



Operating- and servicemanual BAKER SF 950 / SF 950plus G

When installing this appliance, it is of great importance to make sure that the size of the room, where the cabinet is to be installed, is being taken into consideration, in order to comply with safety regulations. For further explanation look under "Location".



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Contents

Intended use	4
Safety information	5
Location.....	6
Placement of multiple units next to each other	8
Defrost water	9
General description	10
Refrigerant / GWP value	11
Climate / temperature class	11
Electrical connection	12
General use.....	13
Commissioning.....	15
Connection, display and loading of the software	16
Initial defrosting of the evaporator (connection when the unit is cold).....	17
Storage program (connection when the unit is warm)	17
Display of the setpoint (temperature setting) in the storage program.....	18
Setting of the setpoint (temperature setting) in the storage program	18
Regulation in HCL, PCL, SCL	19
Time-controlled cooling "HCL"	20
Temperature-controlled cooling (Hard Chill).....	21
Temperature-controlled cooling (Soft Chill)	22
Thawing program	23
Manual defrosting of the evaporator	23
Automatic defrosting of the evaporator	23
The user menu	24
Dry cooling	25
Alarm and error messages on the display	25
Deleting alarm messages.....	26
Door monitoring.....	26
Cleaning the condenser filter / resetting the FILTER alarm.....	27
Door closing mechanism.....	28
Power failure	28
Cleaning	28
Door gaskets	29
Long term storage	29
Service	30
Disposal.....	31
Servicemenu	32
Parameter list	33
Electronic controller, overview	37
Changing the door hinge side	39
EC-Declaration of conformity	45
Wiring diagram SF 950 G.....	46
Wiring diagram SF 950plus G	47
Piping diagram	48

Thank you for choosing a quality product from Gram Commercial.

This manual will advise you how to install, use and maintain your new product.

Before our products leave the factory, they undergo a full function and quality test.

Should you nevertheless experience problems with the product, then contact your local dealer. Gram Commercial representatives and dealers placed all over the world are ready to help you.

Please refer to your dealer for information about the warranty coverage of your new Gram product.

Any warranty is subject to correct use according to specifications in this user manual, where e.g. common maintenance and eventual repairs are carried out by authorized technicians with proper knowledge of the product and only using original spare parts.

Changes in installation and other use of the product than prescribed in this manual, might affect the operation and durability of the product.

The manual is written according to our current technical knowledge. We constantly work on updating this information, and we reserve the right to make technical changes.

Intended use

This product is designed for chilling or freezing of bakery products.

The product is only to be used for the purpose for which it has been expressly designed. Any other use could cause that the products stored in the appliance are not kept at the right temperature.

The product is not suited for storing blood plasma, laboratory samples, pharmaceuticals or similar substances. The manufacturer will not be held liable or responsible for any damage caused by improper, incorrect or unreasonable use of the product.

Safety information

Important

Description of symbols used in this manual.



Warning Lacking observation to these instructions might result in accidents with personal injury.



Important If these instructions are not observed, the product might be damaged or destroyed.

Be aware that Gram Commercial has taken precautions to ensure that the safety of the product is in order.

Please read carefully the following information regarding safety.



It is important, that every person intended to use or install the product, does have access to this manual.



This appliance is not intended for use by persons with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.



Children should be supervised to ensure that they do not play with the appliance.



The appliance might contain parts with sharp edges in the compressor compartment, and in the inside compartment.



The appliance is not to be transported on a sack truck, there is a danger of losing the balance, causing danger to persons.



Prior to locking the cabinet door, it is crucial to inspect the inside of the cabinet in order to prevent confinement of persons.



Do not store explosive substances such as aerosol cans with a flammable propellant in the appliance.



Do not use electrical appliances inside the food storage compartment of the appliance.



Do not pull the power cord to disconnect the appliance, or when moving the appliance.

Location

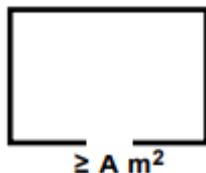
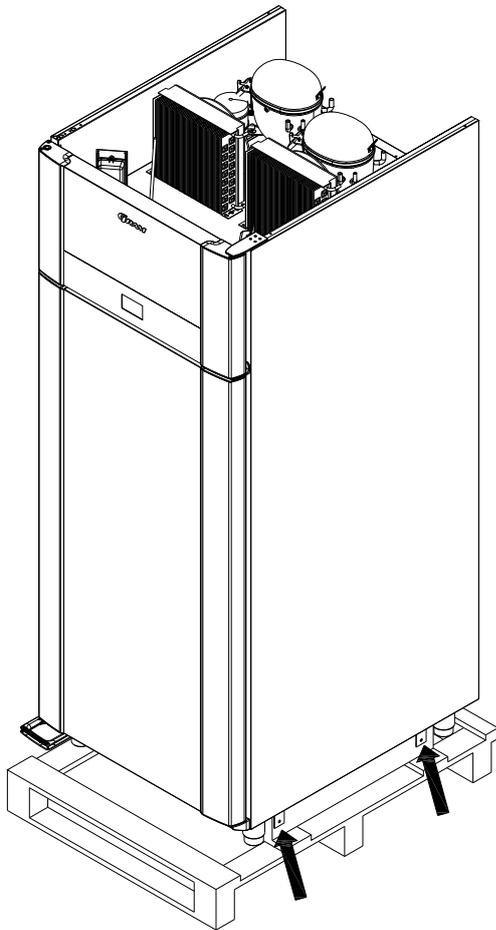
When receiving the product, check the packaging material for damage.

If any damage occurs at the packaging material, it should be considered if the product might have been damaged too. If the damage is substantial, please contact your dealer.

The transport pallet can be removed by loosening the screws that fasten the pallet to the product.



This task requires at least 2 persons. The heaviest part of the product is at the top. Be aware of this, when removing the transport pallet.



This appliance shall be installed in a room with a floor area not less than the marked minimum room floor area shown with a numeric value where the A is on the pictogram to the left of this text.

An example:

If the text below the square is: $\geq 11 \text{ m}^2$ – It does mean that the room in which the appliance is to be placed must have a floor surface area of at least 11 m^2 . The label indicating this minimum floor area size is positioned next to the name plate. (For positioning of the name plate see Fig. 7)



When installing / building in this product, it is imperative to ensure proper ventilation around the cabinet. In order to do so, the following demands must be met.

- Minimum free height above the cabinet 500 mm
- Minimum free space behind the cabinet 50 mm (distance created by the two distance pieces mounted on the back of the cabinet)
- Do not obstruct any ventilation openings in the appliance enclosure or in the structure for building in.



If the cabinet has been transported in horizontal position it must stand upright at least 2 hours before it is started to allow the oil from the compressor to run back.



Because of the heavy weight of the product, the floor might be damaged or scratched when moving the product.



Correct set up gives the most effective operation.



The product should be located in a dry and adequately ventilated room.



To ensure efficient operation, it may not be placed in direct sunlight or against heat-emitting surfaces. The product is designed to operate in an ambient temperature between +16°C and +40°C.



Avoid placement of the product in a chlorine/acid-containing environment (swimming bath etc.) due to risk of corrosion.



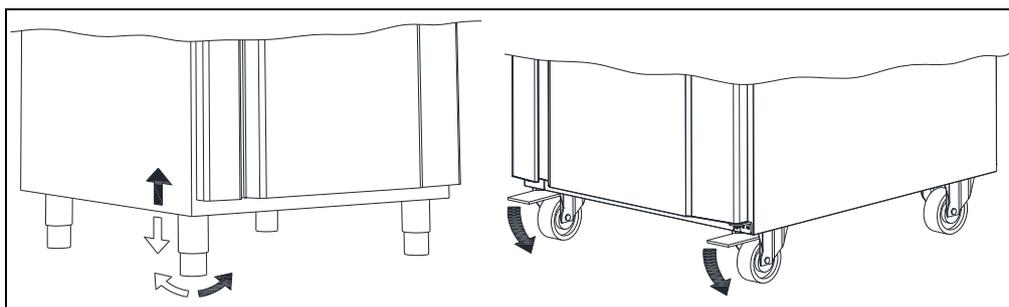
The product and parts of the interior is equipped with a protecting film, which should be removed before use.

Clean the product with a mild soap solution before use.

The set up place must be level and horizontal.

For versions with legs, use the adjustable legs to make sure that the product stands level and upright.

For versions with castors, the locking devices of the two front castors must be activated, when the product is in place. The base must be level, and the product may not be placed on frames or the like.



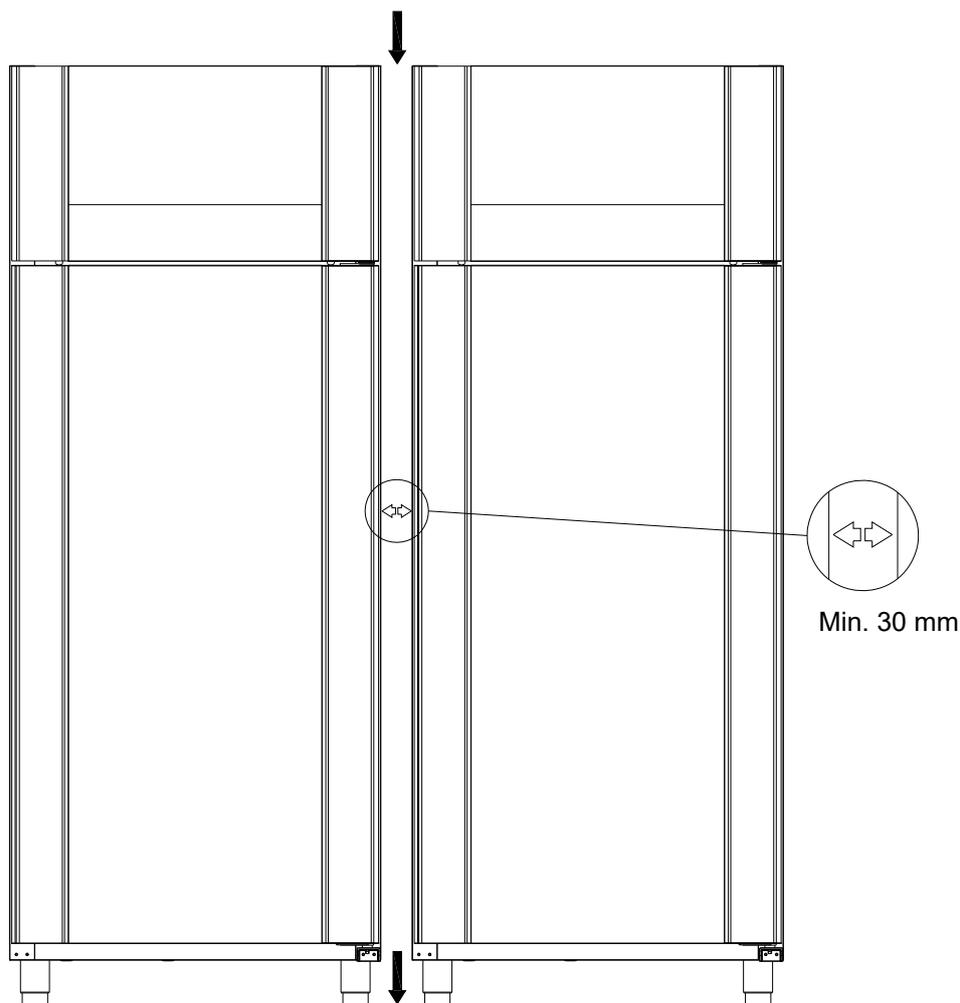
Placement of multiple units next to each other

Depending upon the temperature and humidity at the installation location as well as the correct values being set, water contained in the surrounding air may condense on the surface of a refrigerator (condensation formation) due to the design.

If multiple refrigerators or freezers are placed next to each other, then this condensation effect is stronger, plus a smaller amount of air would then circulate between the units. Hence, the minimum distance between the units must be **30 mm**.

This space must not be closed off at its top or bottom, however due to aesthetical considerations it may be covered in the front by, for example, a stainless steel panel. In order to be able to clean this space, the panel must be detachable.

If it is not possible to establish free air circulation at the bottom via, for example, installation on a pedestal, then the space must not be fully sealed at the front.



