1	1
		(60Hz)	2H9948G01	1	1	1	-	-
			2X1163G01	-	-	-	1	1
		(240DSNE,-23) (240XSNE,-23)	2X1167G01	-	-	-	1	1
2	INSULATION - FRONT	-	3Y5024P01	1	1	1	1	1
3	INSULATION - SEPARATOR F	-	4Y6575P01	1	1	1	1	1
4	LOUVER A	(50Hz) (EXCEPT 240DSNE, -23 240XSNE,-23)	1A0547-01	1	-	-	-	-
	LOUVER		121931P01	-	1	1	1	1
	LOUVER A	(60Hz)	1A0547-01	1	1	1	-	-
	LOUVER		121931P01	-	-	-	1	1
5	PUSH RETAINER	-	4A2414-01	3	-	-	-	-
6	FILTER A	(50Hz) (EXCEPT 240DSNE, -23 240XSNE,-23)	2A2062A01	1	-	-	-	-
	AIR FILTER		262259G01	-	1	1	1	1
	FILTER A	(60Hz)	2A2062A01	1	1	1	-	-
	AIR FILTER		262259G01	-	-	-	1	1
7	OPERATION LABEL	(50Hz)	374135L01	1	-	-	-	-
			374135L02	-	1	1	1	1
		(60Hz)	374135L01	1	1	1	-	-
			374135L02	-	-	-	1	1
8	CAUTION LABEL	(KOREA 60Hz)	463590-01	1	1	1	1	1
9	CAUTION LABEL	(KOREA 60Hz)	463589-01	1	1	1	1	1
10	LABEL - HACCP		476519L01	1	1	1	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **J. FRONT COVER**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
1	FRONT COVER	-	2X1163G01	1				
		(240DSNE,-23) (240XSNE,-23)	2X1167G01	1				
2	INSULATION - FRONT	-	3Y5024P01	1				
3	INSULATION - SEPARATOR F	-	4Y6575P01	1				
4	LOUVER	(50Hz) (EXCEPT 240DSNE, -23 240XSNE,-23)	121931P01	1				
6	AIR FILTER	(50Hz) (EXCEPT 240DSNE, -23 240XSNE,-23)	262259G01	1				
7	OPERATION LABEL	-	374135L02	1				
8	CAUTION LABEL	(KOREA 60Hz)	463590-01	1				
9	CAUTION LABEL	(KOREA 60Hz)	463589-01	1				
10	LABEL - HACCP		476519L01	1				


1
INSTRUCTION MANUAL
2
INSTALLATION MANUAL
3
4
6
5
7
8
9
10
11
12
13
14

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **K. ACCESSORIES**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	INSTRUCTION MANUAL	-	L1E1CK204	1	1	1	1	1
		(CHINA)	L1E1CK301	1	1	1	1	1
		(KOREA)	L1E1CK401	-	-	-	1	1
		(HL)	L1E1CK113	-	-	-	1	1
2	INSTLATION MANUAL	-	L2E1CK201	1	1	1	1	1
		(CHINA)	L2E1CK301	1	1	1	1	1
		(KOREA)	L2E1CK401	-	-	-	1	1
3	SCOOP	(240DNE,-C,-21,-23,-32)	208185-01	-	-	-	-	-
4	INLET HOSE	TC138-AF-HY	P03534-01	1	1	1	1	1
5	OUTLET HOSE	L(1500mm)	452365-01	1	1	1	1	1
6	BRACE	-	4Y5926M01	2	2	2	2	2
7	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0512S0	2	2	2	2	2
8	HEX HEAD BOLT	-	FBH0816S0	2	2	2	2	2
9	NUT	-	FNH108S0	2	2	2	2	2
10	WASHER	-	4X8293-01	4	4	4	4	4
11	ICE SHOOT G	(240XNE,-21,-23,-32) (240XSNE, -23)	2H9615G01	1	1	1	1	1
12	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	(240XNE,-21,-23,-32) (240XSNE, -23)	FBK0410S0	4	4	4	4	4
13	WIRE SADDLE	(240XNE,-21,-23,-32) (240XSNE, -23)	428060-03	2	2	2	2	2
14	INSTRUCTION MANUAL	-	121594L01	1	1	1	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