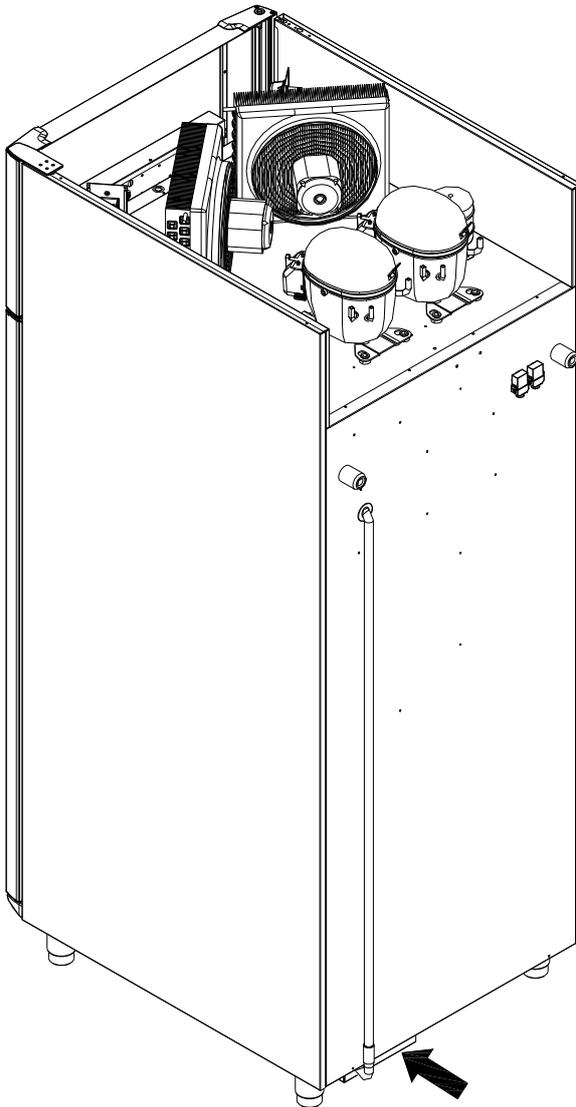
Defrost water

The product produces water during defrosting, which is led into a tray under the product.

An electrical heating element, placed in the tray, re-evaporates the water.

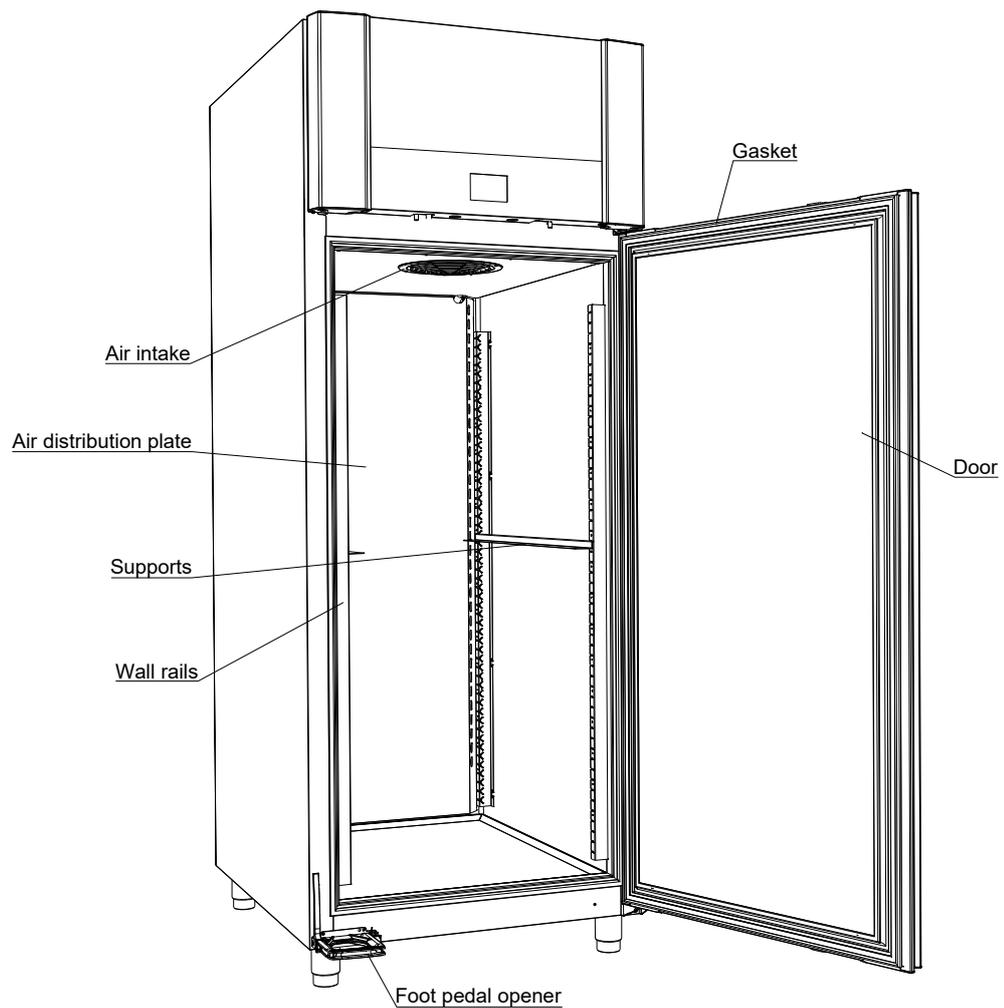
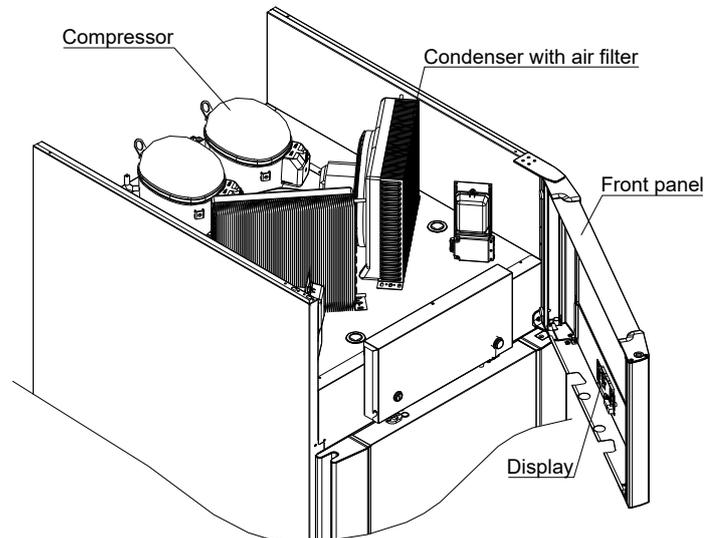


It is recommended to clean the tray and corresponding parts at least once a year.
Remember to disconnect the cabinet before cleaning.
Be careful not to damage the heating element during cleaning.



General description

SF 950 / SF 950plus

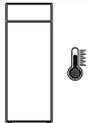


Refrigerant / GWP value

	Refrigerant	Charge kg	GWP	CO ₂ equivalent
BAKER SF 950 G	R290	2 x 0,232	3	1,392
BAKER SF 950plus G	R290	2 x 0,247	3	1,482

Climate / temperature class

Products in this category are tested according to the following climate classes. Information about the climate class applicable for the different products can be found at the name plate (see fig.7)

Climate class	
3	25°C / 60 % RH
4	30°C / 55 % RH
5	40°C / 40 % RH

Electrical connection

Read the text below thoroughly before electrical connection.



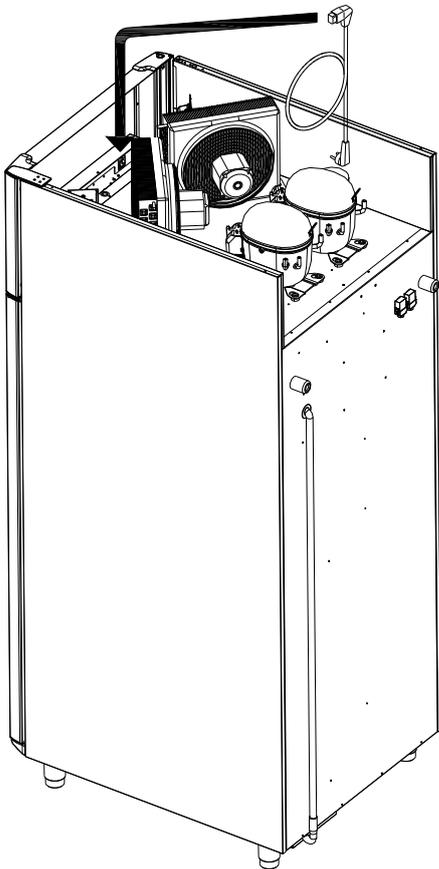
The product is intended for connection to alternating current. The connection voltage (V) and frequency (Hz) are shown on the name plate in the cabinet. Only the supplied cord is to be used.



Never use an extension cord for this appliance!
If a wall socket is placed in a longer distance than the length of the supplied power cord, contact an electrician to establish a wall socket within the range of the supplied power cord.



If the product is defective, it must be examined by an authorized technician with proper knowledge of the product during the guarantee period.
Outside the guarantee period, it is advisable to use the service advised by your dealer. If this is not the case, assistance is required from an authorized technician with proper knowledge of the product.



Always disconnect the power if interruptions in power supply occur, and when electrical parts are removed/put on, and before cleaning and maintenance of the product.

Repairing of electrical/technical parts may only be performed by authorized technicians with proper knowledge of the product.

Do not use the product before all coverings are installed, so that live or rotating machine parts can not be touched.

The product is not to be used outdoor.

All earthing requirements stipulated by the local electricity authorities must be observed. The plug and wall socket should then give correct earthing. If necessary, contact an electrician.



Make sure the product is switched off at the socket before service is performed on electrical parts. It is not sufficient to switch off the product by the START/STOP key as there will still be voltage to some electrical parts of the product.

General use



Do not block vent holes in the front panel.



Do not damage the refrigeration system parts.



During normal operation, some parts of the refrigeration system in the compressor compartment might reach high temperatures, and could therefore cause burns if touching these components.



Do not use electrical devices inside the product.



To ensure correct and efficient air flow in the cabinet, the shaded areas must be kept free of items. (see Fig. 5)



All items to be stored, that are not wrapped or packed, must be covered in order to avoid unnecessary corrosion of the inner parts of the cabinet.



If any controller parameters are changed from default, this could cause that the product is not functioning normally, and harmful temperatures could damage items that are kept inside the product.



If the product is turned off, wait minimum 3 minutes before turning it on again. This is to protect the compressor from damage



Do not store explosive substances such as aerosol cans with flammable propellant in this appliance.