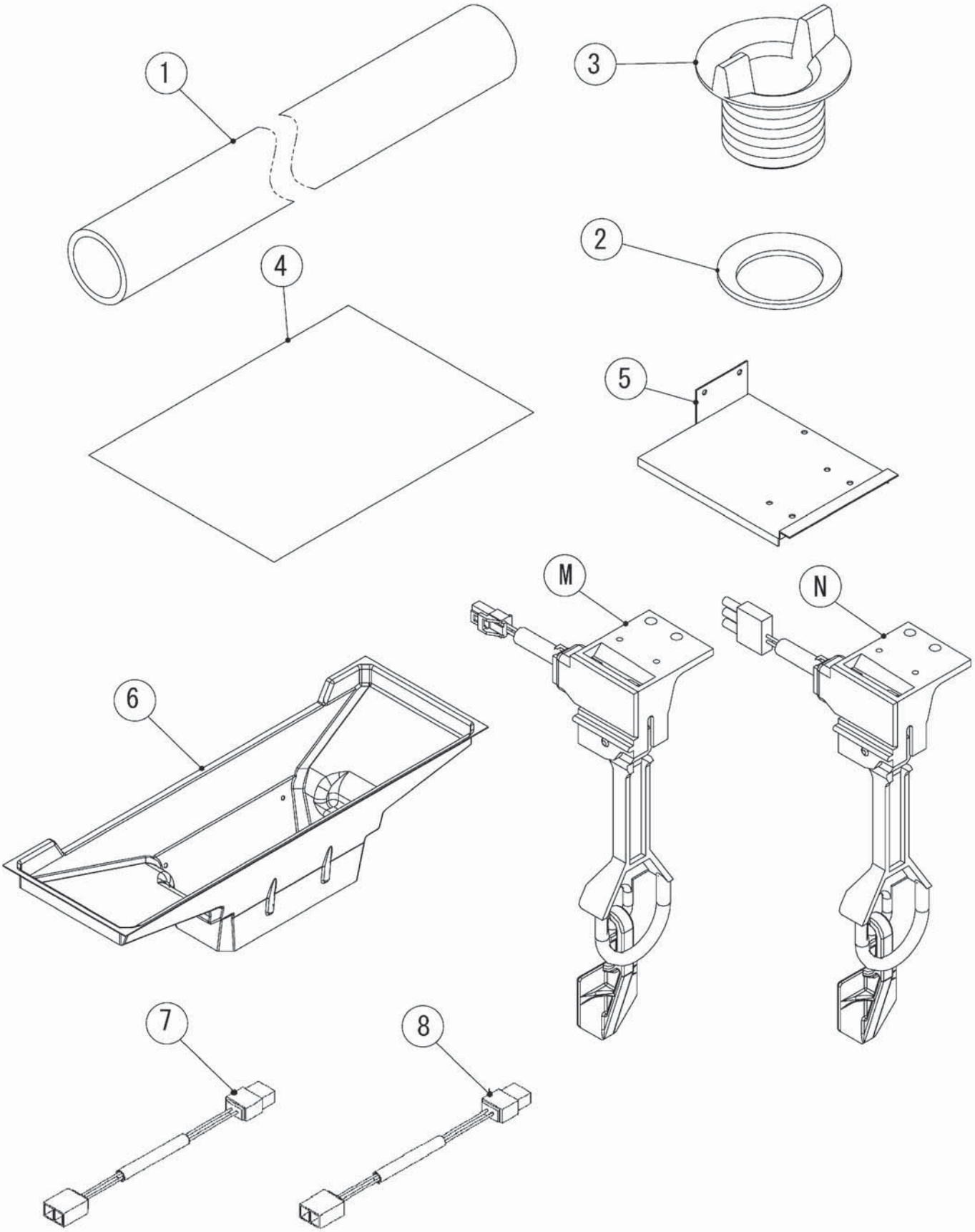
MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **K. ACCESSORIES**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
1	INSTRUCTION MANUAL	-	L1E1CK204	1				
		(CHINA)	L1E1CK301	1				
		(KOREA)	L1E1CK401	1				
		(HL)	L1E1CK113	1				
2	INSTLATION MANUAL	-	L2E1CK201	1				
		(CHINA)	L2E1CK301	1				
		(KOREA)	L2E1CK401	1				
4	INLET HOSE	TC138-AF-HY	P03534-01	1				
5	OUTLET HOSE	L(1500mm)	452365-01	1				
6	BRACE	-	4Y5926M01	2				
7	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0512S0	2				
8	HEX HEAD BOLT	-	FBH0816S0	2				
9	NUT	-	FNH108S0	2				
10	WASHER	-	4X8293-01	4				
11	ICE SHOOT G	(240XNE,-21,-23,-32) (240XSNE, -23)	2H9615G01	1				
12	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	(240XNE,-21,-23,-32) (240XSNE, -23)	FBK0410S0	4				
13	WIRE SADDLE	(240XNE,-21,-23,-32) (240XSNE, -23)	428060-03	2				
14	INSTRUCTION MANUAL	-	121594L01	1				