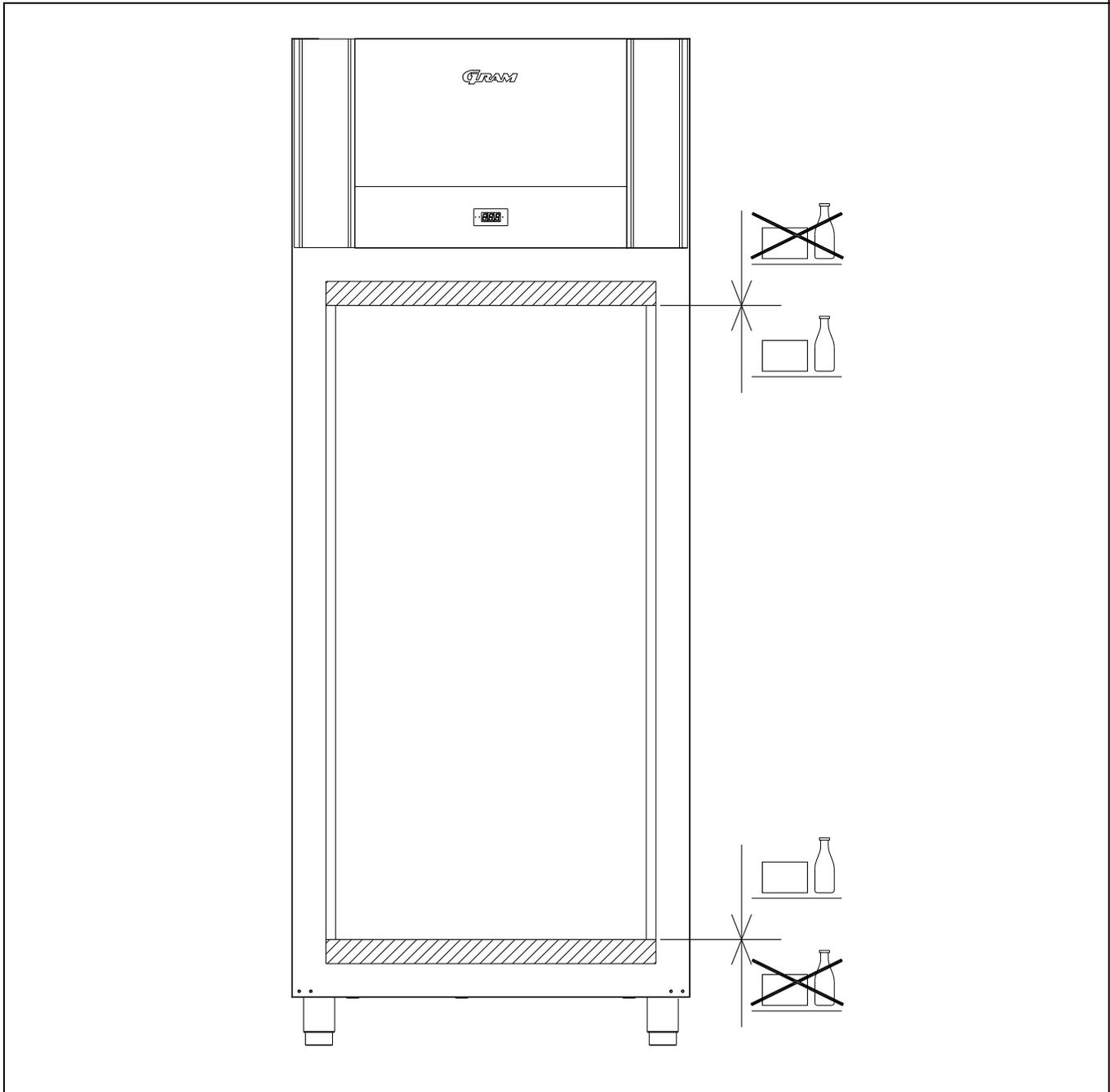
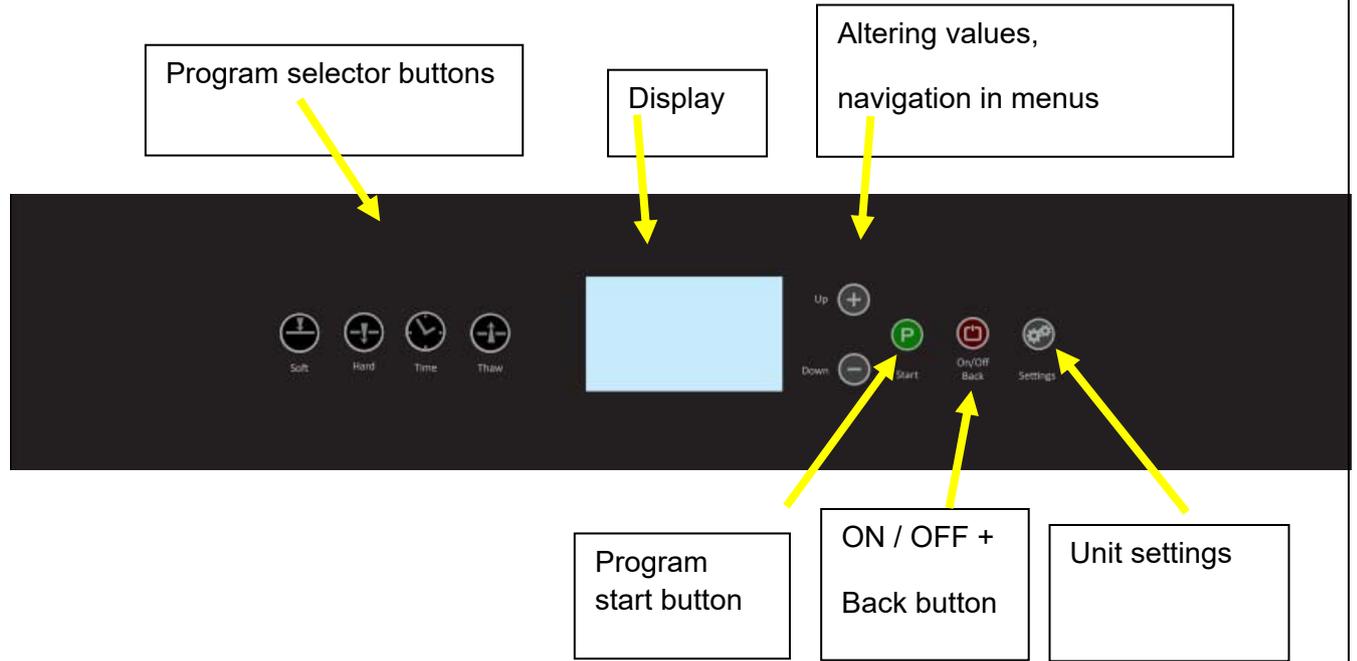


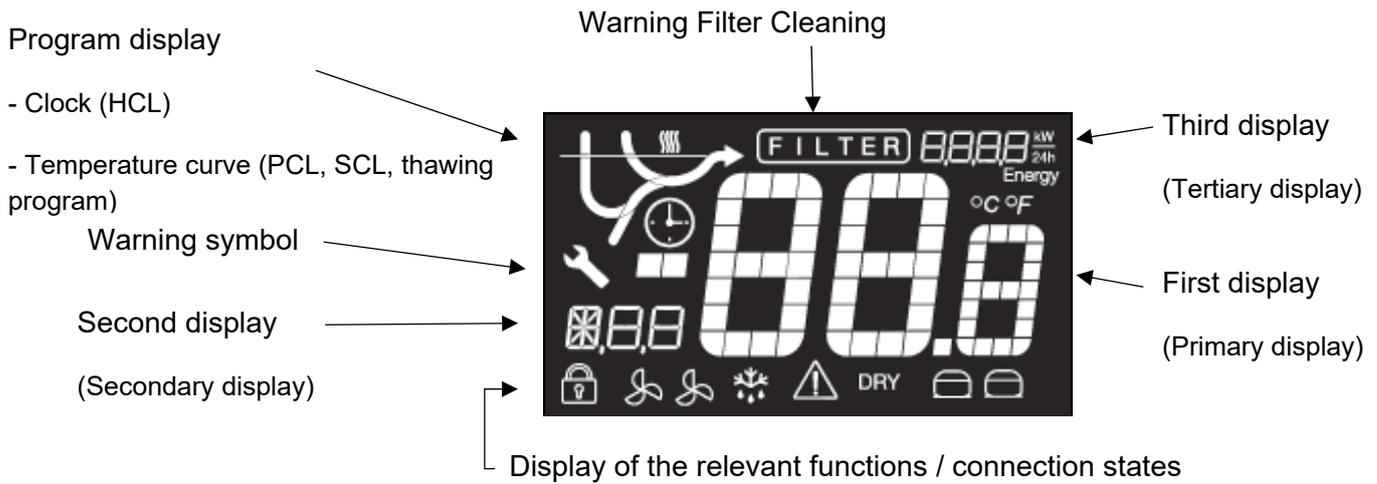
Fig. 5

Commissioning

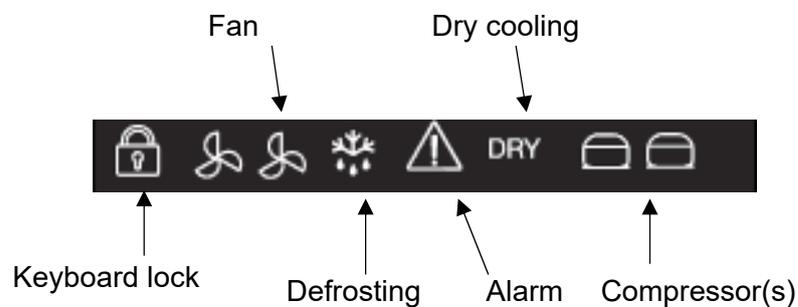
Overview of the control panel:



Overview of the display:



Function bar:



Connect the cabinet to the mains.



Please note! During maintenance and repairs, it must be ensured that the unit has no voltage applied to it. So take the plug out of the socket, or shut off the power! It is NOT sufficient to switch the unit off with the START/STOP button, since the unit in such case still has the mains voltage applied to it.

Connection, display and loading of the software



Switch the unit on with the on/off button

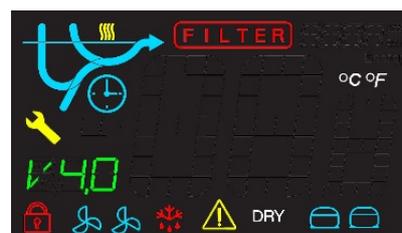
Once the unit has been connected up, all segments in the display will light up in white for approx. 3 seconds (display test).



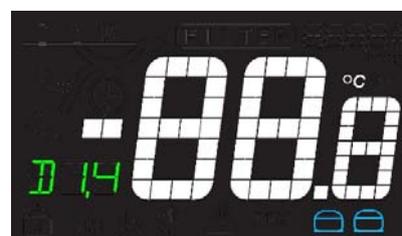
Subsequently, the selected program will be shown on the secondary display - "P07" in this case. The program "P07" controls 2 compressors. Hence both compressor symbols will light up in blue.



Afterwards, all used segments will be displayed in their respective colours. The secondary display will also show the software version - "4.0" in this case.



Finally, the secondary display will show yet another version number for the software. When this display ends, the unit is ready for operation, and the temperature is shown in the primary display.

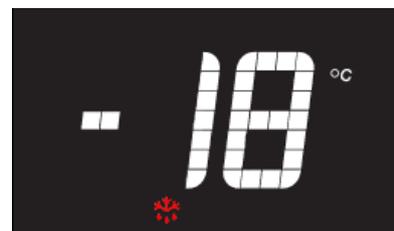


Initial defrosting of the evaporator (connection when the unit is cold)

If the unit is in use and it is cold in the room, the program starts with a defrosting cycle:

In connection with this, the display shows the temperature internally within the unit.

The defrosting symbol is lit up:



Do not use pointed or sharp objects to make defrosting go faster!

Storage program (connection when the unit is warm)

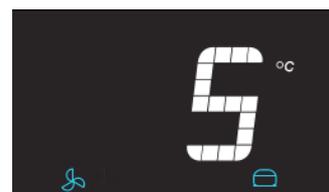
If the unit is started in a warm state (normal room temperature internally inside the unit), then it will immediately switch to the storage program

In connection with this, the display shows the temperature internally within the unit.

When the storage program has been activated, only one of the compressors will be working.

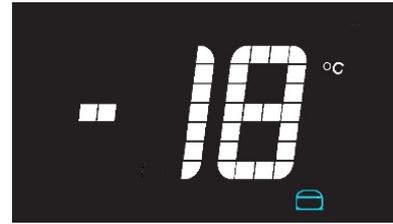
The fan will run at a low RPM figure (SF950plus).

Hence only one of the two compressor symbols will be lit. In addition, the symbol for the evaporator fan will be displayed.



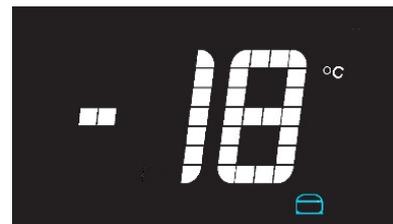
Display of the setpoint (temperature setting) in the storage program

Press the P button, and hold it in.
The display then shows the "desired value" and thereby the temperature setting.

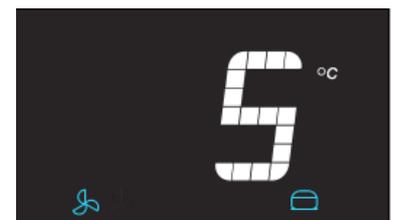


Setting of the setpoint (temperature setting) in the storage program

Press the P button, and hold it in. The display then shows the "desired value" and thereby the temperature setting. When the \oplus or \ominus button is lightly pressed (the P button continues to be held in), the value is increased or lowered.



When the P button is released, an auditory signal is issued and the value is saved. The display once again will show the internal temperature within the unit.



Regulation in HCL, PCL, SCL

Under lagerkøling kører fordamperventilatorer ved lav hastighed. I programmer HCL, PCL og SCL tilkobles øjeblikkelig eller forsinket Kompressor 2 og der skiftes til høj blæserhastighed.

During storage, the evaporator fans run at low speed. In the programs HCL, PCL, and SCL compressor 2 is cut in immediately or delayed, and the fans start to run at high speed.

Aggregates:

	Compressor 1	Compressor 2	Fordamperventilator omdrejningstal
Storage	ON / OFF Temperature controlled	OFF	SF 950plus:0 / 50 % Temperatur controlled SF 950: 100 % Temperature controlled
HCL (time controlled)	ON	ON	100 %
PCL (Hardchill)	ON	ON	100 %
SCL (Softchill)	ON / OFF Temperature controlled	ON / OFF Temperatue controlled	50 % / 100 % Temperature controlled

Relay contacts:

	K1	K3	K5
Storage	ON / OFF Temperature controlled	ON / OFF Temperature controlled	OFF
HCL (time controlled)	ON	ON	ON
PCL (Hardchill)	ON	ON	ON
SCL (Softchill)	ON / OFF Temperature controlled	ON / OFF Temperature controlled	ON / OFF Temperature controlled

Time-controlled cooling "HCL"

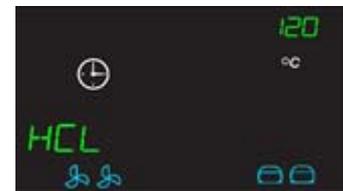


This program is time-controlled only. The air temperature and the temperature of the contents of the cabinet are not taken into account. Both compressors perform the cooling in parallel. The second compressor starts 15 seconds after the first one. When the proper evaporator temperature is attained, the fan will be running audibly with a very high RPM figure (SF950plus).

The program is selected by pressing the button :

When the  button is pressed, it will stay lit continuously, and the ,  and  buttons will blink. The symbol for the clock will light up. The secondary display will show the program name "HCL" and the tertiary display the selected duration in minutes. The symbols for a high fan RPM figure and operation with 2 compressors will be blinking.

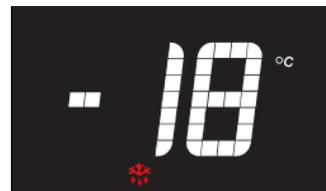
The  and  buttons are used to change the time, and  for starting the program.



While the program is running, the time will count down on the tertiary display. The primary display will show the current temperature inside the unit. In addition, the connected elements will now be continuously lit: both compressors, both fan symbols for a high fan RPM figure (SF950plus).



After the preset period of time expires, an acoustic signal is emitted. After the signal, defrosting is commenced (if such is required based upon the evaporator sensor's temperature). Then it subsequently switches to the storage program. Hence the desired value for the storage program must always be set and checked before starting "HCL"!



Temperature-controlled cooling (Hard Chill)



This program cools down to the selected, desired value at full motor power (controlled with the use of the extra sensor).

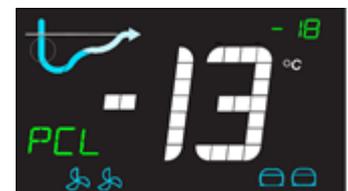
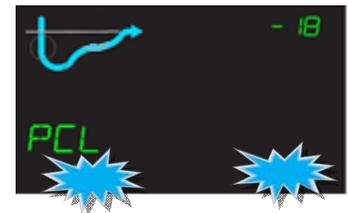
Both compressors perform the cooling in parallel. The second compressor starts 15 seconds after the first one. When the proper evaporator temperature is attained, the fan will be running audibly with a very high RPM figure (SF950plus).

The program is selected by pressing the button :

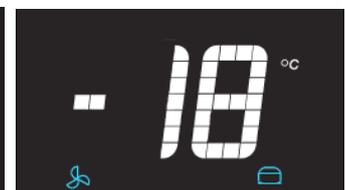
After pressing the button, it will be lit continuously. The , and buttons will be blinking. The curve symbol for Hard Chill will light up. The secondary display shows the program name "PCL", and the tertiary display the selected, desired temperature value.

The and buttons are used to change the desired value, and for starting the program.

The primary display will now show the current temperature in the room, the secondary display the program name "PCL" and the tertiary display the selected, desired temperature value. The curve symbol is now continuously displayed. In addition, the connected elements will now be continuously lit: both compressors, both fan symbols for a high fan RPM figure (SF950plus).



When the desired value is attained, an acoustic signal will be emitted. After the signal, defrosting is commenced (if such is required based upon the evaporator sensor's temperature). Then it subsequently switches to the storage program. Hence the desired value for the storage program must always be set and checked before starting "PCL"!



Temperature-controlled cooling (Soft Chill)

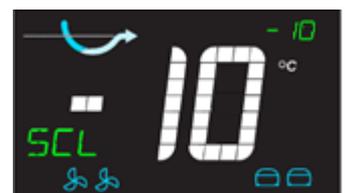
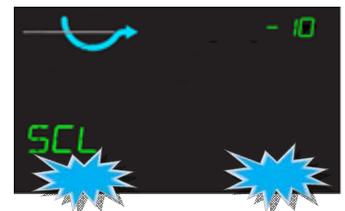


This program gently cools down to the selected, desired value (controlled using room sensor).

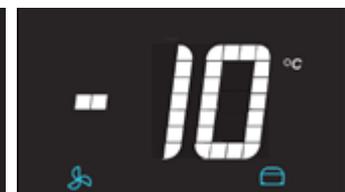
Both compressors perform the cooling in parallel. The second compressor starts 15 seconds after the first one. The fan runs at a high RPM figure (SF950plus). The program is started by pressing the button .

Temperature changes with Soft Chill: The program is governed solely by the room sensor. The air temperature and goods being chilled are thus taken into account. The elapsed time has no effect on the course of the program. The cooling system works with start/stop cycles with a gradient up to the preset storage temperature. The process stops as soon as the temperature value reaches 0 °C, and the controls switch to the storage program.

After pressing the  button, it will be lit continuously. The ,  and  buttons will be blinking. The curve symbol for Soft Chill will light up. The secondary display shows the program name "SCL", and the tertiary display the selected, desired temperature value. The  and  buttons are used to change the desired value, and  for starting the program. The primary display will now show the current temperature in the room, the secondary display the program name "PCL" and the tertiary display the selected, desired temperature value. The curve symbol is now continuously displayed. In addition, the connected elements will now be continuously lit: both compressors, both fan symbols for a high fan RPM figure (SF950plus).



When the desired value is attained, an acoustic signal will be emitted. After the signal, defrosting is commenced (if such is required based upon the evaporator sensor's temperature). Then it subsequently switches to the storage program. Hence the desired value for the storage program must always be set and checked before starting "SCL"!



Thawing program

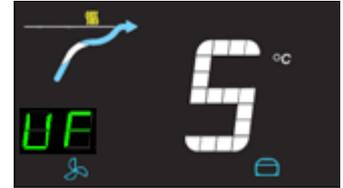


In connection with thawing, a defrosting heating element is used, which is governed by the temperature that the room sensor measures. The thawing program is only able to start when the desired temperature value is set to between +2°C and +8°C.

The program is started by pressing the button .



starts the function.



When the desired value is attained, an acoustic signal will be emitted. After the signal, defrosting is commenced (if such is required based upon the evaporator sensor's temperature). Afterwards, the storage program is switched to.



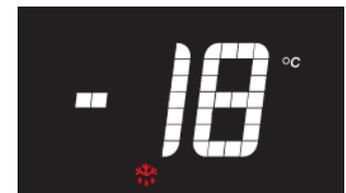
Manual defrosting of the evaporator



Manual defrosting is only possible as initial defrosting:

Start a program: Press on  (wait for 10 seconds).

Press on  in order to end/interrupt the program again. This then causes defrosting to be commenced



Do not use pointed or sharp objects to make defrosting go faster!

Automatic defrosting of the evaporator



The unit performs automatic defrosting 1 to 8 times daily, when the "PCL", "HCL" and "SCL" programs have finished. Defrosting cannot be concluded manually! In connection with this, the internal temperature inside the unit is shown before the defrosting process commences.

The user menu



The user menu is opened by pressing the  button for approx. 3 seconds.

Navigate through the menu using the using the \oplus and \ominus buttons, after which the selected menu item is opened with the button \textcircled{P} . The \oplus and \ominus buttons increase or decrease the value. They are also used to navigate around in the submenu ("LAL"). The manner of procedure is the same in the submenu. Altered values are saved by pressing on \textcircled{P} (receipt acoustic signal!). The menu items or the menu are exited by pressing $\textcircled{\square}$.

Menu item	Description	Settings range	Factory setting
DC	Dry cooling function *	Activation: "ON" Deactivation: "OFF"	OFF
LAL	Local alarm (display)		
LHL	upper boundary value for LAL	+25 ... -35 °C	+25 °C
LHd	Delay for LHL	1 ... 120 min / in steps of 5 minutes	60 min
DA	Door alarm	0 = off / 1 = on	1
Dad	Delay for door alarm	0 ... 15 min	1
BU	Acoustic alarm for LAL	0 = off / 1 = on	1
CAL	Temperature offset (sensor harmonisation)		
CA	Temperature offset sensor input A (room sensor)	-5 ... +5 K / steps of 0.5 K	0.0 K
CE	Temperature offset sensor input A (room sensor)	-5 ... +5 K / steps of 0.5 K	0.0 K
ALL	Relative (escorted) or absolute (fixed) alarm limits	ESC = escorted / FAS = fixed	FAS
DEF	Number of defrosting cycles for each 24 hours	0 ... 8	4

Dry cooling

DRY	<p>Dry cooling function may only be selected via the user menu. The user menu is opened by pressing the button  for approx. 3 seconds. The function can now be switched in or out under the DC menu item, saved with  , after which the menu is exited with  .</p>
------------	---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

Menu item	Description	Settings range	Factory setting
DC	Dry cooling function *	Activation : "ON" Deactivation: "OFF"	OFF

Alarm and error messages on the display

Display	Explanation
OP	The door is open (or the door switch is closed in another manner).
A1	Door alarm "dA" was activated.
A2	Local alarm, maximum value was activated (LHL)
F1	Room temperature sensor is defective. The sensor must be replaced by the service department. The cabinet will still approximately maintain the preset temperature with the use of an emergency program.
F2	If "F2" is shown, the evaporator sensor is defective, or there is extreme icing up of the evaporator. Initially, the unit must be completely defrosted one single time (disconnected, after which the cabinet must stand with an open door for 24 hours), <u>Important - condensation container under the unit may run over in connection with this!</u> If the fault subsequently continues to be displayed, then the service department must replace the sensor as quickly as possible. The preset temperature will continue to be maintained, and the defrosting phase will occur gradually without temperature restrictions.

Display	Explanation
F3*	If "F3" is displayed, there are problems with the condensation sensor. This sensor only protects against overheating, and it has no influence on the temperature regulation in the cabinet. It ought however to be replaced as quickly as possible, so the protection against overheating is re-established
F4*	Faults in the second condensation sensor in connection with units with two cooling motors (see fault message "F3").
F5	Fault in the temperature sensor for PCL (hard chill). The sensor must be replaced, contact the service department. Affects only hard chill
F7*	Overheating of condenser or undercooling, filter mats or condenser fins plugged up, fan defective, ambient temperature too high or low (unit not in operation with ambient temperature of under +16°C)
*does not apply for models with external cooling motors	

Deleting alarm messages

A1	The A1 alarm is deleted by pressing the button  . !Door must be closed first
A2	The A2 alarm is deleted by pressing the button  . !The temperature in the cabinet must first be under the desired maximum temperature (25°C Default)

Door monitoring

When the door is opened, "OP" is shown in the primary display.

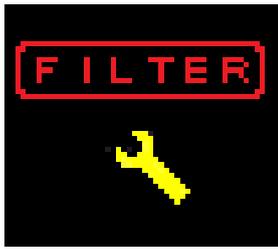


An acoustic signal is emitted, and the "A1" message is shown on the secondary display, if the door at a minimum is open in "Dad", and "BU" is connected.

The acoustic alarm is deleted by pressing  . The alarm indicator only or first shuts off once the door has also been closed.



Cleaning the condenser filter / resetting the FILTER alarm



After 600 compressor running hours the filter must be cleaned. After cleaning the air filter, the controller must be reset to remove the alarms. It can only be reset by using a certain key combination.

Key combination:

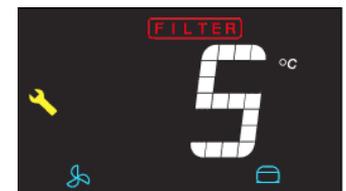
After 600 compressor running hours "FILTER" lights yellow.



After 625 compressor running hours "FILTER" begins to flash and the service symbol lights white.



After 650 compressor running hours "FILTER" flashes red and the service symbol lights lyser yellow.

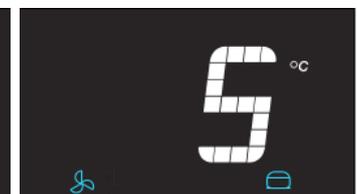
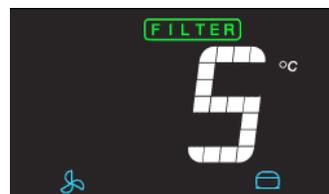


After 675 compressor running hours the alarm symbol lights and an acoustic alarm sounds.

Push 3 x and 3 x :



FILTER symbol lights green for approx. 1 minute, and is then turned off.



Door closing mechanism

The door is equipped with a self-closing system. If the door is opened less than 90°, it will close by itself. If the door is opened more than 90°, it will stay open.

The door can be opened by using the pedal door opener. This leaves both hands free for placing foodstuff inside the cabinet.