L. OPTIONAL PARTS

(K−1) and later



HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **L. OPTIONAL PARTS**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
M	BIN SWITCH AY	-	3Y5244A01	1	1	1	1	1
N	BIN SWITCH AY	-	3Y5245A01	1	1	1	1	1
1	DRAIN PIPE	-	4Y5987P01	1	1	1	1	1
2	PACKING	-	413857-01	1	1	1	1	1
3	DRAIN YOKE	-	418296-01	1	1	1	1	1
4	INSTALLATION SHEET-DRAIN KIT	-	372945L01	1	1	1	1	1
5	BRACKET-BIN CONTROL SWITCH	-	4Y5943M01	1	1	1	1	1
6	ICE SHOOT G	-	2H9615G01	1	1	1	1	1
7	CABLE (A) -KIT	-	4Y5177G01	1	1	1	1	1
8	CABLE (B) -KIT	-	4Y5179G01	1	1	1	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

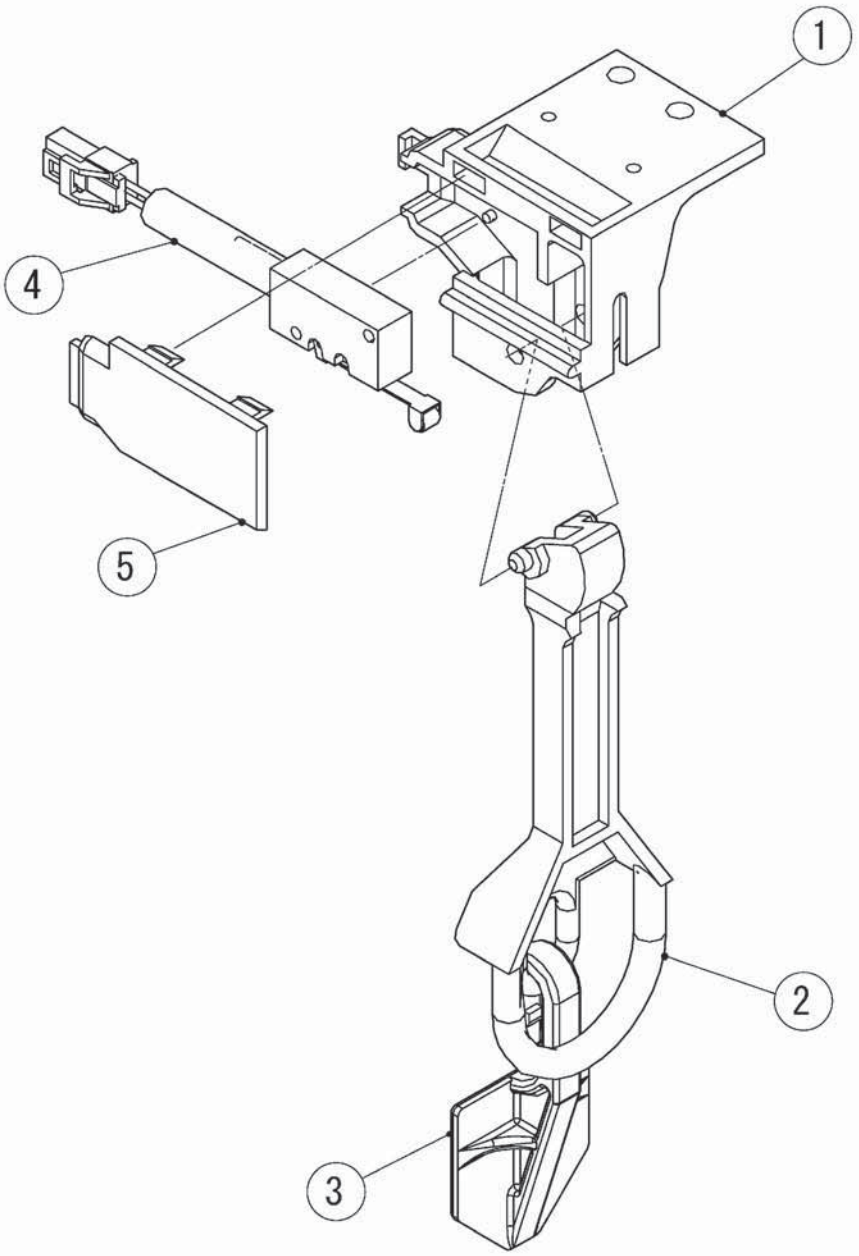
MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **L. OPTIONAL PARTS**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
M	BIN SWITCH AY	-	3Y5244A01	1				
N	BIN SWITCH AY	-	3Y5245A01	1				
1	DRAIN PIPE	-	4Y5987P01	1				
2	PACKING	-	413857-01	1				
3	DRAIN YOKE	-	418296-01	1				
4	INSTALLATION SHEET-DRAIN KIT	-	372945L01	1				
5	BRACKET-BIN CONTROL SWITCH	-	4Y5943M01	1				
6	ICE SHOOT G	-	2H9615G01	1				
7	CABLE (A) -KIT	-	4Y5177G01	1				
8	CABLE (B) -KIT	-	4Y5179G01	1				

M.BIN SWITCH ASSY

(K−1) and later



HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **M. BIN SWITCH ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	SWITCH BOX	-	2H2043-01	1	1	1	1	1
2	SWITCH ACTUATOR	-	3H1369-01	1	1	1	1	1
3	DETECTOR	-	311044-01	1	1	1	1	1
4	MICRO SWITCH G	-	4Y6741G01	1	1	1	1	1
5	SWITCH BOX COVER	-	4H8785-01	1	1	1	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