Power failure

In the event of a power failure, the control remembers the temperature setting and restarts the product when power is restored. If the power failure persists for some time, the control might revert to the factory setting.

Cleaning

Insufficient cleaning will cause that the product will not work at optimum performance, or eventually it will be defective.



Before cleaning, the product should always be disconnected.



Do not flush the product with water, do not use water jet or steam hose as this may cause short-circuits in the electrical system.



Cleansing agents containing chlorine or compounds of chlorine as well as other corrosive means, **are not to be used**, as they might cause corrosion to the stainless panels of the cabinet and the evaporator.



The compressor compartment and in particular the condenser must be kept free from dust and dirt. This is best done by cleaning the compressor compartment and the condenser air filter with a vacuum cleaner, if dust/flour is the matter. The air filters on the two condensers can be removed and cleaned in hot water (at max. 50°C).



For the external maintenance – use stainless steel polish.



The product should be cleaned internally with a mild soap solution at suitable intervals and checked thoroughly before it is put into operation again.

Door gaskets

This chapter deals with the importance of a well-functioning door gasket.

Gaskets are an important part of a refrigerator/freezer. Gaskets with reduced functionality, reduces the tightness of the cabinet. Reduced tightness might cause increased humidity, internal icing, an iced-up evaporator (leading to reduced refrigeration capacity), and in worst case reduced lifecycle of the cabinet.



Therefore, it is important to be aware of the condition of the gasket. Regular inspection is recommended.

The gasket should be cleaned regularly with a mild soap solution.

If a gasket needs replacement, contact your supplier.

Long term storage

If the product is taken out of operation, and need to be prepared for long-term storage, clean the inside compartment, the door and door gasket thoroughly with a hot soapy damp cloth.

Eventual remnants of food could create mold.

Service

The refrigerating system and the hermetically sealed compressor require no maintenance - they merely must be kept clean.

If refrigeration fails, first investigate whether the unit has been unintentionally disconnected or switched off at the socket, or whether a fuse has blown.

If it is not possible to find the cause of the refrigeration failure, please contact your dealer.



When ordering service for the appliance it is of great importance to make sure that the service technician is qualified to carry out the job. A qualified person does have the appropriate technical training and experience necessary to be aware of hazards to which he or she is exposed in performing a task and of measures necessary to minimize the danger to themselves and other persons.

When reporting a malfunction please state the type and serial number (S/N) / (WWYY) of the cabinet. This information is found on the name plate, see Fig. 7.

Location of the name plate:

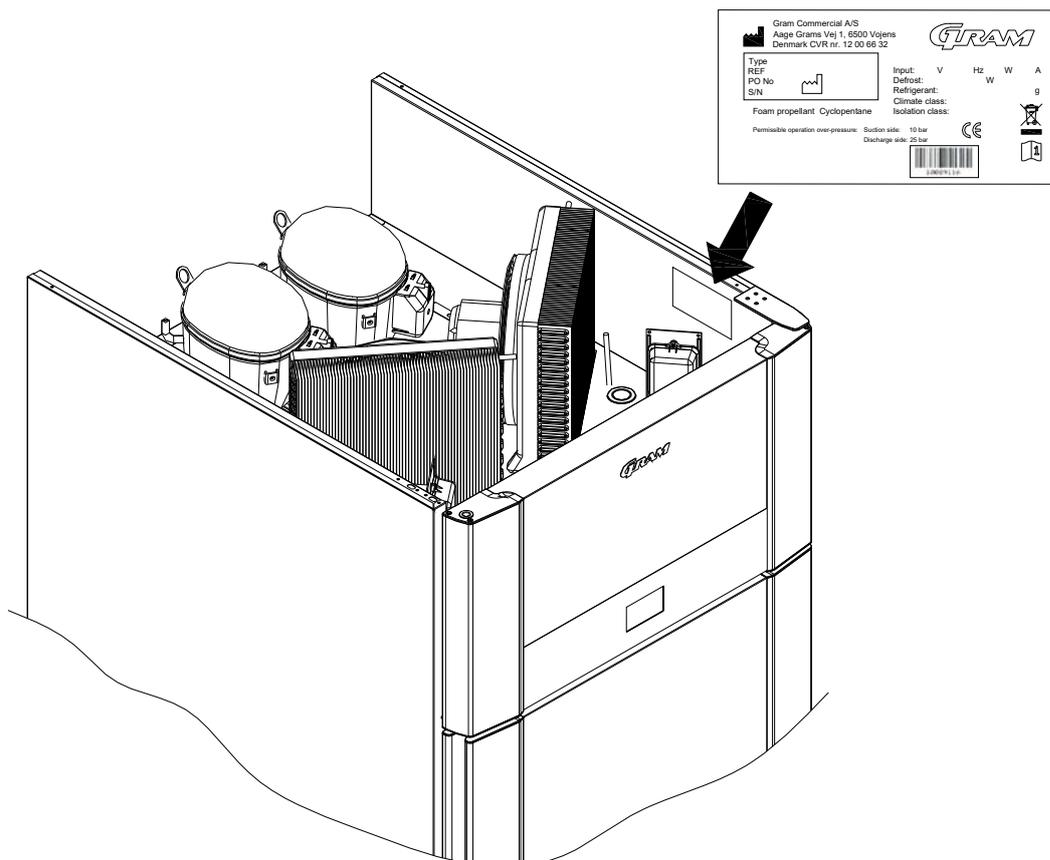


Fig.7

Disposal

 Because the cabinet insulation material of this appliance has been foamed using an environmentally friendly foaming propellant Cyclo-pentane (C₅H₁₀), which at the same time is a flammable gas, this must be taken into consideration when disposing this product. This fact is the reason why there is a yellow label (shown below), on the appliance, stating the chemical composition of cyclo-pentane (C₅H₁₀), just next to the product name plate.



The other thing which must be taken into consideration when disposing this product is the fact that the refrigerant used in this system is Propane (R290), which is also a flammable gas. This is also stated on the appliance by using the “risk of fire / flammable material” triangle which is on the compressor as well as on the above label.

Electrical and electronic equipment (EEE) contains materials, components and substances that can be dangerous and harmful to human health and the environment if the waste (WEEE) is not disposed of properly.

Products that are labelled with a “crossed-out wheelie bin” is considered electric and electronic equipment. The crossed-out wheelie bin symbolizes that waste of this type cannot be disposed of with unsorted municipal waste but must be collected separately.

Contact your local dealer when the product needs to be disposed of.

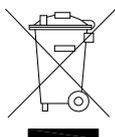
Please be aware of not damaging the refrigeration system and piping when a product is taken out of use. This will prevent the uncontrolled escape of the refrigerant from the refrigeration system.

The below only concerns the United Kingdom.

Disposal of an old cabinet is only available when we are delivering a new one at the same time. Cabinets must be fully defrosted and emptied prior to collection.

Gram recognises that our products for the catering market are considered as WEEE when they become obsolete. To ensure that Gram’s responsibilities are handled correctly and environmentally friendly, we are signed up the largest Business to Business compliance scheme in the UK – B2B Compliance
<http://www.b2bcompliance.org.uk>

B2B Compliance will on our behalf deal with all areas of our responsibilities when collecting and disposing of equipment which fall under the UK WEEE regulations. B2B Compliance can be contacted on telephone number 01691 676124.



Service menu



Service

To enter the service menu, push  +  simultaneously for about 6 seconds.

The first menu option "A" (Alarm settings) is displayed at the secondary display. Menu options "A", "P", "C", "F", "D", "Ter" each have a submenu, options "P-A" ... "P-E" show the temperature of each sensor at the primary display.

The keys  and  are used to navigate through the menus, with  the actual menu option is selected. With  and  the settings are changed, navigation in submenus respectively. Changes are saved by pushing  (A beep sounds for confirmation). Push  to exit the menu/menu option.

	Alarm settings
	"Presentation", Display reading
	"Compressor", Control parameters for compressor
	"Fan", Control parameters for evaporator fan
	"Defrost", Defrost parameters
	"Test Relay" Manual test of relays
	"Probe - A" Room sensor temperature display (Conn. A)
...	... B (evaporator sensor), C, D respectively (condenser sensor)
	"Probe - E" Extra sensor temperature display (Conn. E)

Parameter list

A

Parameter	Description	Setting range	Default	
Alarm settings				
A	A1	Temperature limit for condenser sensor (Compressor stop, Cond.alarm)	0 ... 99 °C	65
	A2	Reset temperature	0 ... 99 °C	40
	A3	Interval for alarm repetition	5 ... 30 min	5

P

Parameter	Description	Setting range	Default	
"Presentation": Display				
P	P1	Display of setpoint after defrosting	0 ... 99 min.	30
	P2	Tolerance for setpoint	00 = +0/-0 / 01 = +1/-1, 02 = +2/-2 / 03 = +3/-3, 04 = +4/-4 / 05 = +5/-5	3
	P3	Display refreshing	0 ... 99 sek.	10
	P4	Temperature scale	Celsius = C / Fahrenheit = F	C

C

Parameter	Description	Setting range	Default	
Compressor				
C	C1	Hysteresis	1=0/-1, 2=+1/-1, 3=+1/-2 4=+2/-2, 5=+2/-3, 6=+3/-3	2
	C2	Upper temperature limit	+25 ... -35 °C	+10
	C3	Lower temperature limit	+25 ... -35 °C	-30
	C4	Pause time for compressor restart	0 ... 30 min.	5
	C5	Condenser sensor configuration	0 = no sensor; 1 = 1 sensor (C); 2 = 2 sensors (C, D)	2
	C6	Compressor stop at door opening	0 ... 15 min.	5

F

Parameter	Description	Setting range	Default	
Fan (evaporator fan)				
F	F1	Evaporator fan start after defrosting	0 ... -10 °C	-1
	F2	Running- /pause time ratio for evaporator fan: Pause	0 ... 10 min.	4
	F3	Running- /pause time ratio for evaporator fan: Running time	0 ... 99 sek.	60



Parameter	Description	Setting range	Default	
"Defrost": Afrimning				
d	d1	No. of defrosts / 24 hours	1 ... 8	4
	d2	Defrost temperature limit	0 til 30 °C	12
	d3	("manual") initial defrosting	0 = On / 1 = Off	0
	d4	Maximum defrost time	10 ... 60 min.	30
	d5	Defrost mode	1 = automatic (depending on setting "d7") 2 = air 3 = electric (defrost heater)	3
	d6	Drip time	0 ...10 min.	2.
	d7	Temperature limit at automatic defrosting	at "d5" = 1: +2 ... +25°C	+4
	d8	Evaporator monitoring, if exceeding, forced defrosting follows	-5 .. -50 °C	-40
	d9	Defrosting by termination of "PCL", "HCL", "SCL"	0 =On ... 1 =Off	1

TEr

"Test Relay" Manual coupling of relays for testing

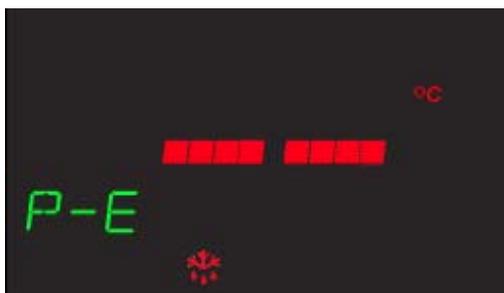
	Parameter	Description	Setting range
TEr	Test Relay		
	TC	Test Compressor 1 + condenser fan	ON ("on") - OFF ("TC")
	TF	Test Evaporator fan	ON ("on") - OFF ("TF")
	Td	Test Defrost heater	ON ("on") - OFF ("Td")
	TL	Test Light	ON ("on") - OFF ("TL")
	tC2	Test Compressor 2	ON ("on") - OFF ("tC2")
	TdP	Test Display and Piezo buzzer, then display of software version at the secondary display.	ON (Start)

P-A P-E

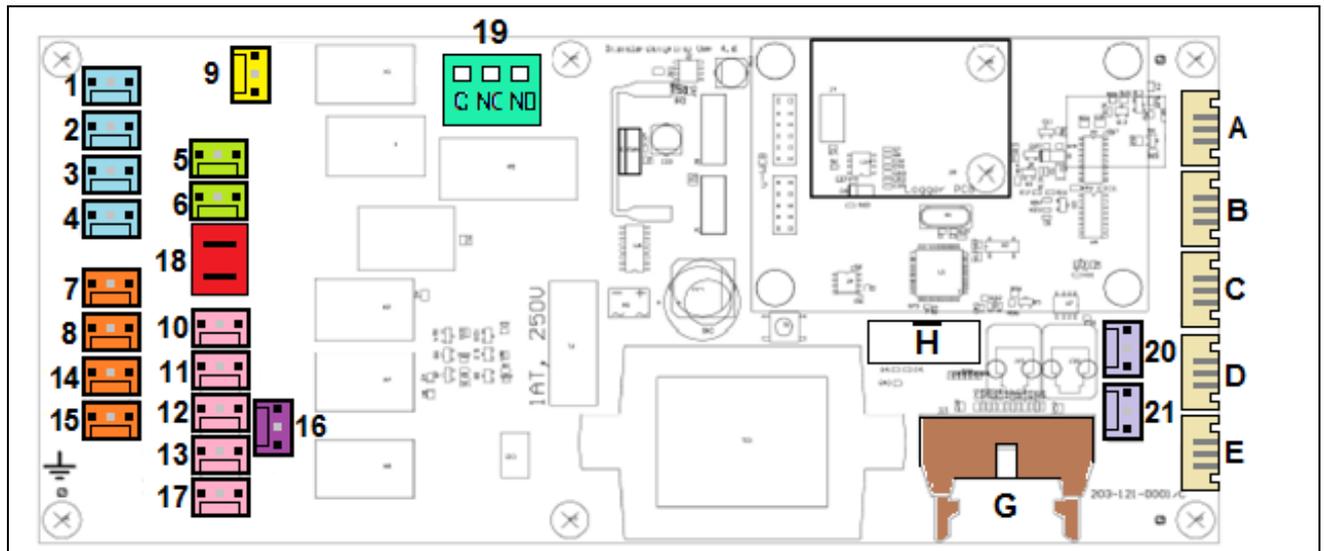
Sensor display

**Sensor Description**

P - A	Temperature sensor A (room sensor)
P - b	Temperature sensor B (evaporator sensor)
P - C	Temperature sensor C (condenser sensor 1)
P - d	Temperature sensor D (condenser sensor 2)
P - E	Temperature sensor E (extra sensor)

**Sensor defective or not connected**

Electronic controller, overview

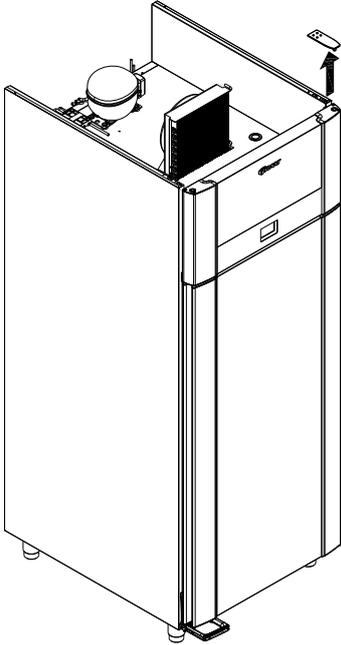


No	Description	Application
1	230V output Rel. K1	Compressor 1, cond.fan, re-evaporation heat (Standard)
2	230V output Rel. K1	Compressor 1, cond.fan, re-evaporation heat (Standard)
3	230V output Rel. K1	Compressor 1, cond.fan, re-evaporation heat (Standard)
4	230V output Rel. K1	Compressor 1, cond.fan, re-evaporation heat (Standard)
5	230V output Rel. K3	Evaporator fan
6	230V output Rel. K3	Evaporator fan
7	230V output Rel. K2	Defrost heat, drain line heat
8	230V output Rel. K2	Defrost heat, drain line heat
14	230V output Rel. K2	Defrost heat, drain line heat
15	230V output Rel. K2	Defrost heat, drain line heat
9	230V output Rel. K4	Light (LED)
10	230V output Rel. K7/K8	100% power, door frame-, drain line-, re-evaporation heat
11	230V output Rel. K7/8	100% power, door frame-, drain line-, re-evaporation heat

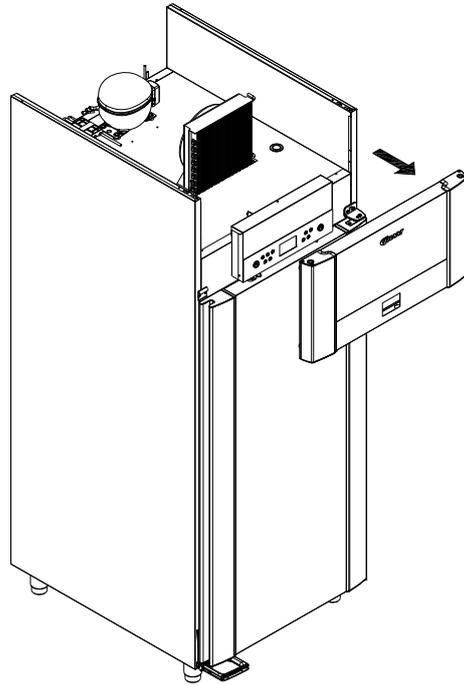
12	230V output Rel. K7/8	100% power, door frame-, drain line-, re-evaporation heat
13	230V output Rel. K7/8	100% power, door frame-, drain line-, re-evaporation heat
17	230V output Rel. K7/8	100% power, door frame-, drain line-, re-evaporation heat
18	230V output./input (K2)	Bridge (safety thermostat for defrost heater)
19	Output Rel. K5	Connection for 1 or 2 compressor operation, high or low fan RPM
16	230V Input	230 Volt input (power supply for controller and relays)
20	digital input	Door switch 1 (NC door open=contact off, 5V)
21	digital input	Door switch 2 (not used)
A	analog input	Room sensor, M2020 (NT 5000)
B	analog input	Evaporator sensor, M2020 (NT 5000)
C	analog input	Condenser sensor 1, M2020 (NT 5000)
D	analog input	Condenser sensor 2, M2020 (NT 5000)
E	analog input	Extra sensor (Soft Chill), M2020 (NT 5000)
G	14 pole Interface	Connection for Display (I2C) and keyboard (Matrix 3x3)
H	10 pole Interface	Programming port ISP