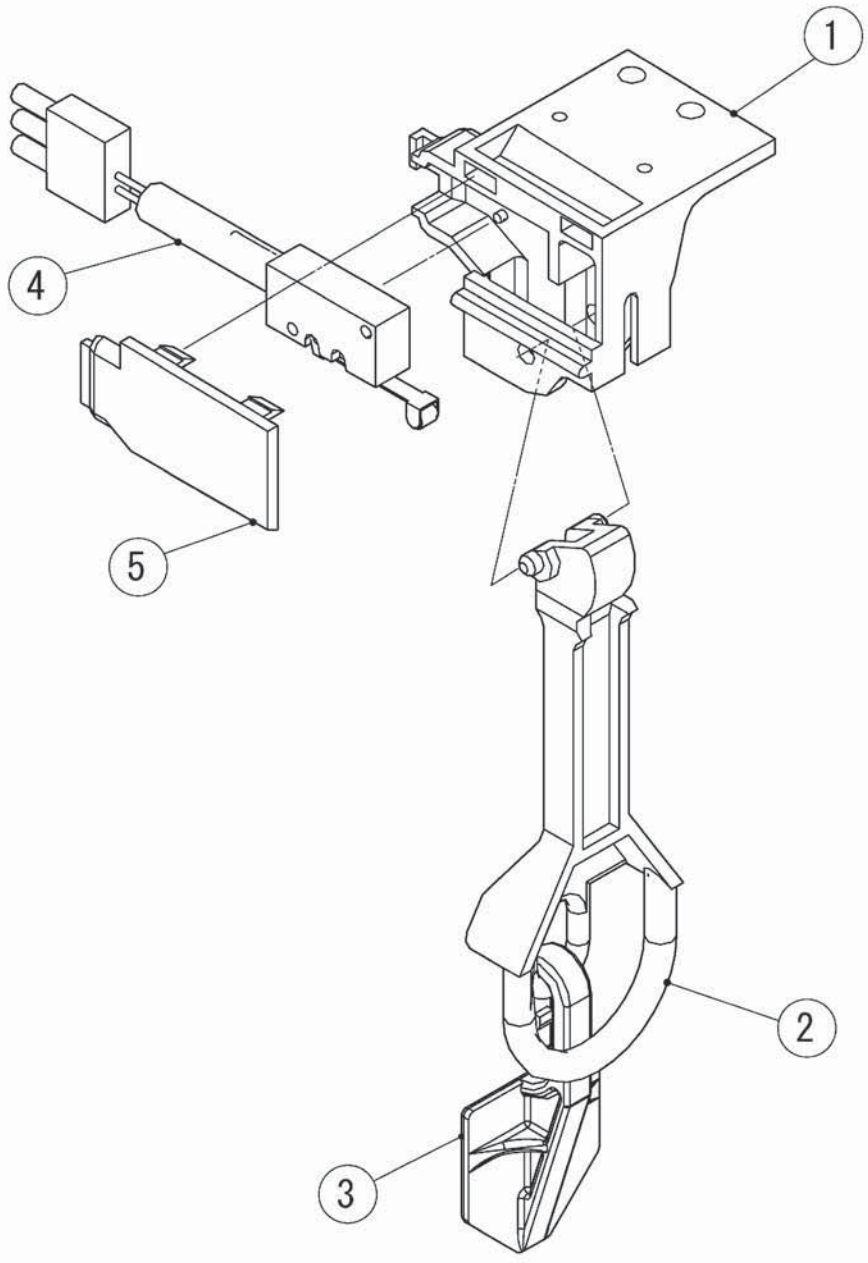
MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **M. BIN SWITCH ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
1	SWITCH BOX	-	2H2043-01	1				
2	SWITCH ACTUATOR	-	3H1369-01	1				
3	DETECTOR	-	311044-01	1				
4	MICRO SWITCH G	-	4Y6741G01	1				
5	SWITCH BOX COVER	-	4H8785-01	1				

N.BIN SWITCH ASSY

(K−1) and later



HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **N. BIN SWITCH ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	SWITCH BOX	-	2H2043-01	1	1	1	1	1
2	SWITCH ACTUATOR	-	3H1369-01	1	1	1	1	1
3	DETECTOR	-	311044-01	1	1	1	1	1
4	MICRO SWITCH G	-	4Y6788G01	1	1	1	1	1
5	SWITCH BOX COVER	-	4H8785-01	1	1	1	1	1

HE,GENERAL(50Hz)(60Hz),HSP,AUSTRALIA,CHINA,KOREA(60Hz)

MODEL：**IM-240DNE(-C,-21,-23,-32)**
IM-240XNE(-21,-23,-32)
IM-240DSNE(-23)
IM-240XSNE(-23)

TITLE： **N. BIN SWITCH ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2				
1	SWITCH BOX	-	2H2043-01	1				
2	SWITCH ACTUATOR	-	3H1369-01	1				
3	DETECTOR	-	311044-01	1				
4	MICRO SWITCH G	-	4Y6788G01	1				
5	SWITCH BOX COVER	-	4H8785-01	1				