Changing the door hinge side

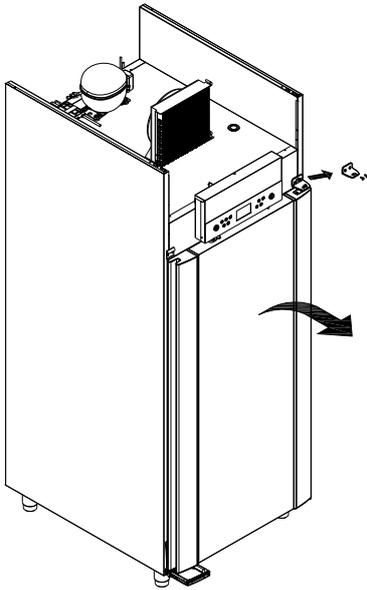
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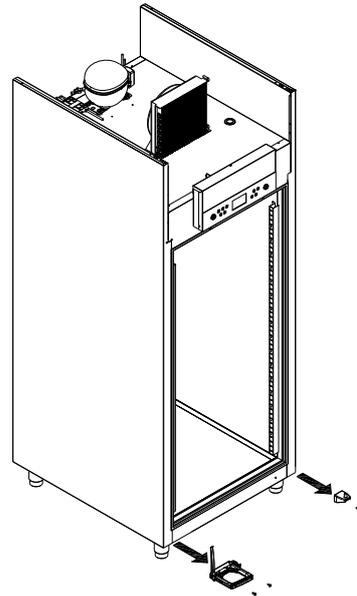
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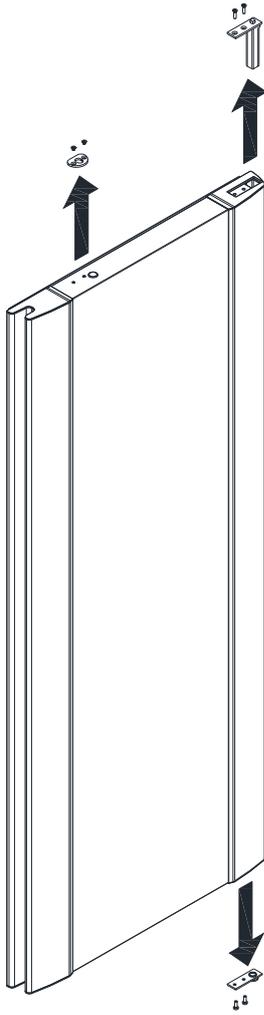
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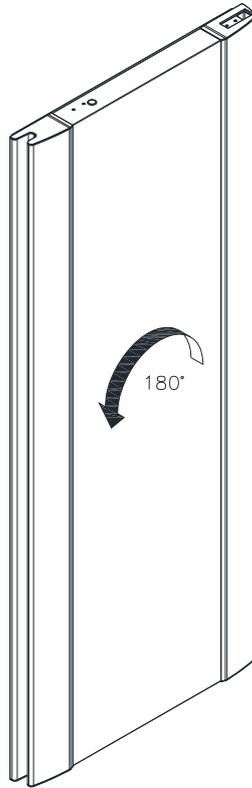
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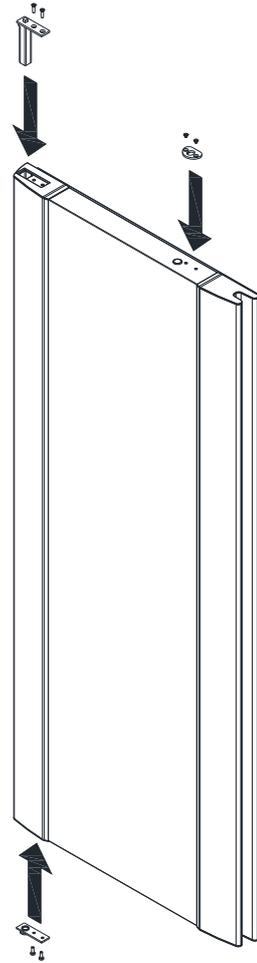
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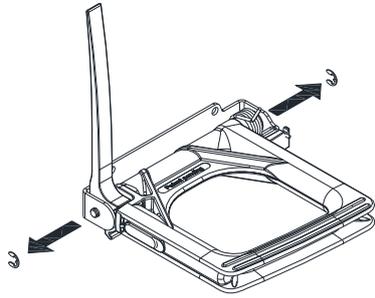
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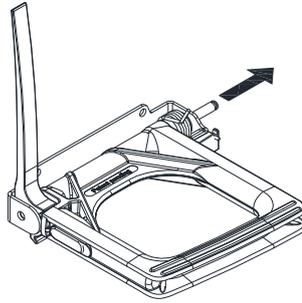
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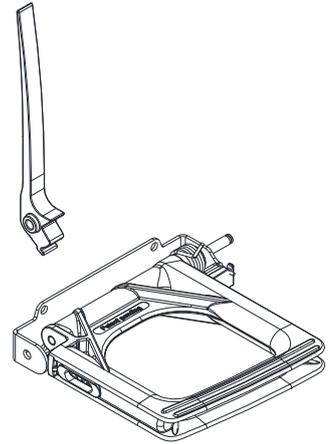
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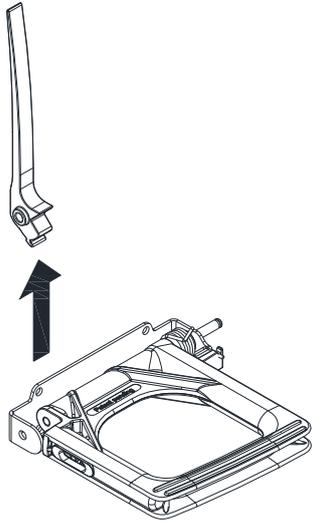
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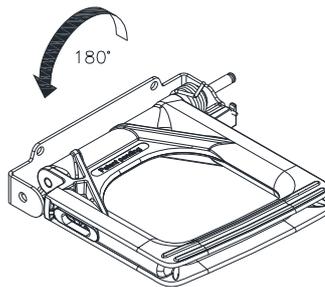
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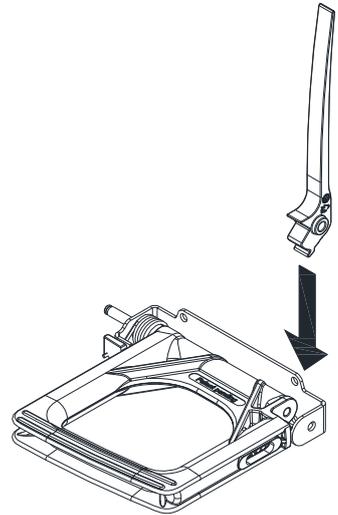
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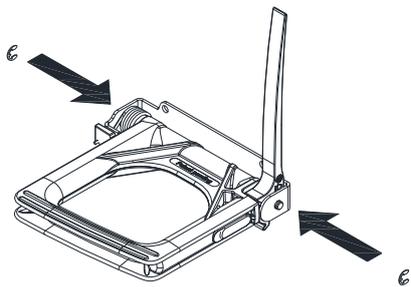
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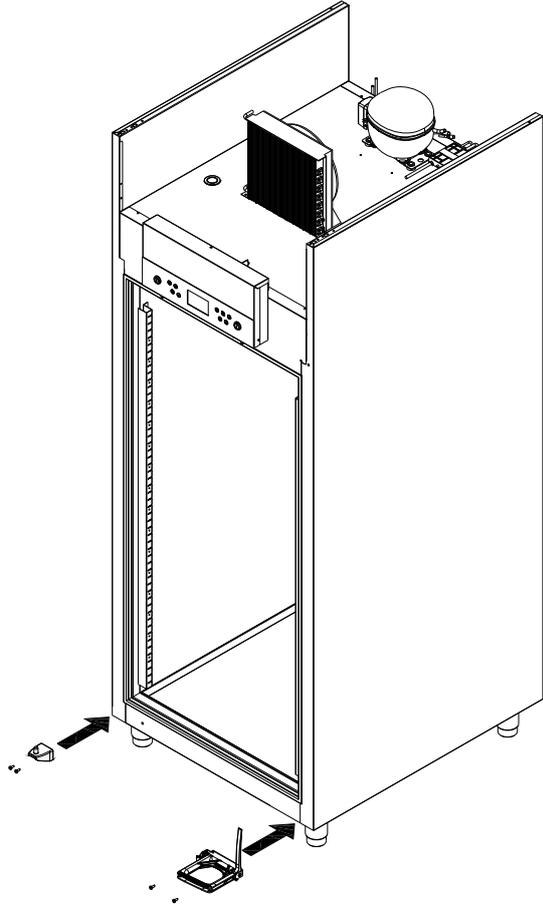
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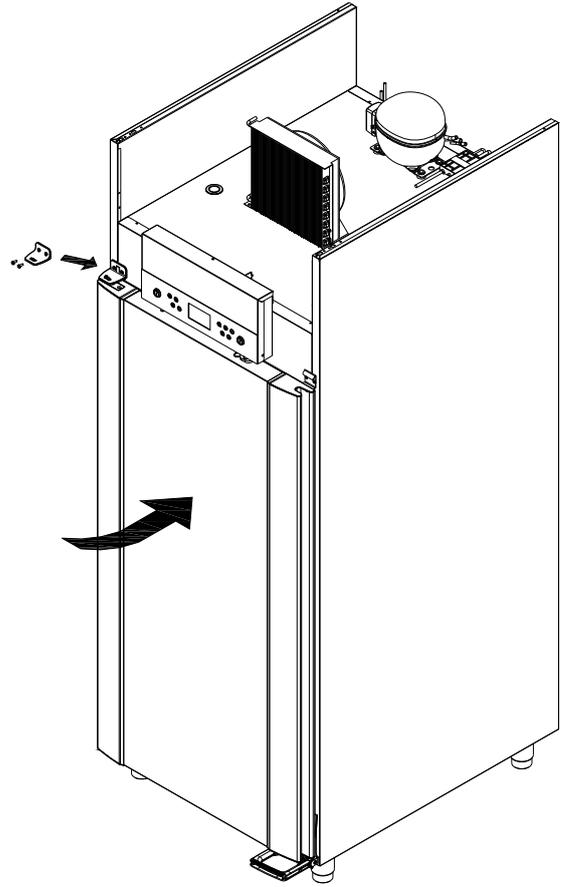
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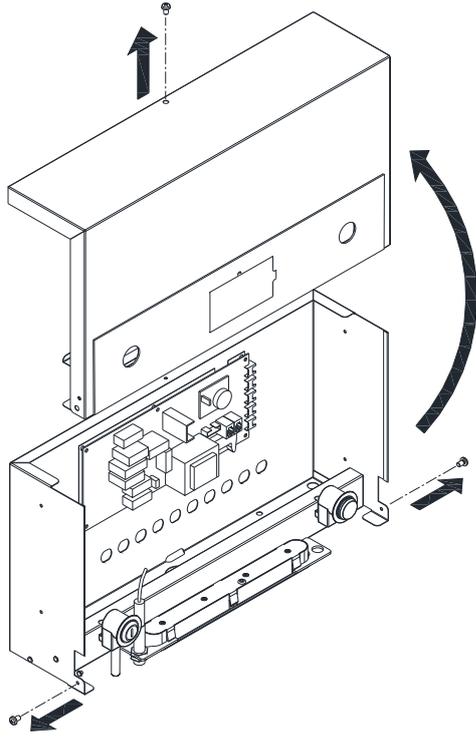
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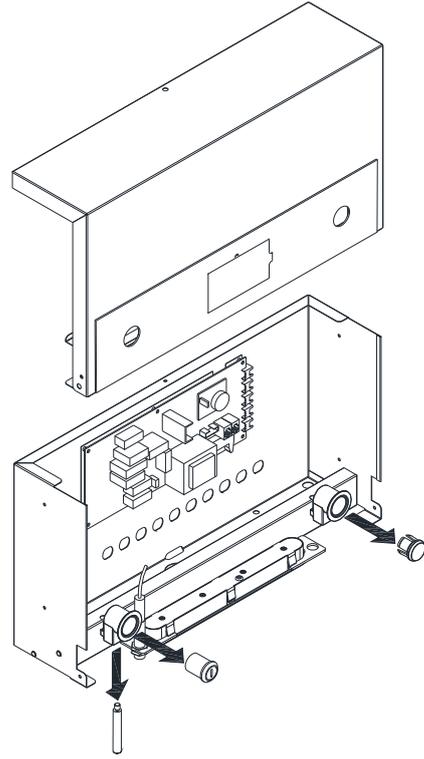
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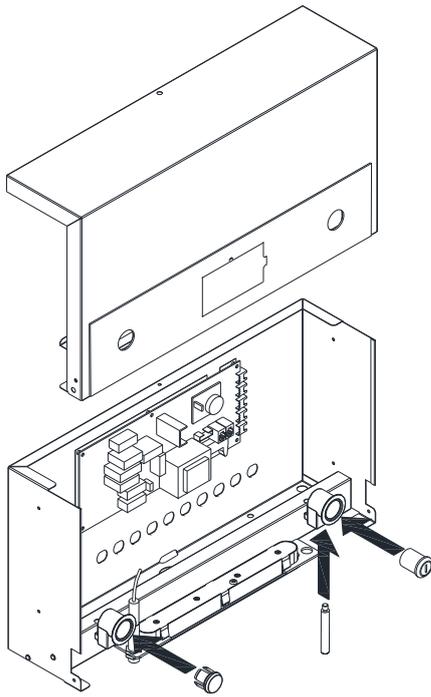
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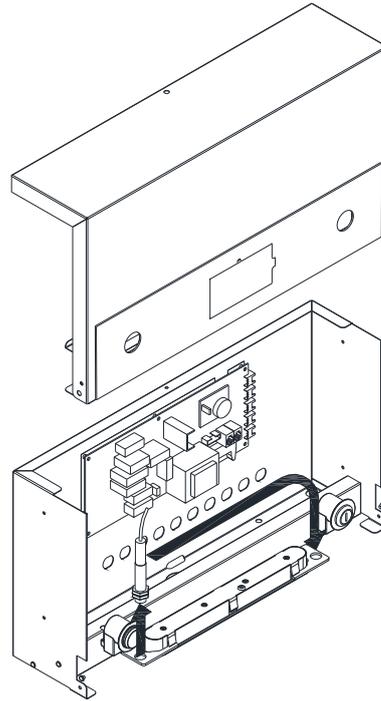
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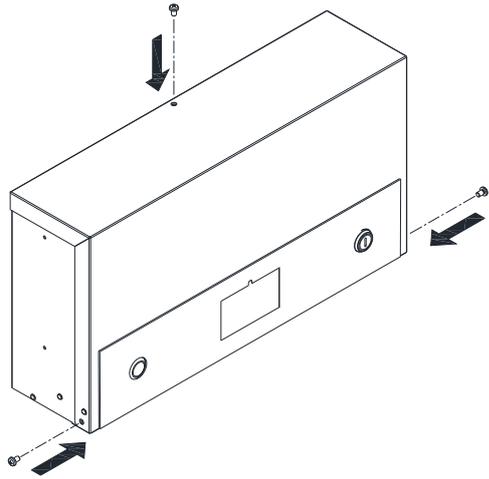
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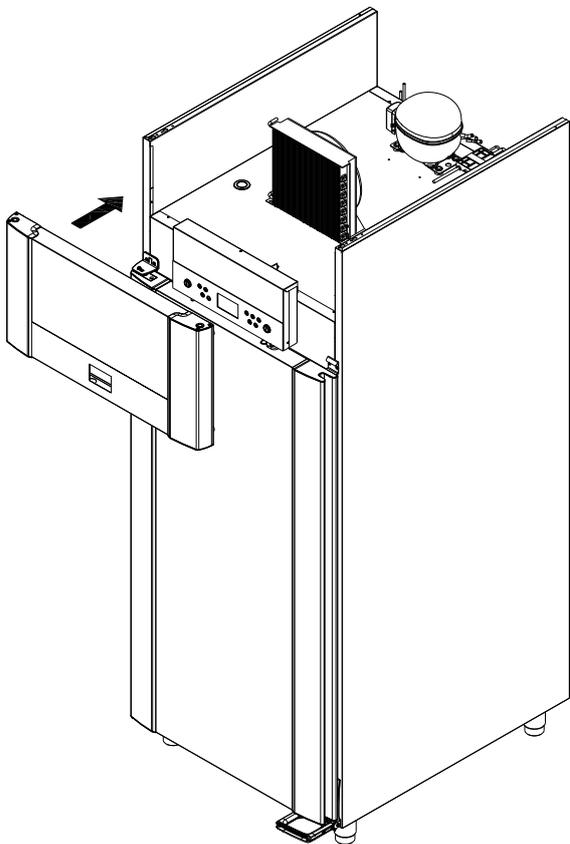
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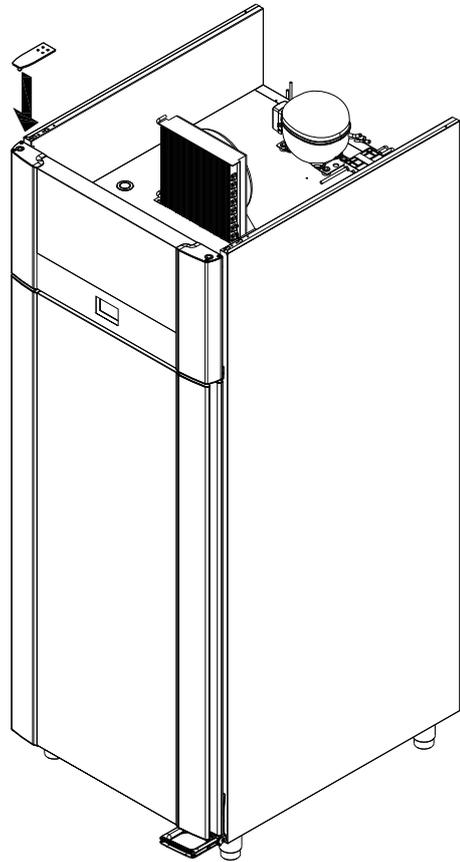
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22



23



EC-Declaration of conformity

Producer Name: Gram Commercial A/S
Adress: Aage Grams Vej 1, 6500 Vojens
Tel.: +45 73 20 12 00

Product Model: Baker SF950, Baker SF950plus
Refrigerant: R404A, R290
Year: 2019

Directives The product is in compliance with all the essential health- and safety requirements and provisions in:

Directive for Machinery 2006/42/EF

The product is where relevant in compliance with the following other directives:

Design of energy related products 2009/125/EF

Regulation 2015/1095

Energy labelling directive 2010/30/EU

FCM regulation 10/2011

Regulation 1935/2004

RoHS 2 - 2011/65/EU

RoHS 3 - (EU) 2015/863

Standards The following standards are used to the extent necessary to comply with the relevant directives:

DS/EN 12100:2011 - Safety of machinery -- General principles for design -- Risk assessment and risk reduction

DS/EN 60335-1:2012 – Household and similar electrical appliances. Safety. General requirements

DS/EN 60335-2-89:2010 – Household and similar electrical appliances. Safety. Particular requirements for commercial refrigerating appliances with an incorporated or remote refrigerant condensing unit or compressor

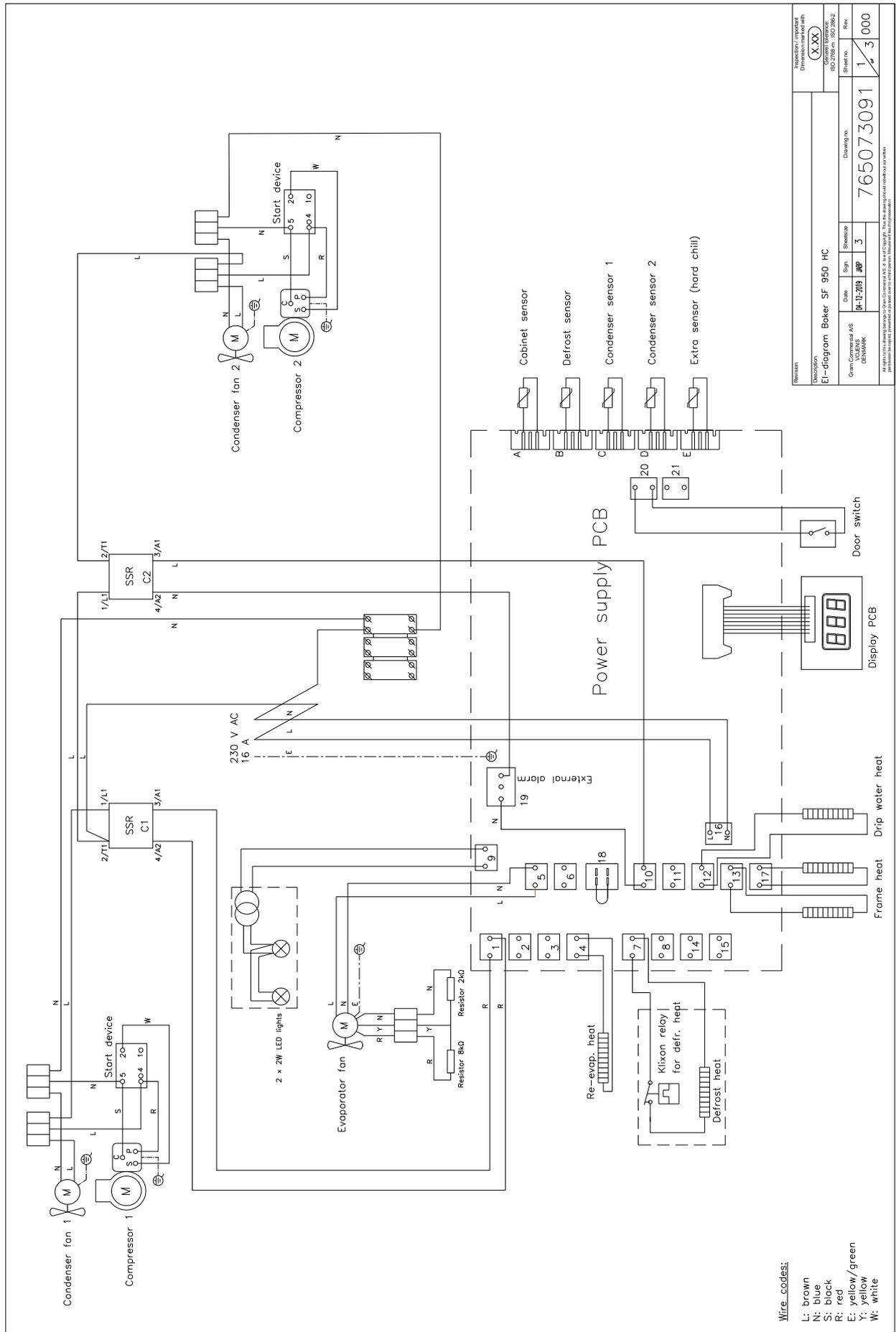
IEC 60335-2-89 Edition 3 2019-06 – Household and similar electrical appliances – Safety – Part 2-89: Particular requirements for commercial refrigerating appliances and ice-makers with an incorporated or remote refrigerant unit or motor-compressor

Person responsible for technical dossier Company: Gram Commercial A/S
Address: Aage Grams Vej 1
Name: John Lund

Signature Vojens 12/07-2019 R&D Manager



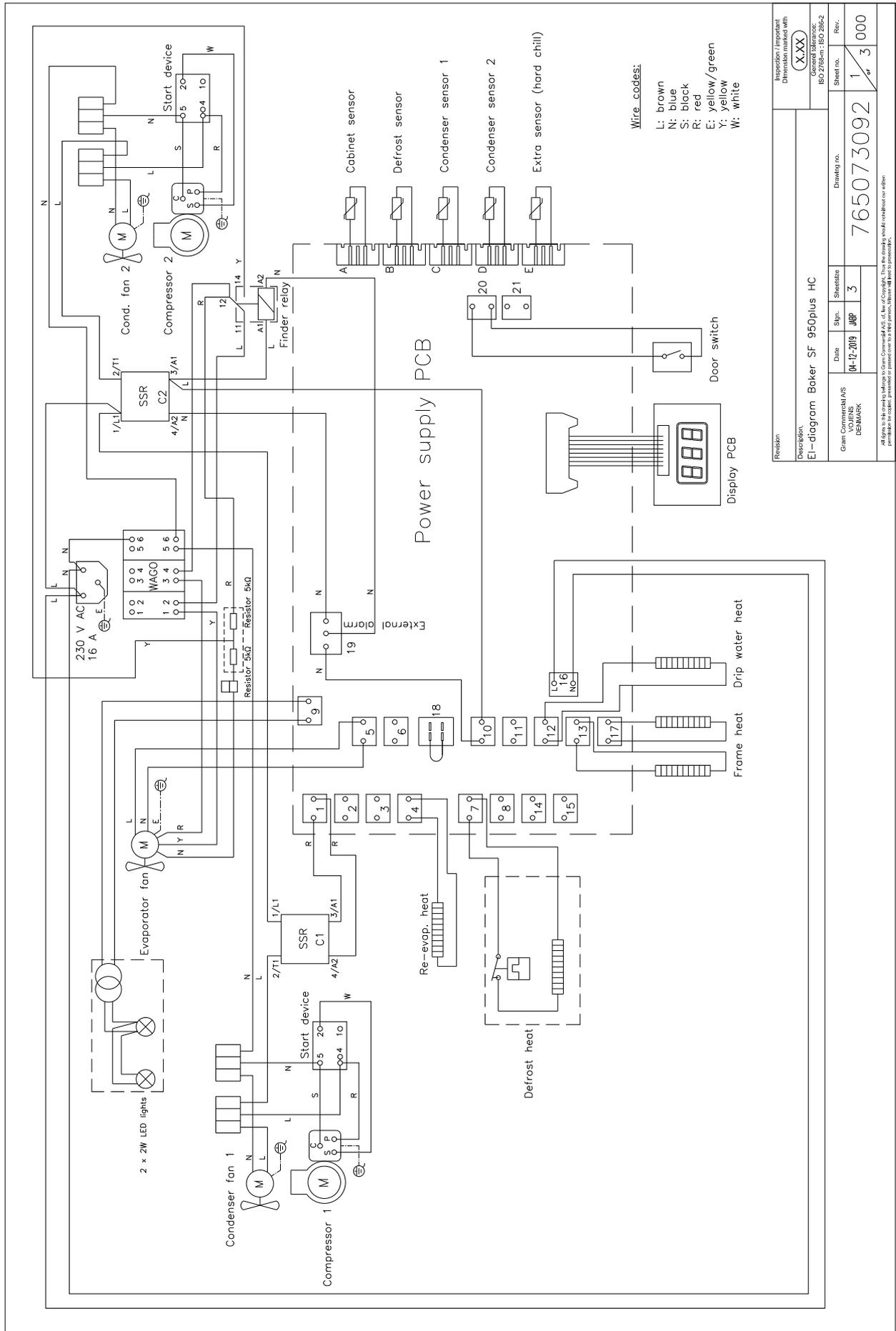
Wiring diagram SF 950 G



Revision		Eli-diagram Boker SF 950 HC	
Description		Date	Sheet no.
Green Code of AS		04.12.2019	3
DENMARK		Drawn no.	765073091
Eli-diagram Boker SF 950 HC		Rev.	1/3
Eli-diagram Boker SF 950 HC		Sheet no.	1/3
Eli-diagram Boker SF 950 HC		Rev.	000

- Wire codes:
- L: brown
 - N: blue
 - S: black
 - R: red
 - E: yellow/green
 - Y: yellow
 - W: white

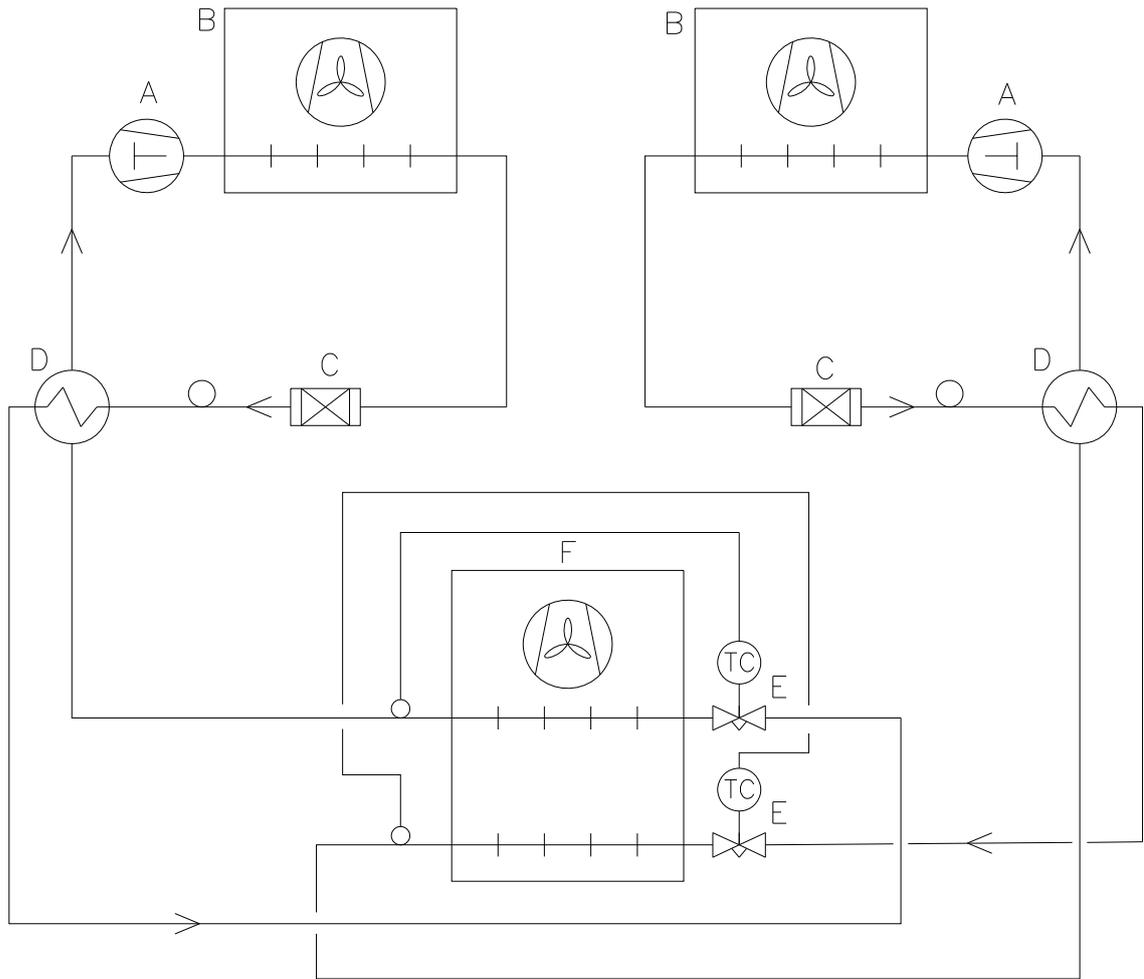
Wiring diagram SF 950plus G



Revision	Description		
	EI - diagram Boker SF 950plus HC		
	Date	Sign.	Sheet/total
	04-12-2019	JMP	3
	Drawing no.		Sheet no.
	765073092		1 / 3
	Rev.		000

Inspection / important dimension marked with (XXX)
 Control reference: ISO 2768-m; ISO 2842-2
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Piping diagram



	DK	GB	D
A	Kompressor	Compressor	Kompressor
B	Kondensator	Condenser	Verflüssiger
C	Tørrefilter	Filter drier	Trockenfilter
D	Varmeudveksler	Heat exchanger	Wärmeaustauscher
E	Ekspansionsventil	Expansion valve	Ekspansionsventil
F	Fordamper	Evaporator	Verdampfer